

# **Novel Materials and Concepts for ABC in Moderate and High Seismic Zones**

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## Question: Why novel materials?

- ABC already presents **challenges** even with conventional concrete and steel

- **Answer:**

**Challenges = Opportunities**

**...opportunities to raise the bar.**

**>>>Improve seismic performance**

## Novel Materials in Earthquake Design

- Performance **during** earthquake

- Serviceability **after** earthquake 

## Novel Concept in Earthquake Design

- Design for deconstruction (DfD)

Target performance for standard bridges  
**during** earthquake: No Collapse



**Not Good!**



**OK!**

- Serviceability after earthquake:
  - Minimize **permanent drift** and **damage**
- Performance-based design
- Isolated systems
- Advanced materials/details
  - Shape memory alloys
  - Ductile concrete/UHPC
  - Columns w/ built-in elastomeric pads
  - Fiber-reinforced polymers
  - Post-tensioning

**Concrete + Steel >> One  
Combination**

**Advanced Materials/Details >>  
Over 40 Combinations**

**Only 8 have been proof tested  
(mostly for CIP construction)!**



Washington State  
Department of Transportation  
Bridge and Structures Office

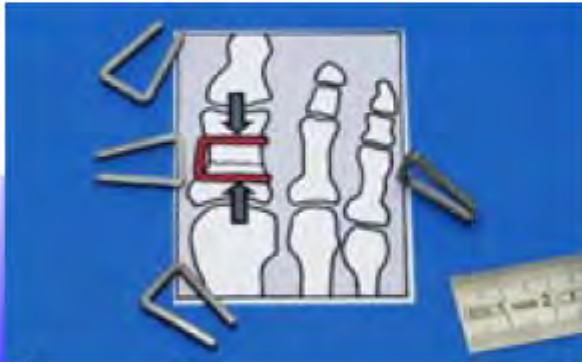
Jed Bingle PE, SE  
January 8, 2014



## **Novel Materials (Research on ABC in high seismic zones)**

- Shape memory alloys (SMA)- Nickel Titanium, Cu-based, etc.
- Engineering cementitious composites (ECC)
- Ultra-high performance concrete (UHPC)
- Rubber
- Fiber reinforced polymers (FRP)- glass, carbon, etc.; fabrics, hard shell, etc.

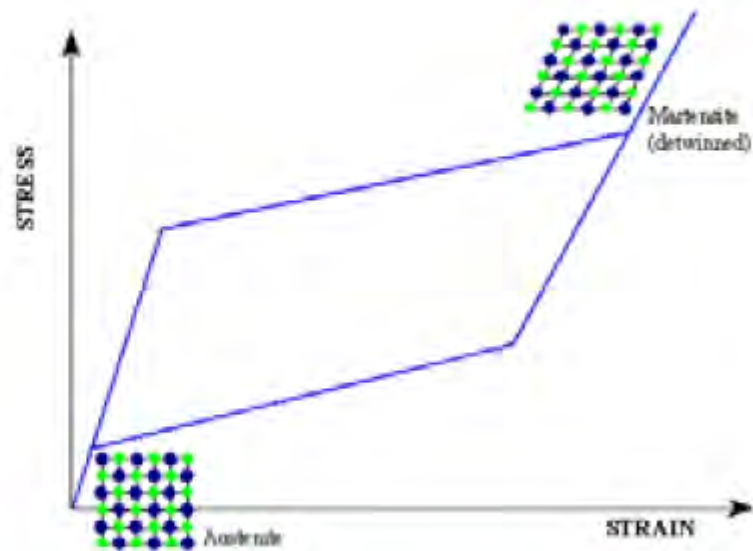
## SMA (Nickel Titanium)



**Also military applications**

# Shape Memory Alloy

- Superelastic response
- Shape memory effects
- NiTi SMA developed in 1962
- Cu-Al-Mn SMA being developed

