### Accelerated Bridge Construction Research at UNR- Seismic Performance of Bridge Columns and Systems

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# Accelerated Bridge Construction (ABC)

#### Big Picture Problem

- Increasing Number of Deficient Bridge Structures
- High Dependence on Surface Infrastructure
- Increased City Densities and Driver Populous

#### ▶ Technology–Ready Solution: ABC

- Collection of Design and Construction Methods
- Numerous Associated Benefits
- The Use of Prefabricated Bridge Systems is Paramount

#### Challenges

- Contractor Learning Curve
- Prefabricated Systems Can Pose Design Challenges

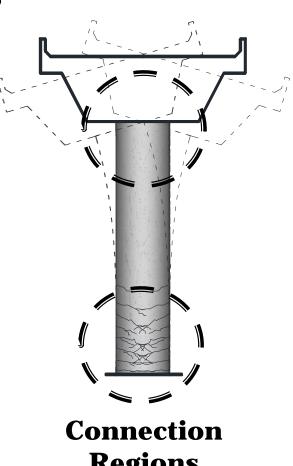
#### **ABC** Advantages

- Fabricated in a controlled environment
- Improved quality and durability
- Reduced traffic disruption
- Improved work zone safety
- Simple construction
- Fast assembly
- Low residual displacement (when post-tensioned)



### Challenges for ABC in Seismic Zones

- Columns in Conventional Bridges
  - Support Superstructure
  - Dissipate Energy
  - Expected to Undergo Damage
- Design and Detailing of Connections is Critical
- Lack of Data Has Resulted in Limited use of ABC in Seismic Zones



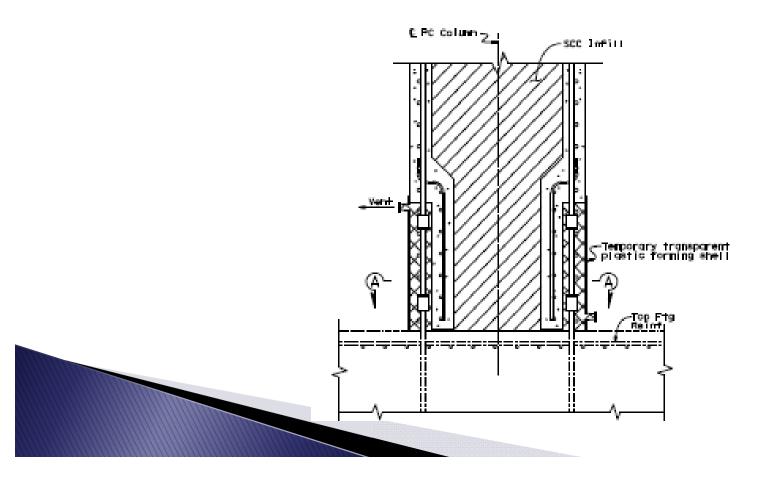
**Regions** 

### 4 Research Topics

- Emulative Precast Column Footing Connections
- Innovation in Column Connections for ABC
- 3. ABC Bridge Systems
- 4. ABC Design for Disassembly (DFD)

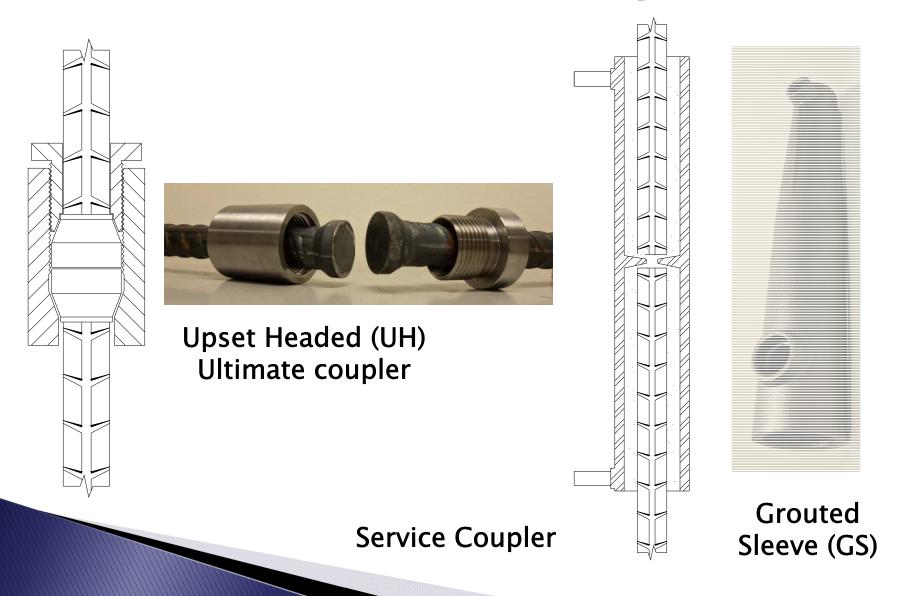
# Emulative Precast Column Footing Connections

 Objective: Study seismic response of rigid connections between precast columns and footings



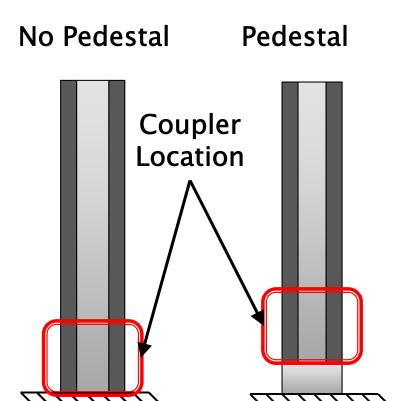
Mechanical Rebar Couplers **Tapered** Straight Thread (TT) Thread (ST) Upset Headed (UH) Shear-Grouted Screw (SS) Sleeve (GS)

# Mechanical Rebar Couplers



### 5 Half-Scale Column Models

- Caltrans Seismic Design
  Criteria (Disp. Ductility ≥ 5)
- Design Details
  - 9ft Tall; 2ft Diameter
  - 11 #8 Longitudinal Steel (1.9%)
  - #3 Spiral @ 2in Pitch (1%)
  - $\circ$  Axial Load = 226kip (0.1f'<sub>c</sub> A<sub>g</sub>)
- Precast Hollow Shell Design
- Filled with SCC
- Use of Precast Pedestal



#### Column Models

- CIP : Cast-in-place benchmark
- 2. HCNP: Headed bar coupler; no pedestal
- 3. HCPP: Headed bar coupler; precast pedestal
- 4. GCNP: Grouted coupler; no pedestal
- 5. GCPP: Grouted coupler; precast pedestal

