

Estimating Total Cost of Bridge Construction Using ABC and Conventional Methods of Construction

Final Report

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1. INTRODUCTION

1.1. Motivation

The US interstate and highway systems are integral parts of the daily lives of the American public and a crucial component of the overall U.S. economy. Nevertheless, due to the extensive use of these systems and their long serving lives, several components of these systems were subjected to a great extent of deterioration and often require emergency maintenance and rehabilitation works. One of the major components of these systems is the highway bridges. According to the U.S. Department of Transportation's 2013 status report, 25.9% of the total bridges in the United States are either considered structurally deficient or functionally obsolete; hence, requiring significant maintenance and repair works (DOT 2013). Nevertheless, these projects created a new challenge for all Departments of Transportation (DOTs) across the country as they have to try and minimize the traffic disruptions associated with them in a safe way while preserving the quality of the work and fulfilling the budgetary constraints.

In an effort to combat this new challenge, the Federal Highway Administration (FHWA) started adopting and promoting the implementation of accelerated bridge construction techniques (ABC) through the "Every Day Counts" initiative to expedite the projects' delivery and minimize their impacts on the transportation network (FHWA 2012). "ABC is [a] bridge construction [technique] that uses innovative planning, design, materials, and construction methods in a safe and cost-effective manner to reduce the onsite construction time that occurs when building new bridges or replacing and rehabilitating existing [ones]" (Culmo 2011). One of the most commonly used ABC construction methods is the prefabrication of bridge elements or systems (PBES), near or off-site, and installing them using innovative equipment and techniques (TRB 2013). Several benefits can be achieved through the use of PBES among which are: reduced onsite construction time, minimized traffic disruption, and improved work zone safety; among others (Triandafilou 2011). Hence, a number of DOTs started implementing ABC techniques and achieved positive results on a number of bridge replacement or rehabilitation projects; for example, the State Highway Bridge 86 over Mitchell Gulch in Colorado in which a new prefabricated single span bridge was installed and opened for vehicle travel after only 46 hours of weekend closure, and Belt Parkway Bridge over Ocean Parkway in New York City in which a complete replacement of the bridge was conducted using prefabricated components including piles and superstructure in 14 months with a cost savings of 8% (FHWA 2006). Nevertheless, ABC techniques are often associated with high initial costs and require capable and specialized contractors to perform them which in return deter some state highway agencies from taking the initiative and implementing these techniques (TRB 2013). Therefore, the need to provide decision makers with a decision making tool that has the capability to assess all the possible bridge construction alternatives became a necessity. Nevertheless, this decision making process is not a simple process as it involves a multi-objective process to identify the optimum strategy for the construction of bridges (Salem et al. 2013). This

process involves the evaluation of both qualitative and quantitative factors, including but not limited to: construction costs, user costs, impact on traffic, quality of work, safety of motorists and construction workers and the impact on surrounding communities and businesses (Salem & Miller 2006).

One of the most important factors that the decision-makers consider when deciding on whether using ABC or not is the total construction cost of the project using these methods versus the conventional methods. The total construction cost includes both direct costs such as the material, labor, and equipment costs needed during construction and indirect costs associated with preliminary engineering, right-of-way, construction engineering, and inspection. However, there is a lack of tools that can help decision-makers in accurately estimating the construction cost of the ABC projects which, in some cases, might yield to an unsuitable decision. Therefore, this type of cost needs to be analyzed and estimated to support better decisions in selecting ABC versus conventional bridge construction methods.

Another important factor that needs to be considered during decision-making process is road user cost. Construction projects can result in significant mobility, reliability, environmental, and safety impacts to roadway users. Work zones can often reduce roadway capacity, causing congestion and traveler delays, and can create irregular traffic flow. These factors, as well as the changing lane configurations and other factors in work zones, can lead to safety hazards. There are more than 500 fatalities and 37,000 injuries in work zones every year (FHWA, 2010). Construction projects can also cause inconveniences to local businesses and communities, and can create noise and environmental impacts. The FHWA Federal Highway Administration's (FHWA's) Road User Cost Manual (FHWA, 2011) provides a high-level framework to estimate the components of user costs, including mobility, vehicle operating cost (VOC), safety and emission. However, the report does not specifically address the tools and methods needed to perform the actual assessments of these parameters at different levels of the analysis (planning versus operations) and how these parameters can be best used in a multi-criteria decision making process.