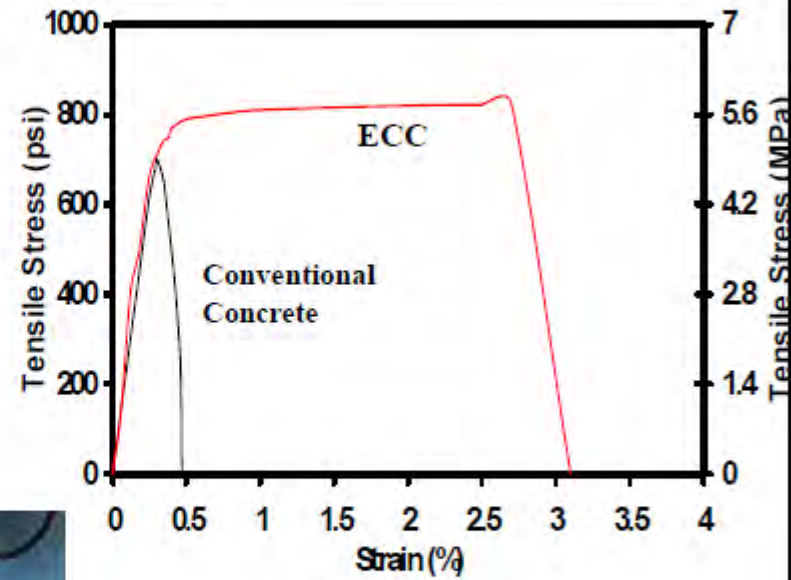


**Superelastic SMA bars eliminate permanent drift**

## Engineered Cementitious Composites (ECC, “Ductile Concrete”)



**Polyvinyl Alcohol  
Fiber**



# Ultra-High Performance Concrete (UHPC)

- Significantly higher compressive and tensile ductility
- Five times higher compressive and tensile strength