Connection Details - HC Models Closure Forn-Connection Grout L **Footing** 

# **HRC Couplers**



**Custom Built Length** 



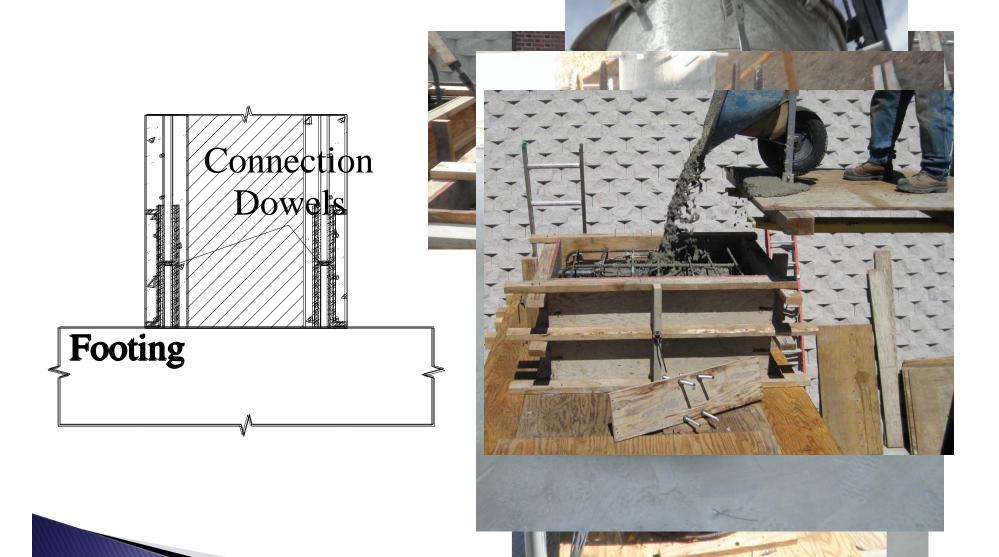
**Fillers** 







### Connection Details - GC Models



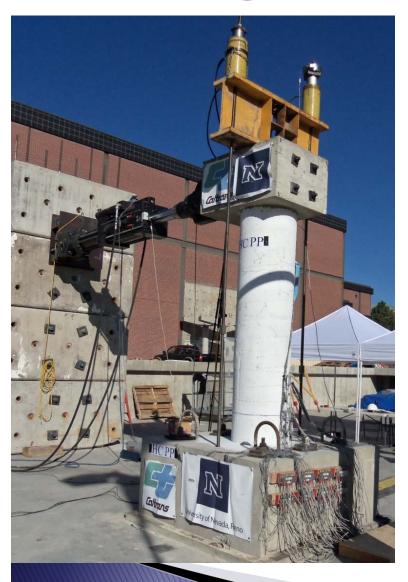
## Columns with Pedestal

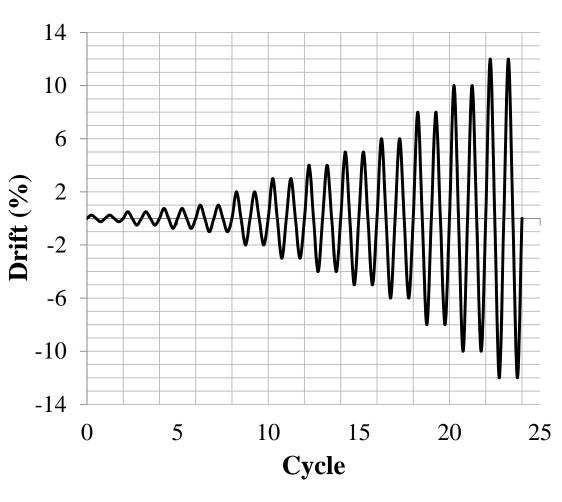






# **Testing**



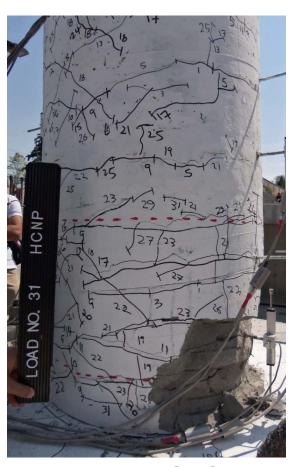


#### 5% Drift – Push Cycle 2 **HCNP** CIP

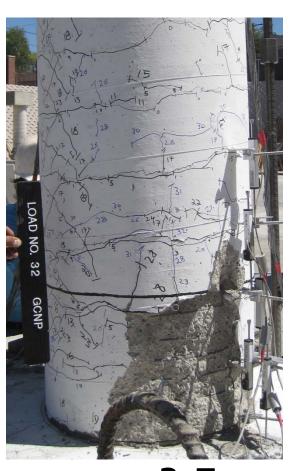




 $\mu_{\rm D} = 3.6$ F = 65.9 kip

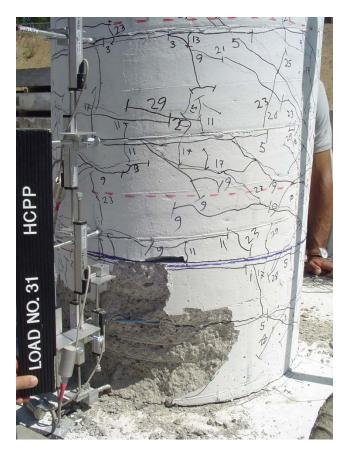


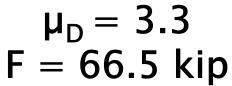
 $\mu_{\rm D} = 3.2$ 

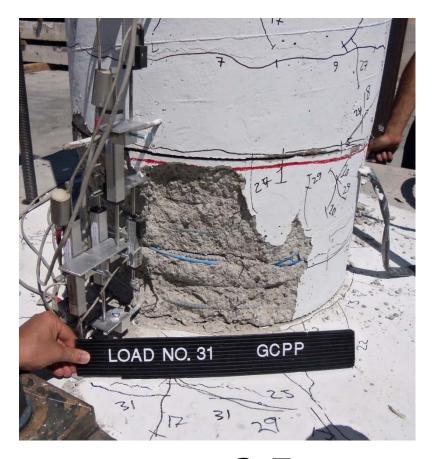


 $\mu_{D} = 3.7$ F = 67.8 kip F = 70.4 kip

### 5% Drift – Push Cycle 2 HCPP GCPP







 $\mu_D = 3.7$ F = 67.9 kip

# "Cigar Moment!"



### Observations -Damage at Failure



CIP (2<sup>nd</sup> Cycle 10% Drift)