With the increasing need to analyze and evaluate road user costs in transportation projects, several traffic analysis tools are available to assist traffic engineers, planners, and traffic operations professionals to perform the analysis. These tools can be categorized into multiple levels or multiple resolutions, including a sketch planning level, travel demand model post-processors, freeway and urban street facility analysis procedures of the Highway Capacity Manual (HCM), traffic simulation, and dynamic traffic assignment tools, according to the Traffic Analysis Toolbox Volume I (FHWA, 2004). However, these tools mainly focus on mobility impacts, including delay and queueing analysis. Estimation of other road user elements, such as reliability, mobility, worker safety, environmental, and business impacts, and integrating these estimates in a comprehensive decision making process at different analysis levels have not been investigated in the analysis. In addition, the impacts of using different levels of analysis have not been identified to compare the

conclusions reached when different levels of analysis are used to produce the inputs to the decision making process.

There are a number of analysis components, including the capacity impacts as a function of construction zone, lane-changing behavior impacts, and the diversions to alternative routes that have not been well integrated in the decision making process. Strategic and microscopic Driver behavior is an important consideration in the traffic analysis of work zones. Due to the adverse traffic impacts from construction activities on freeways, a proportion of travelers are likely to choose detours close to work zones. Existing practice when using traffic analysis tools is that demands are user inputs and in most cases diversion is either not considered or based on engineering judgment. To estimate accuracy behavioral models and/or dynamic traffic assignment should be used. However, the applications of such models have to consider the day-to-day learning associated with work zones. Microscopic traffic behavior including car following and lane-changing impacts capacity drops at the work zones.

Although there are various traffic analysis tools that can assist decision makers with a better understanding of highway construction projects, there is a need to combine both construction and user impacts into final decision-making process. This can be accomplished by present worth analysis, Multi-Criteria Decision Making (MCDM) analysis, or a combination of the two. Present worth analysis is used to assist decision makers when evaluating and comparing one or more alternatives to a “base case” of construction projects. A major limitation of present worth analysis is that several components of the total costs are difficult to convert or cannot be converted into monetary terms. In addition, agency preferences and priorities cannot be accounted for with the present worth analysis approach. This is the reason the MCDM process is suggested as an alternative analysis. It should be mentioned that the life-cycle cost can be considered a component of the MCDM. This document will recommend and compare a combined present worth analysis and MCDM framework.

1.2. Goal and Objectives

The goal of this research is to develop a framework that can be used to support the decision-making process of highway construction projects for application at the planning and operation levels. The framework will allow selections between construction alternatives based on a combination of direct construction costs, indirect construction cost, and user costs. Tools will be developed in this study to estimate direct and indirect costs. The user cost parameters required as inputs to the framework will be estimated utilizing a multi-resolution modeling that ranges from a sketch planning level to microscopic simulation, as appropriate for the project at hand. The specific objectives are as follows:

In order to address this gap in both the body of knowledge and current construction practice, especially ABC method-based constructions, the objectives of this project are to: (1) explore the current decision-making practices and the way construction costs are calculated by the decision makers; 2) provide a parametric estimation tool for the construction cost per feet for the ABC bridges; and 3) provide a detailed cost estimation tool for the ABC construction cost. These objectives will be fulfilled through the three main tasks: 1) reviewing current ABC decision making tools; 2) develop a parametric estimation tool for the construction cost per feet; and 3) develop an ABC detailed construction cost estimation tool.

- 1) Recommend a present worth analysis and an MCDM approaches for the utilization in construction alternative selection decision-making processes. These approaches will combine road user costs and construction costs to assist agencies in their decisions.
- 2) Explore the current decision-making practices and the way construction costs are calculated by the decision makers.
- 3) Provide a parametric estimation tool for the construction cost per feet for the ABC bridges.
- 4) Provide a detailed cost estimation tool for the ABC construction cost.
- 5) Identify multi-resolution tools, methods and procedures based on existing modeling tools and procedures to estimate all user cost components for use as inputs to the present worth analysis and MCDM, including mobility, reliability, motorist safety, and environmental impacts for different analysis levels.
- 6) Develop a method to estimate the impacts of driver behaviors, including route diversion and lane merging, under different traffic conditions resulting from construction activities.
- 7) Compare the alternative analysis results when using the present worth analysis and the MCDM method and different levels of cost estimation methods and tools.