Compared to  
Conventional  
Concrete

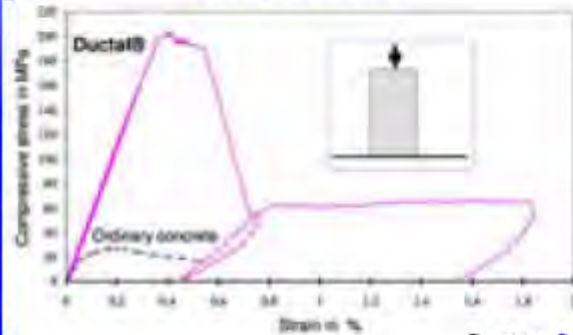


(a) Steel Fibers



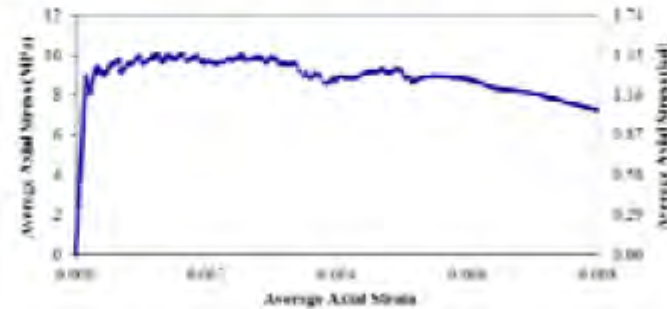
(b) UHPC Sample Section Cut

## Compression



Courtesy: Lafarge.com

## Tension

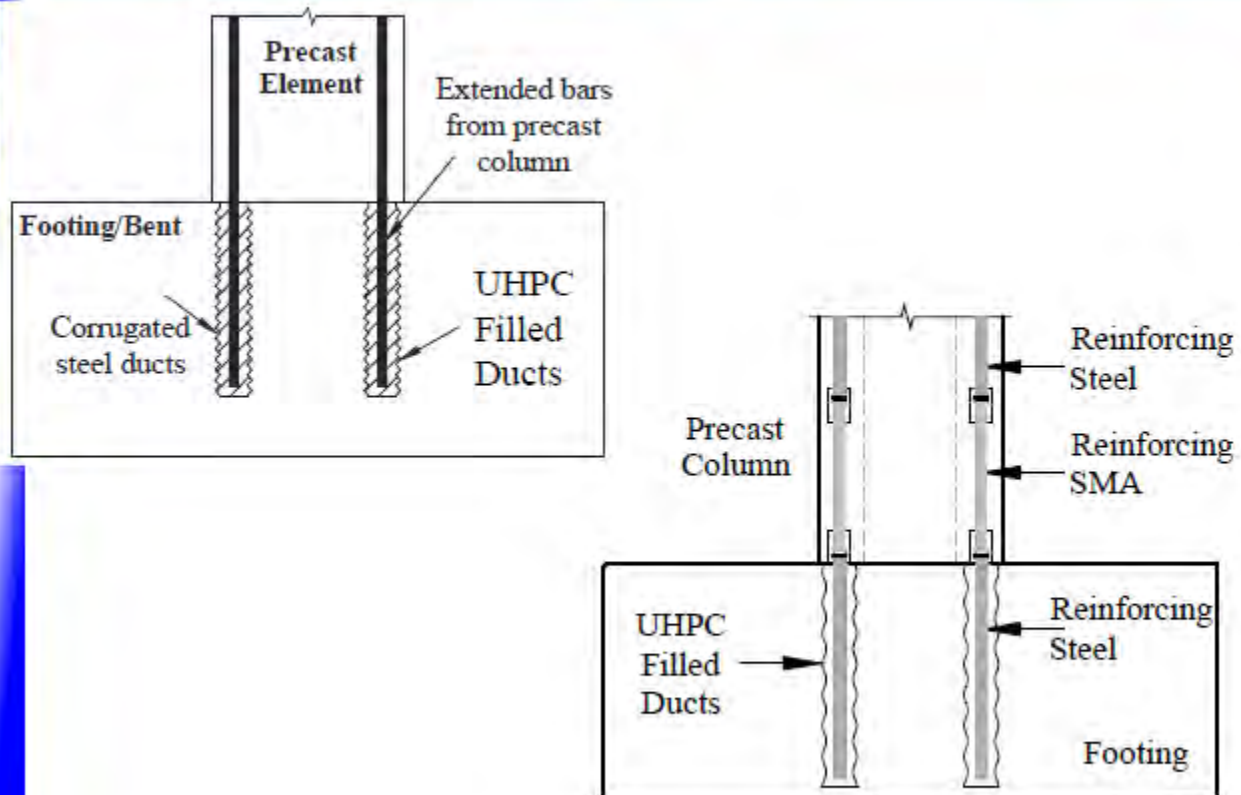


## UHPC-Filled Duct Column Connections

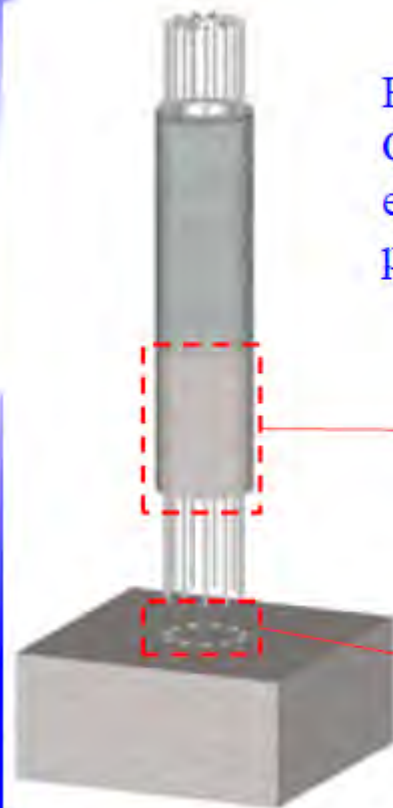
- **Two Prefabricated Column Models**
  - Conventional Materials in Plastic Hinge ("PNC")
  - SMA-ECC in Plastic Hinge ("HCS")
- **Connection to Footing**
  - UHPC-Filled Duct Connections
- **Column Geometry**
  - Half-Scale; Hollow; Filled w/ SCC after connecting
  - Height: 9 ft (2.74 m)
  - Diameter: 24 in. (610 mm)
  - 11-#8 (Ø25 mm) Longitudinal Bars ( $\rho_l=1.92\%$ )
  - Spiral,  $\rho_s=1.03\%$
  - Axial Load Index: 10% (200-kip axial load on specimens)



## Column ABC Connections w/ UHPC Grouted Ducts



## Low-Damage Precast Column w/ UHPC Grouted Ducts



Headed Coupler  
Columns tested by Haber  
et al. (2014), emulative  
performance