HCNP (2<sup>nd</sup> Cycle 10% Drift)



### Observations -Damage at Failure

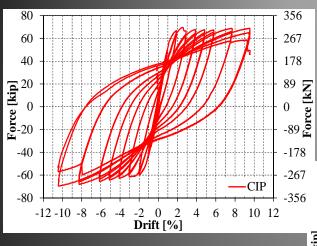


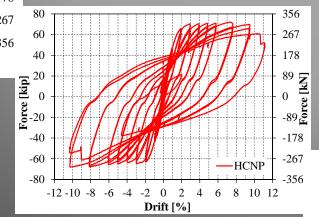
HCPP (10% Drift)

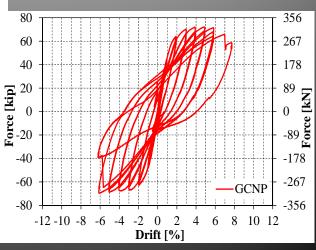


GCPP (6% Drift)

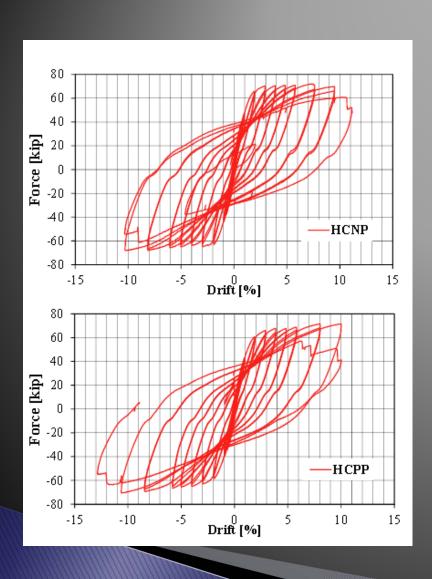
### Force-Displacement Responses

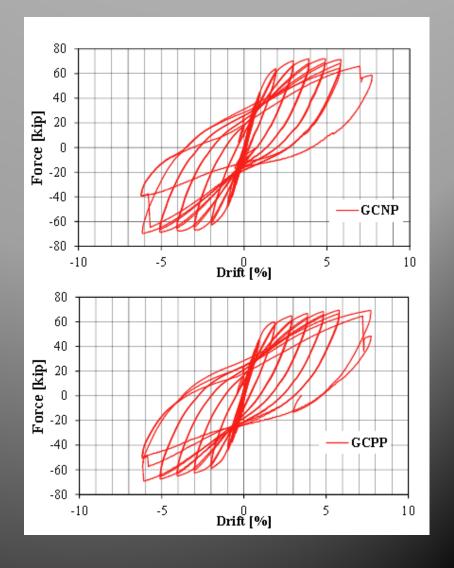


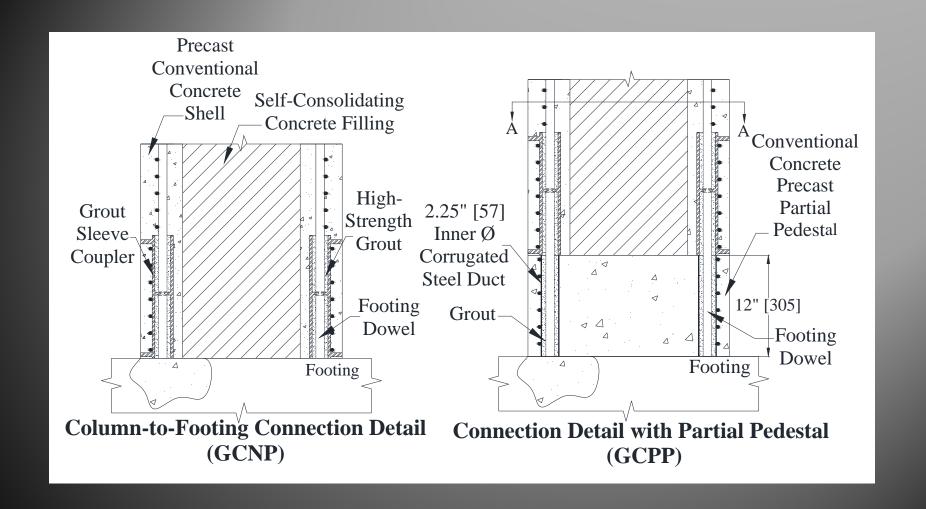




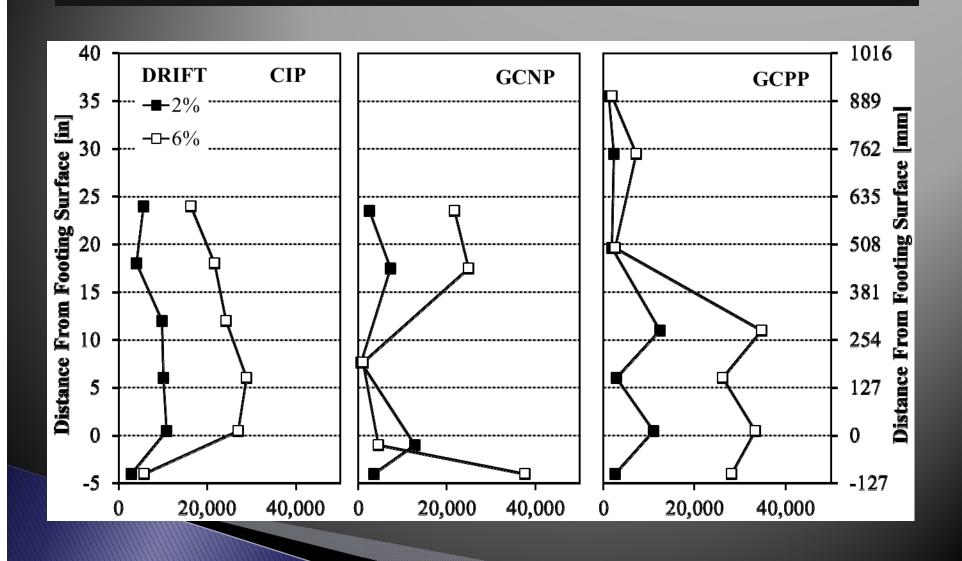
### Effect of Pedestal in Grouted Ducts



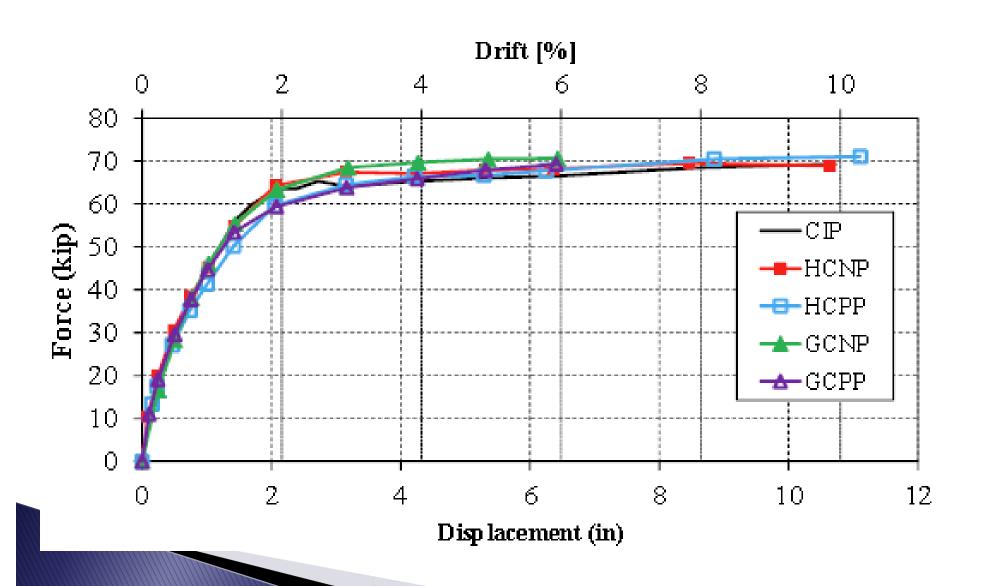