1.3. Organization of Document

This report is organized into eight chapters. Chapter 1 introduce the background of this research, describes the problems to be solved, and sets the goal and objectives to be achieved.

Chapter 2 presents an extensive literature review of the existing ABC decision-making tools, previous studies on the road user costs, including mobility, safety, reliability, emission, business and freight commodity impacts, as well as driver's diversion behaviors and lane-merging behaviors at work zones. The main purpose of this review is to understand the current practice related to decision support of ABC, road user cost estimation and work zone modeling.

Chapter 3 explains the survey of current ABC decision-making practices conducted in this study. Chapter 4 discusses the development of a parametric estimation tool for the construction cost per feet, while Chapter 5 presents an ABC detailed construction estimation tool.

Chapter 6 describes the methodology developed in this research for the proposed multi-criteria evaluation framework in support of the decision-making process in highway construction projects, which includes model and data preparation, performance measure estimation, and monetary and non-monetary evaluation.

Chapter 7 details the implementation of the developed framework to assess the I-4/Graves Interchange and I-595 work zone alternatives, which are used as the two case studies in this research, followed by an evaluation of the framework's performance.

Chapter 8 summarizes the findings from this research and provides recommendations for future studies.

2. LITERATURE REVIEW

2.1. Review of Current ABC Decision-Making Tools

In an effort to analyze the current ABC decision criteria and the decision parameters considered by the decision makers in their decision of whether to use ABC or not, a literature review of the different decision making tools was performed. Based on this review, the current ABC decision-making tools can be grouped into three main categories: 1) qualitative tools; 2) Analytical Hierarchy Process (AHP)-based tools; and 3) DOTs' tools.

2.1.1. Qualitative Tools

2.1.1.1. FHWA Framework

In an effort of assist decision makers, FHWA developed a decision making manual entitled “Framework for Prefabricated Bridge Elements and Systems Decision Making” that provides frameworks and guidelines for decision makers when exploring the use of ABC for their individual projects (FHWA 2005). This framework is presented in three formats, namely: a flowchart, a matrix, and a set of considerations, which can either be used separately or in conjunction with each other. These three formats will be explored in details in the following sections.

2.1.1.2. FHWA Flowchart

The flowchart developed by FHWA aims at assisting decision makers in determining whether the use of a prefabricated bridge is suitable for their project or not. As seen in Figure 2-1, the flowchart starts with questions about the major factors that trigger the use of PBES, namely, if the bridge has high average daily traffic, whether this bridge is an emergency replacement or not, whether it is on an evacuation route or not, if the project requires peak hour lane closures and detours, and if the construction of the bridge is on the critical path of the whole project's schedule. If the answers to all of these questions are “no”, then the decision maker should only consider PBES if it justifiably improves safety and/or if its construction cost is less than that of the conventional construction; otherwise, they should use conventional construction. On the other hand, if the answer to any one of the above five questions is “yes”, then the decision maker should consider PBES after examining the bridge's need for rapid construction, and its safety and costs impacts as discussed above.