SMA-Reinforced  
ECC section

UHPC-Filled Duct  
Connection

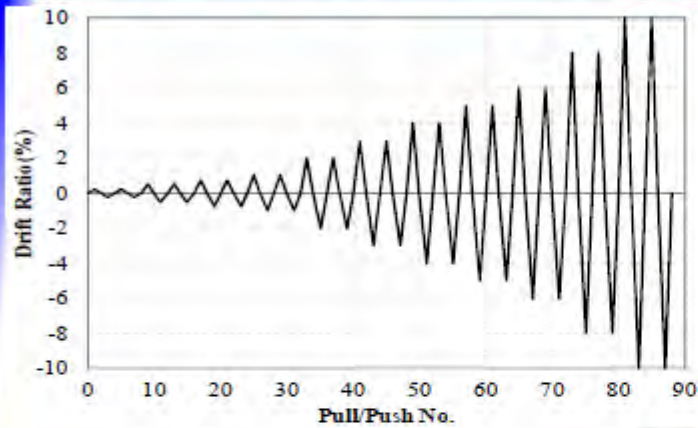




## UHPC-Filled Duct Columns Connections - Construction



## UHPC-Filled Duct Column Connection Tests

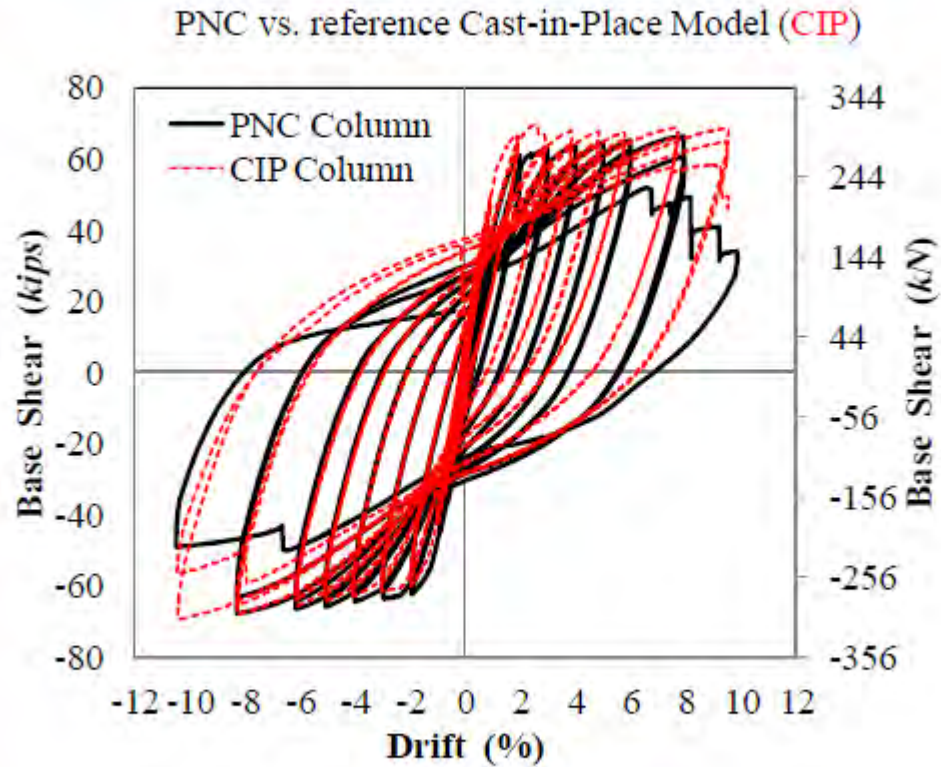


- Cantilever Configuration
- Displacement-Control Loads

Drift= Head Displacement/  
Height



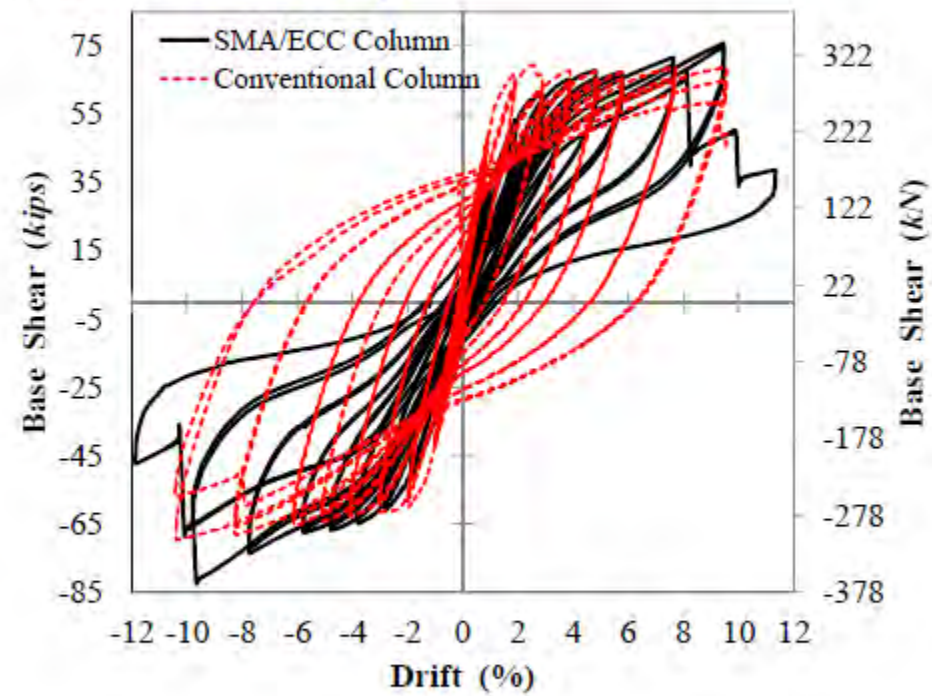
## UHPC-Filled Duct Column Connections - Performance