### Longitudinal Bar Strains



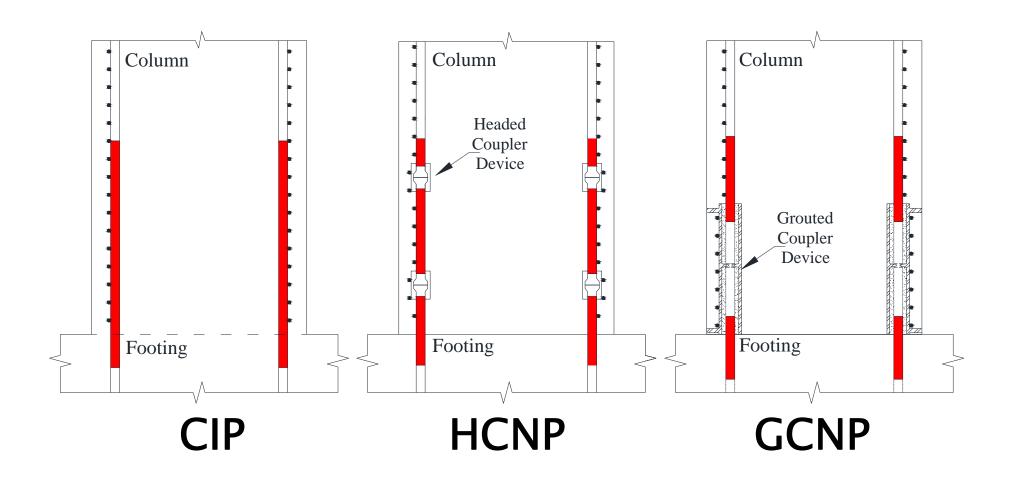
### Results - Pushover Curves



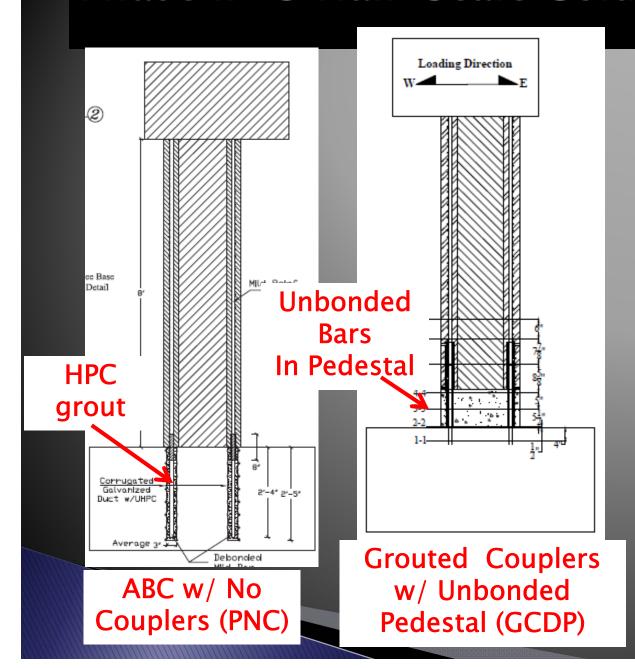
#### **Observations:**

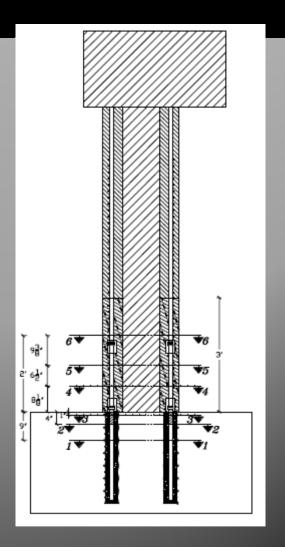
- >Headed couplers performed well and may be appropriate even under high seismic demand.
- Crouted couplers performed reasonably well. With a drift capacity of 6%, slight improvement might make them qualify as "ultimate couplers."
- >Grouted couplers are much easier to construct than HRC couplers.