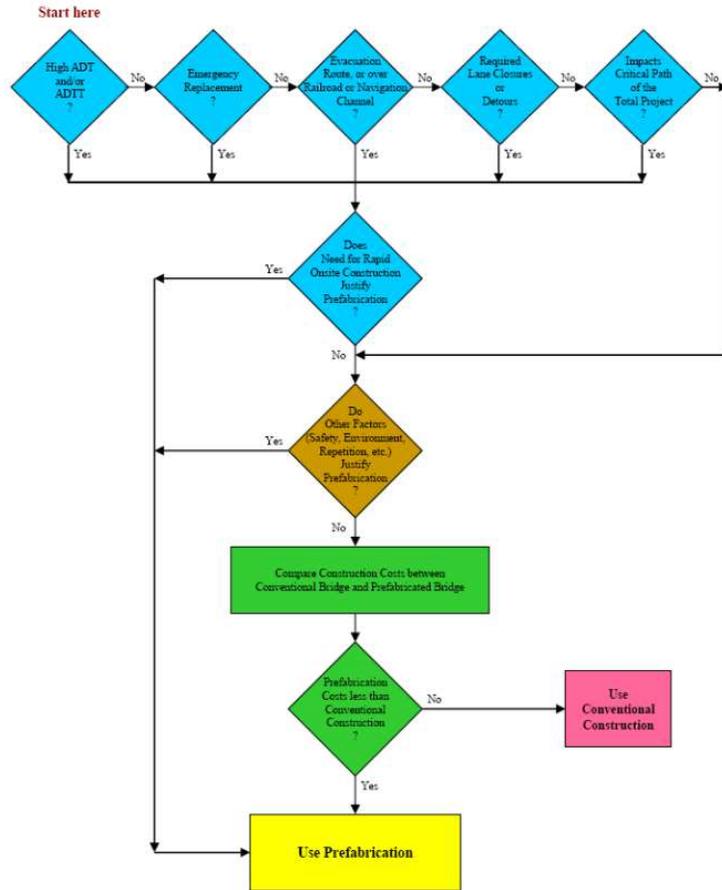


Figure 2-1 Flowchart for PBES Decision Making

Although the flowchart helps in determining the suitability of PBES to an individual project, it only assesses this suitability in a qualitative way without an in-depth analysis of the factors considered.

2.1.1.3. FHWA Matrix

The FHWA’s matrix form is shown in Table 2-1. With the use of this tool, decision makers answer a set of 21 questions related to their project with a simple “yes”, “no” or “maybe” answer, and if the majority of the answers is “yes”, then the project should be constructed using PBES; although a one or two “yes” answers may warrant the use of PBES depending on each project’s nature. This tool provides more detailed analysis than the flowchart as it examines more factors that impact the project’s construction such as its impact on local businesses, its impact on the surrounding environment, and the nature of the bridge’s design, among others. In spite of this increased level of details, the matrix tool assesses the suitability of PBES in a qualitative rather than a quantitative way which makes it subject to judgment and a certain degree of uncertainty.

Table 2-1 FHWA PBES Decision Making Matrix

Question	Yes	Maybe	No
Does the bridge have high average daily traffic (ADT) or average daily truck traffic (ADTT), or is it over an existing high-traffic-volume highway?			
Is this project an emergency bridge replacement?			
Is the bridge on an emergency evacuation route or over a railroad or navigable waterway?			
Will the bridge construction impact traffic in terms of requiring lane closures or detours?			
Will the bridge construction impact the critical path of the total project?			
Can the bridge be closed during off-peak traffic periods, e.g., nights and weekends?			
Is rapid recovery from natural/manmade hazards or rapid completion of future planned repair/replacement needed for this bridge?			
Is the bridge location subject to construction time restrictions due to adverse economic impact?			
Does the local weather limit the time of year when cast-in-place construction is practical?			
Do worker safety concerns at the site limit conventional methods, e.g., adjacent power lines or over water?			
Is the site in an environmentally sensitive area requiring minimum disruption (e.g., wetlands, air quality, and noise)?			
Are there natural or endangered species at the bridge site that necessitate short construction time windows or suspension of work for a significant time period, e.g., fish passage or peregrine falcon?			
If the bridge is on or eligible for the National Register of Historic Places, is prefabrication feasible for replacement/rehabilitation per the Memorandum of Agreement?			
Can this bridge be designed with multiple similar spans?			
Does the location of the bridge site create problems for delivery of ready-mix concrete?			
Will the traffic control plan change significantly through the course of the project due to development, local expansion, or other projects in the area?			
Are delay-related user costs a concern to the agency?			
Can innovative contracting strategies to achieve accelerated construction be included in the contract documents?			
Can the owner agency provide the necessary staffing to effectively administer the project?			
Can the bridge be grouped with other bridges for economy of scale?			
Will the design be used on a broader scale in a geographic area?			
Totals:			

2.1.1.4. FHWA Set of Considerations

The third form of the PBES decision making tools developed by FHWA is a set of considerations in the form of questions and their detailed answers which helps guide the decision maker through the decision making process. This set of questions is divided under three major categories which are: rapid onsite construction, costs, and other factors. The costs category is then further divided into three subcategories which are traffic maintenance costs, contractor’s costs, and owner’s costs; while the other factors are subcategorized into: safety issues, environmental issues, site issues and standardization issues. These set of considerations provide a more detailed analysis and guidelines for the PBES decision making process, albeit still in a qualitative form which are difficult to quantify.