9% Drift Capacity

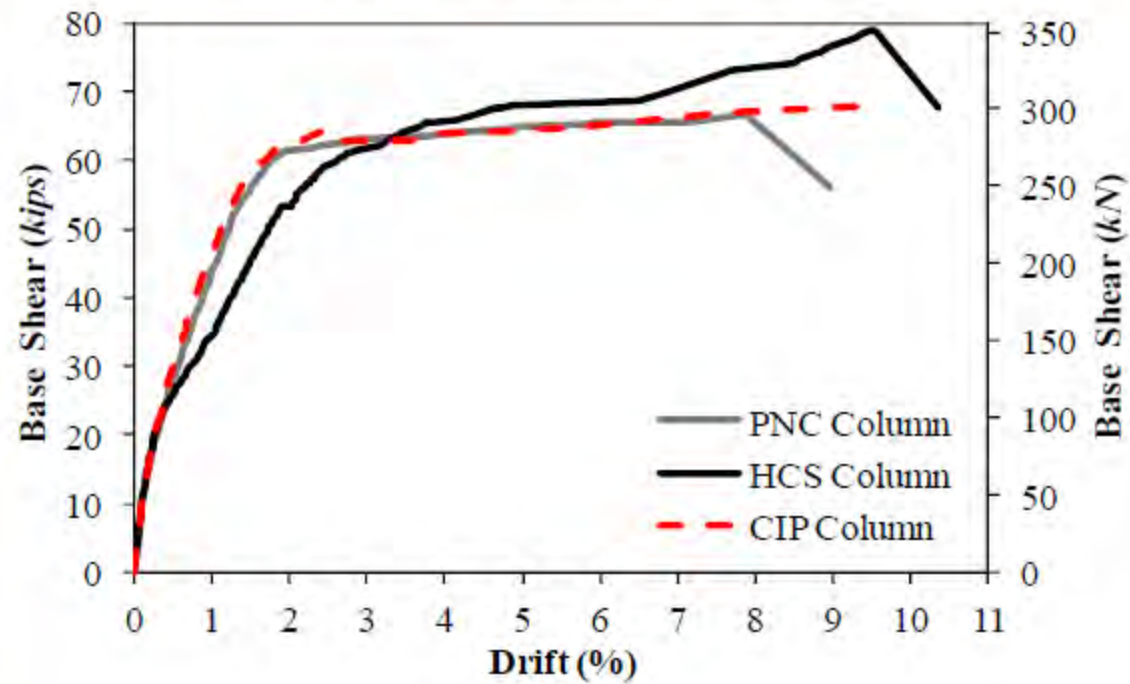
## Low-Damage Precast Column

Test Results: *Force-Drift*



## UHPC-Filled Duct Column Connections- Test Results

PNC, HCS, and CIP Test Average Envelopes



## UHPC-Filled Duct Connections

### Columns w/ UHPC-Filled Duct Connections



PNC



HCS



CIP

**@ 10% Drift Ratio**

## UHPC-Filled Duct Connections

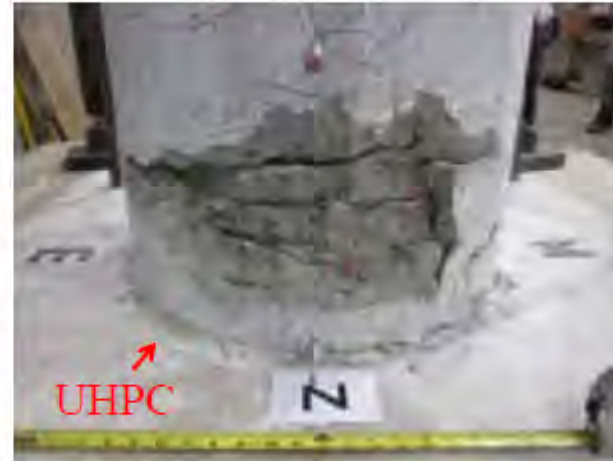
After the test to 12% drift

Columns w/ UHPC-Filled Duct Connections



UHPC

PNC

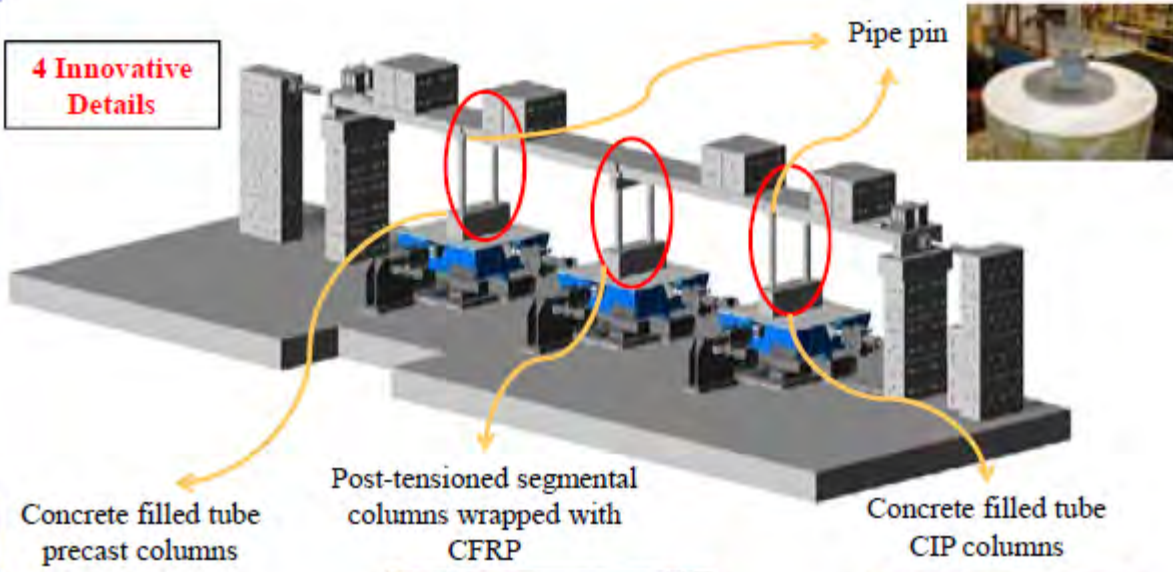


UHPC

HCS

**No damage of UHPC-filled duct connections  
even after 12% drift cycles**

**4 Innovative Details**





# Precast Pier



# Segmental Pier



# Design for Deconstruction (DfD)

## Objectives:

Develop structural members that

- 1- Withstand strong earthquakes with no or minor damage so they are useable after earthquakes.
- 2- Can be disassembled and reused.