## Plastic Hinge Behavior



#### Phase II- 3 Half-Scale Column Models





ABC w/ SMA/ECC

#### **Precast Columns Incorporating UHPC-Filled Duct System:**

#### Two Column Models

- Conventional Materials in Plastic Hinge (PNC)
- Advanced Materials in Plastic Hinge (HCS)

#### Connection

- UHPC-Filled Duct Connections

(2) Precast Column

#### Column Geometry

- Half-Scale
- Height: 9 *ft* (2.74 *m*)
- Diameter: 24 in. (610 mm)

- 11-#8 (Ø25 *mm*) Longitudinal Bars

 $(\rho_1 = 1.92\%)$ 

- Spiral,  $\rho_s = 1.03\%$
- Axial Load Index: 10% (200-kip axial load on specimens)

(5) Filling Core w/ SCC

(4) Installing Column

(3) Filling Duct w/ UHPC









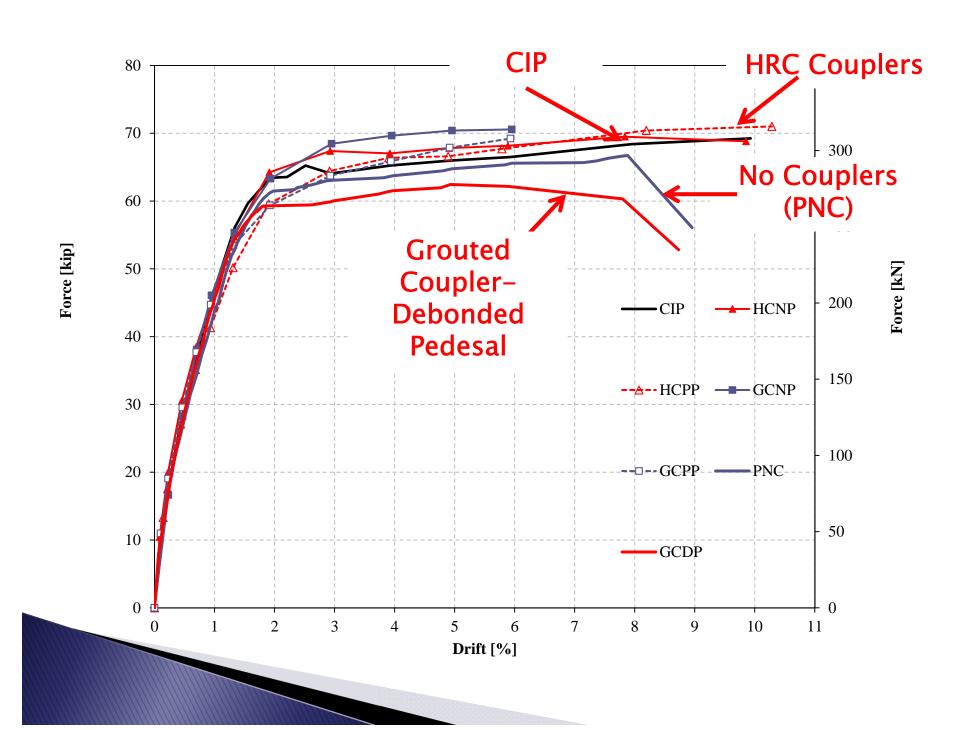




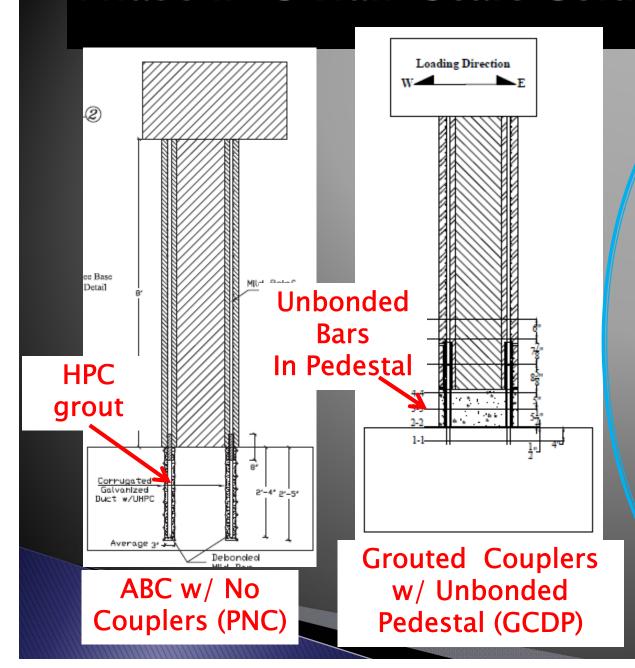
Column w/ no couplers at 8% drift (failure)

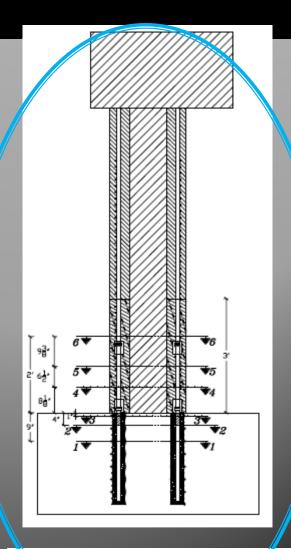


Column w/ offset grouted couplers and unbonded pedestal bars at 8% drift (failure)



#### Phase II- 3 Half-Scale Column Models



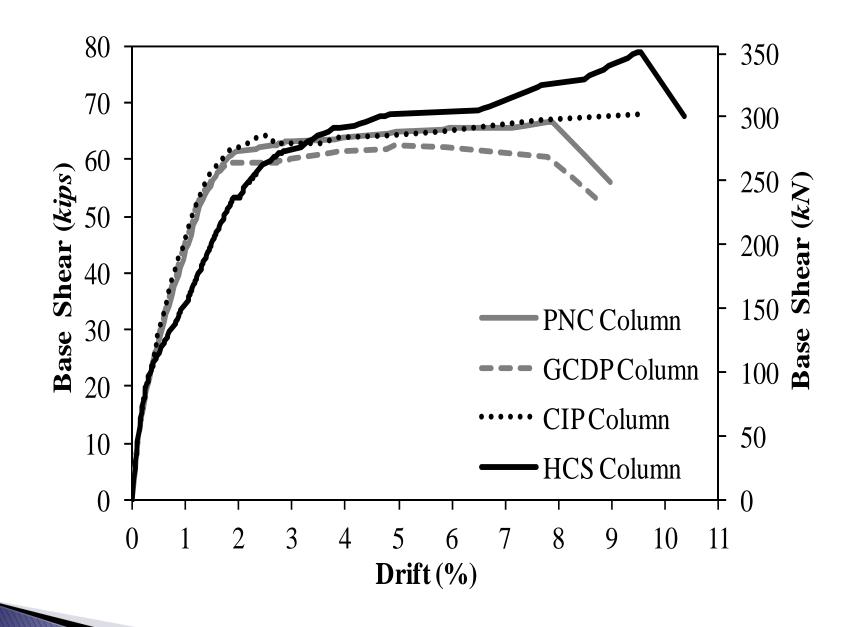


ABC w/ SMA/ECC

# #10 SMA Bars w/ HRC Couplers







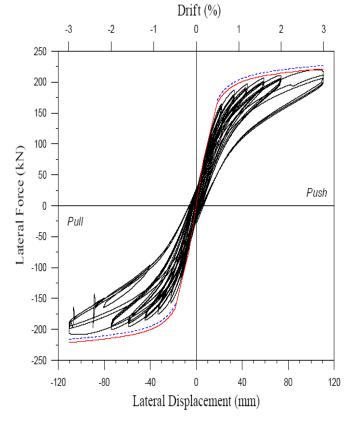
## Innovation and ABC

▶ ABC--- Innovation in construction

In addition, ABC provides opportunity for innovation in connection detailing and materials.

#### Segmental Precast Columns -- Post-tensioned





Advantage: Recentering by PT

Disadvantage: Low energy dissipation; Damage

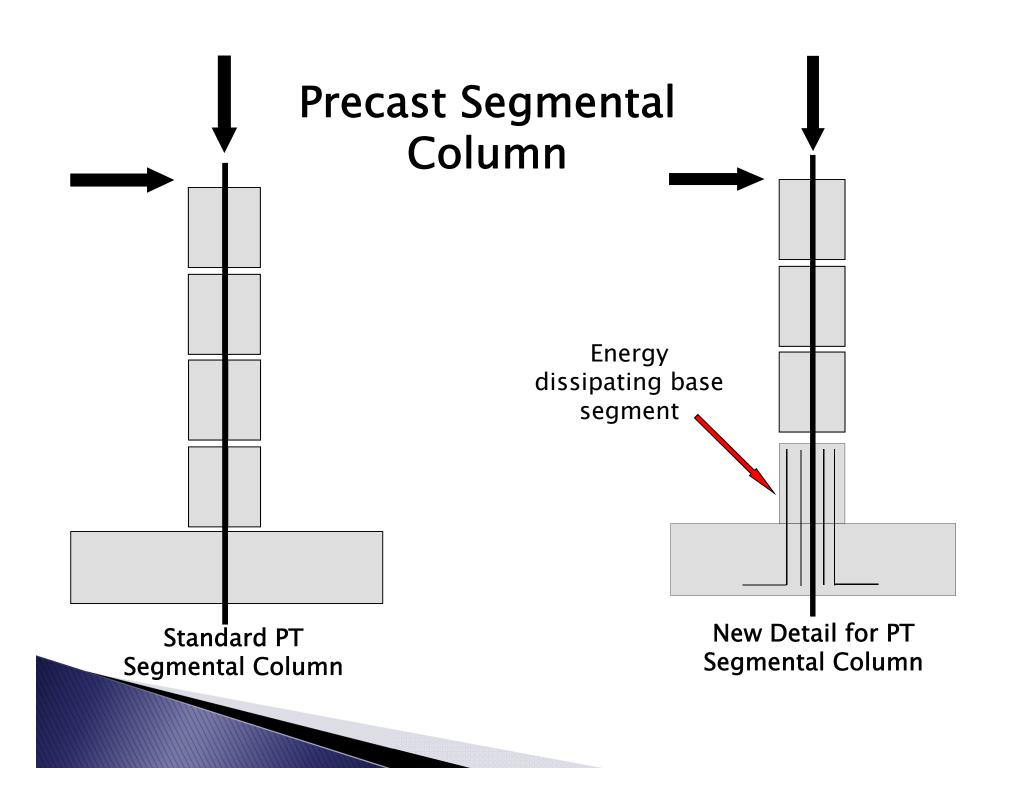
# Conventional RC vs Conventional Post-tensioned Columns

#### **Conventional RC:**

- High energy dissipation
- Permanent drift
- Damage

#### **Conventional PT:**

- Low energy dissipation
- No permanent drift
- Damage



Columns	Name Description	Detail
SC-2	<u>S</u> egmental with <u>C</u> oncrete	Conventional RC
SBR-1	<u>S</u> egmental with <u>B</u> uilt-in- <u>R</u> ubber Pad	Built-in Elastomeric Pad
SF-2	Segmental with FRP	CFRPWrapped 2 Lower Segments
SE-2	Segmental with ECC	ECC in 2 Lower Segments
SC-2R	<u>S</u> egmental with <u>C</u> oncrete- <u>R</u> epaired	Conventional RC- Repaired w/ FRP

#### SC-2 Reference Case-**Conventional RC**



SBR-1



#### SF-2

## **CFRP Wrapped**



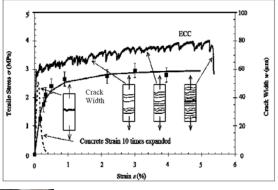


#### SE-2

**Engineered Cementitious** 

**Composite** 

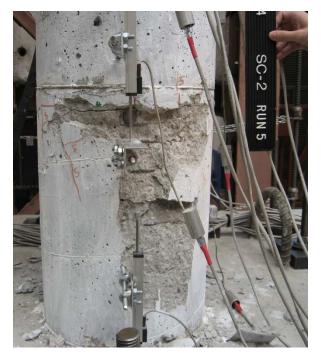


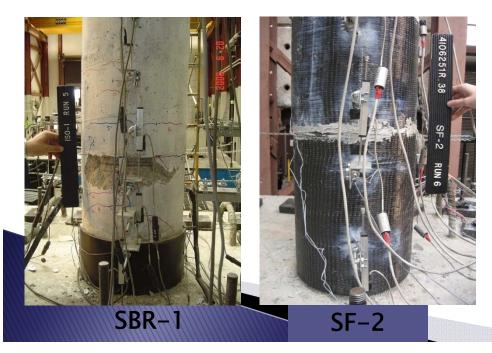


Typical ECC Tensile Stress Strain Curve

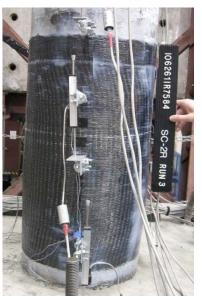


# Damage after 5% Drift Ratio









2 SC-2R

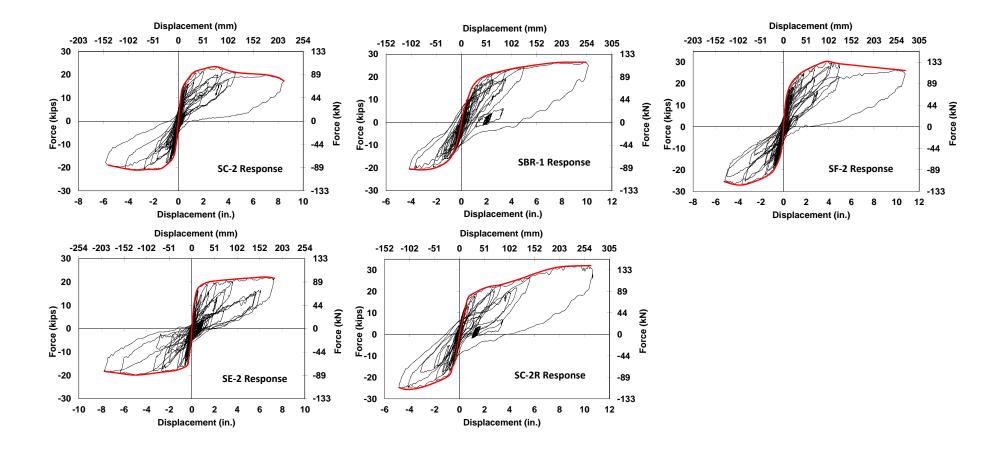
# Damage after 10% Drift Ratio (Failure)