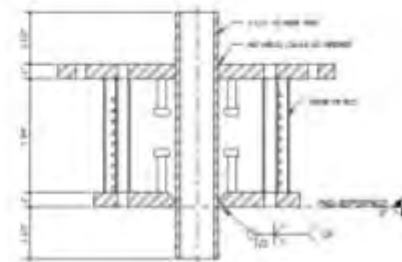
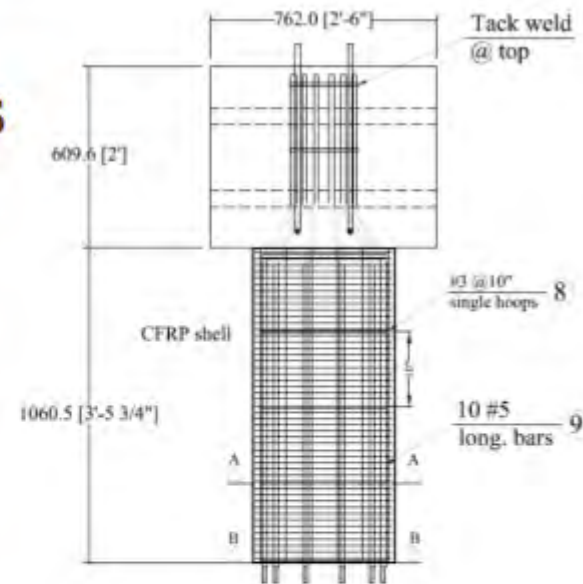
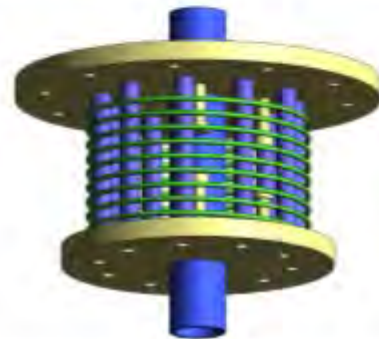
**Note: 5% of CO<sub>2</sub> emission in the world is from cement factories.**



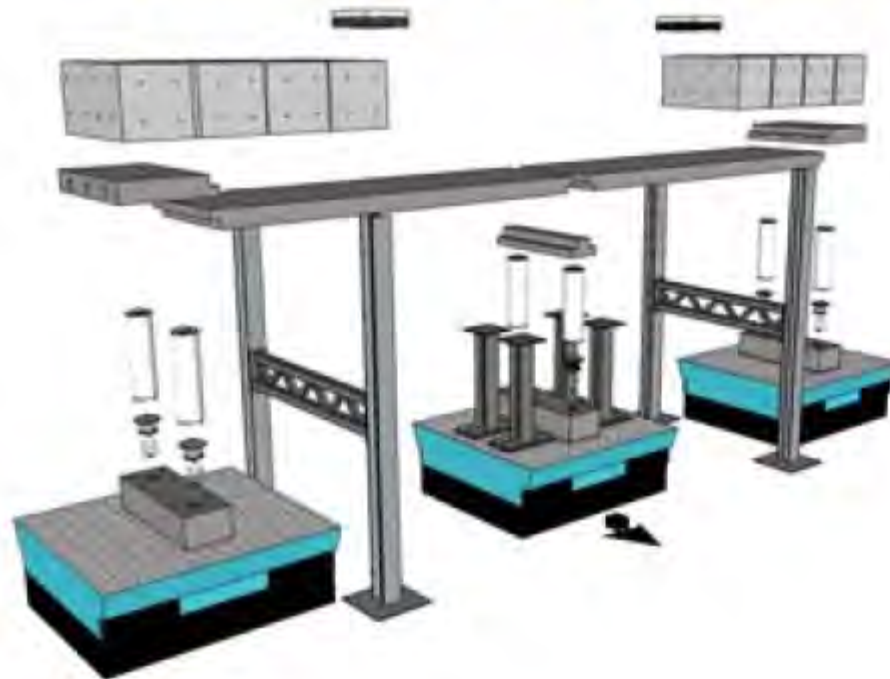
# ECC; NiTi; Copper Based SMA; Rubber; CFRP Shell (Patent Filed)



# Column Test Models



# Two-Span DFD Bridge





## Summary

- ABC provides opportunity to embrace innovation.
- With novel materials and details ABC can go beyond emulative seismic connections.
- Permanent drift and plastic hinge damage can be reduced substantially with innovative materials and details.
- The DfD bridge takes ABC yet another step further. With sufficient research and deployment we may recycle obsolete bridges in the future.