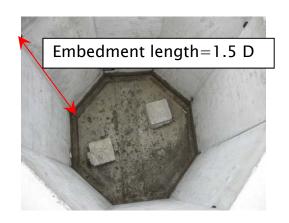


#### Precast Two-Column Bent

- Pipe pins used on top of columns
- One column was conventional RC with ECC in plastic hinge
- One column was FRP tube filled with concrete (FRP fibers were+/- 55 degree)



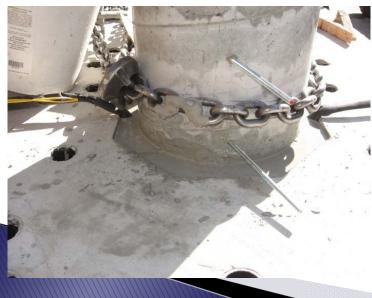




## **Bent Construction**

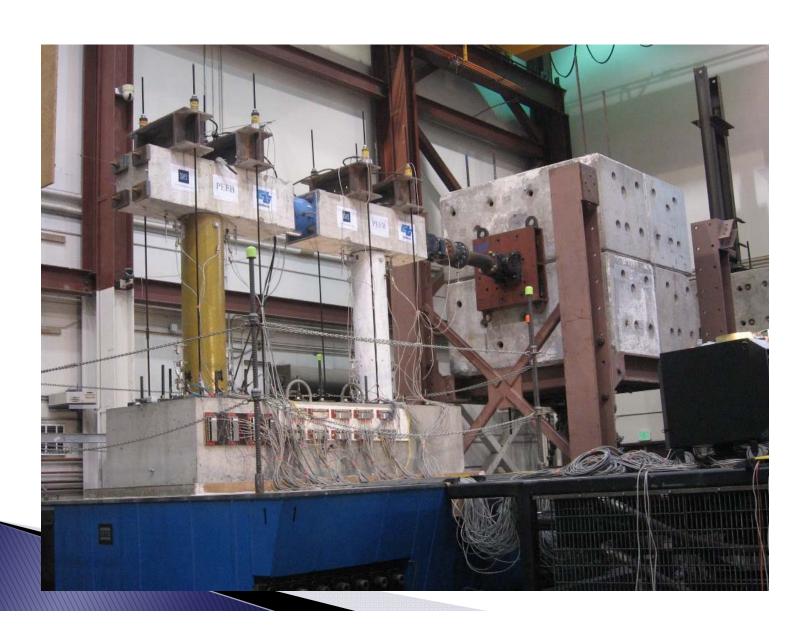


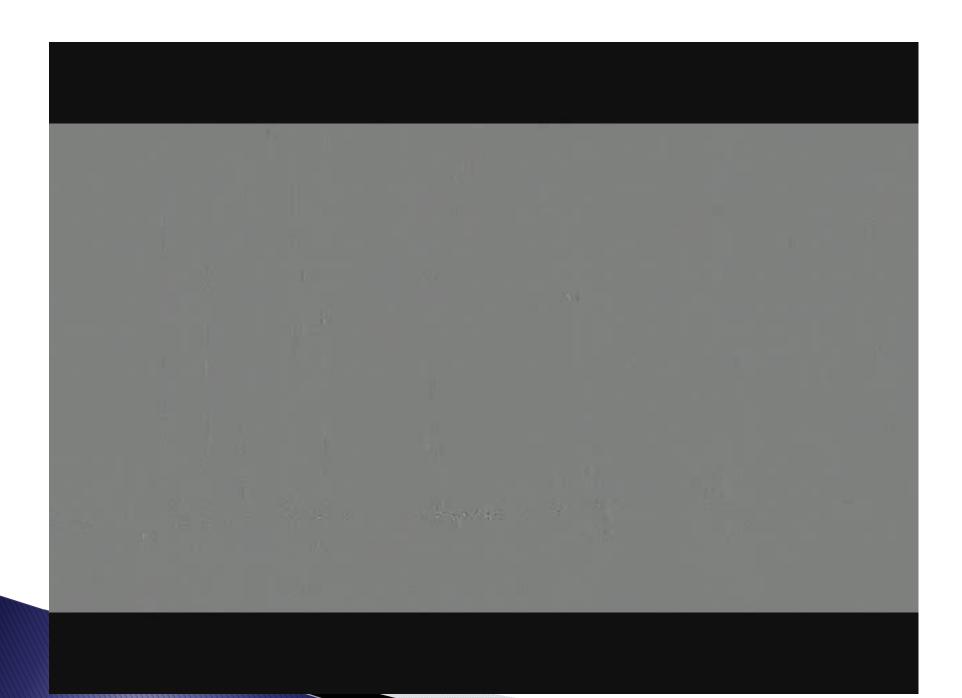




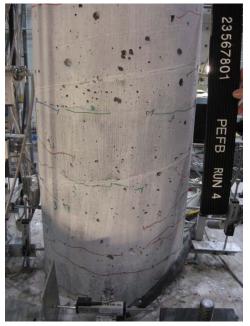


# Shake table test at UNR





#### Columns condition at 5% Drift

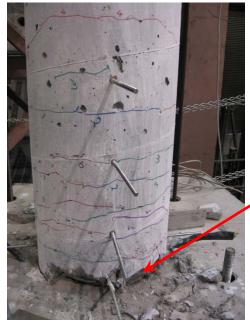






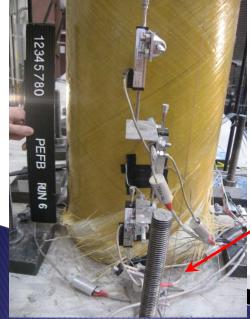


## Columns condition at 11% Drift (Failure)





Ruptured bars



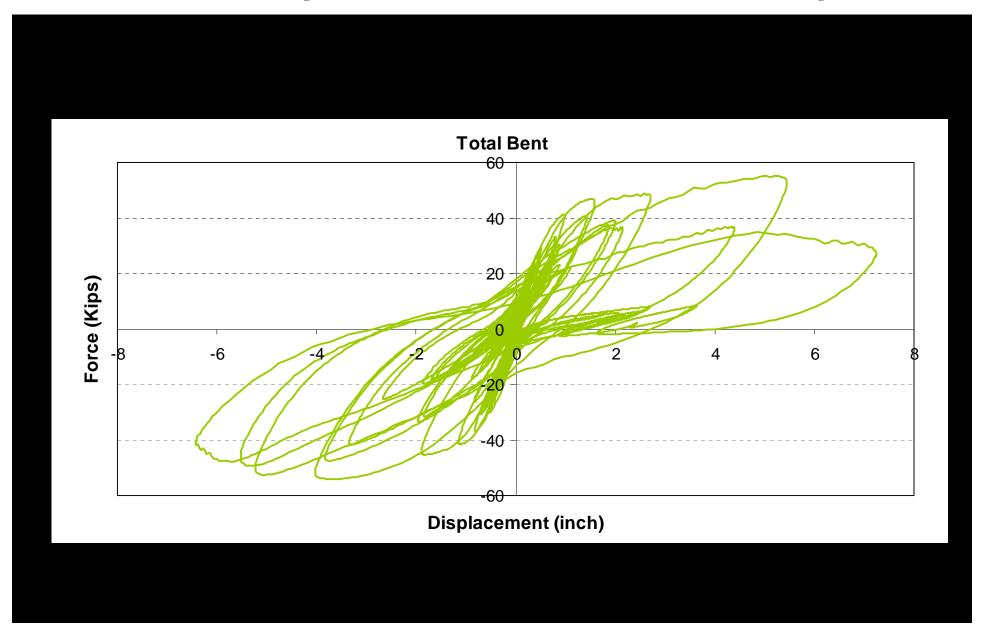


**Ruptured FRP Fibers** 

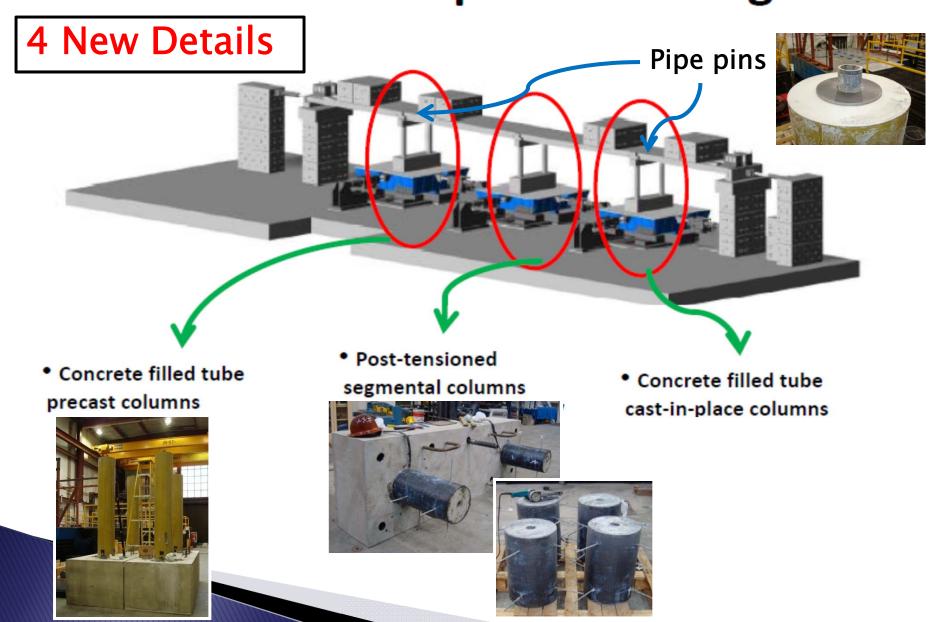




# Force-Displacement Relationships



# **NSF-NEES 4-Span FRP Bridge**



# Concrete-filled FRP tubes piers



Cast-in-place



# Segmental Pier Construction













# Precast vs. CIP Column Damage













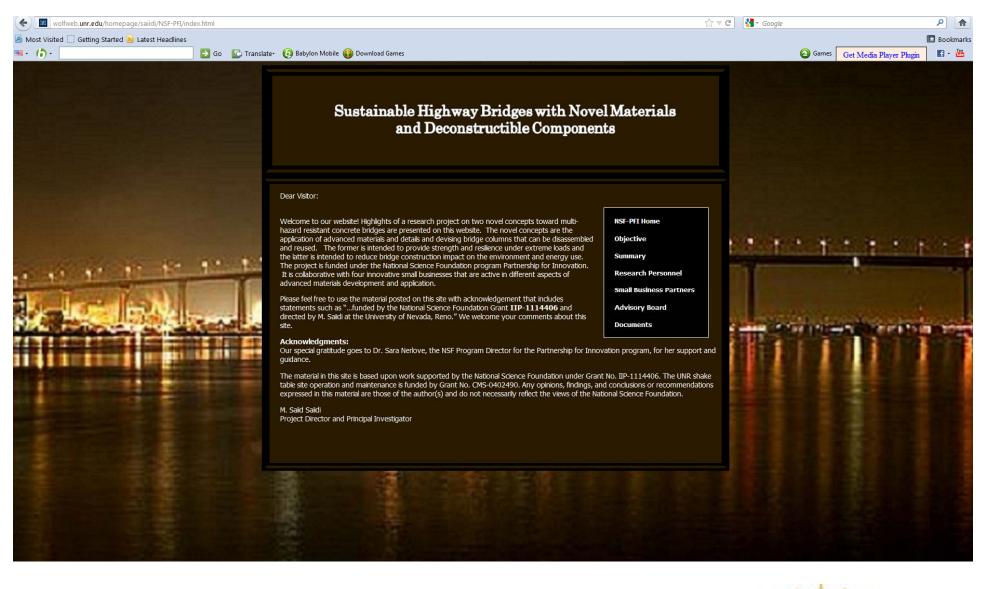
# Conclusions on ABC w/ Innovative Materials/Connections

- ABC provides the opportunity to go beyond emulative design using advanced materials.
- The high initial cost of high-performance materials should be viewed in light of life cycle cost.
- Specifications and codes are needed to help promote ABC with advanced materials.

# ABC Design for Disassembly (DFD)

# Sustainable Highway Bridges with Novel Materials and Deconstructible Components







## Small Business Partners



Fiber Matrix, Inc.