2.1.2. AHP-Based Tools

Recognizing the need for a more quantitative approach that can provide the decision makers with a tool to decide on the optimum construction strategy for their bridge projects, several studies

developed decision making tools using the AHP technique. AHP is a decision making tool that utilizes multilevel hierarchal structure of criteria, sub-criteria, and alternatives to find out the best alternative that suits the decision maker’s goals by performing pair-wise comparisons of the alternatives based on their relative performance in each evaluation criterion using a numerical scale from 1-9 (Doolen et al. 2011a). The pair-wise comparison is done over two steps. First, a pair-wise comparison between the criteria and between the sub-criteria is conducted to determine their relative importance. Second, each decision alternative is assessed relative to each sub-criteria to determine its final score (Doolen et al. 2011b). Furthermore, what makes AHP more suitable for the use during the ABC decision making process is that the factors that impact the decision are both qualitative and quantitative which need to be integrated (Doolen et al. 2011a). In the next sections, two of the AHP decision making tools aimed at determining the suitability of ABC for individual bridge projects will be explored.

2.1.2.1. Oregon Department of Transportation (ODOT) AHP Tool

ODOT, with the collaboration of seven other DOTs, developed an ABC decision making tool using AHP (Doolen et al. 2011b). In this tool, the research team identified five main decision criteria through brainstorming sessions between all the team members. These criteria are direct cost, indirect cost, schedule constraints, site constraints, and customer service. Furthermore, a set of sub-criteria was developed for each of these five criteria as shown in Figure 2-2; however, it is worth noting that due to the flexibility of the AHP technique, any criteria/sub-criteria can be added or dropped if deemed necessary by the decision maker (Doolen et al. 2011b).

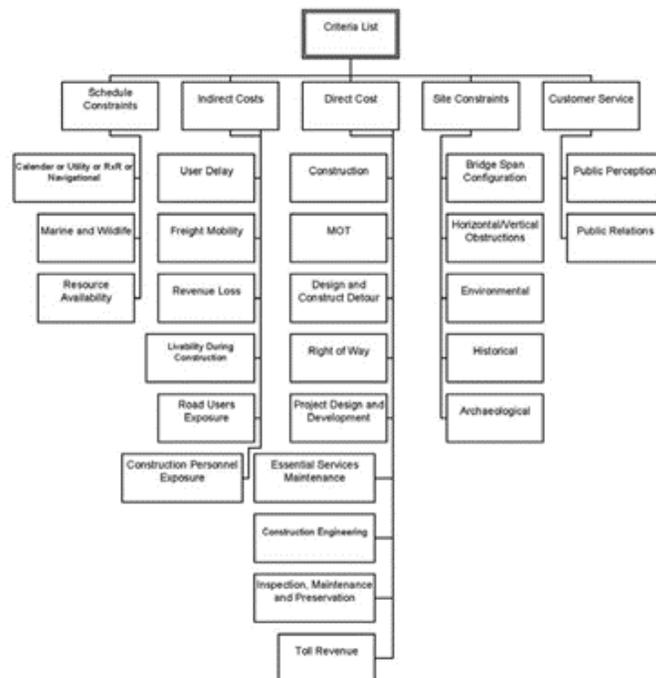


Figure 2-2 ABC Decision Criteria and Sub-criteria

Having set these criteria, the study team developed a software (Figure 2-3) by which the decision makers can perform the two-step pair-wise comparison for their projects and their construction alternatives based on their goals and priorities. The software was developed using Microsoft Visual Studio .Net adopting both modular and object oriented designs (FHWA 2012). Moreover, the software interface has four different tabs: the first for the decision hierarchy in which the user can select the criteria and sub-criteria relevant for his/her project, the second for pair-wise comparisons in which the user conduct the pair-wise comparison between each pair of sub-criteria and criteria, the third shows the results, while the fourth is for additional cost weighted analysis (FHWA 2012).

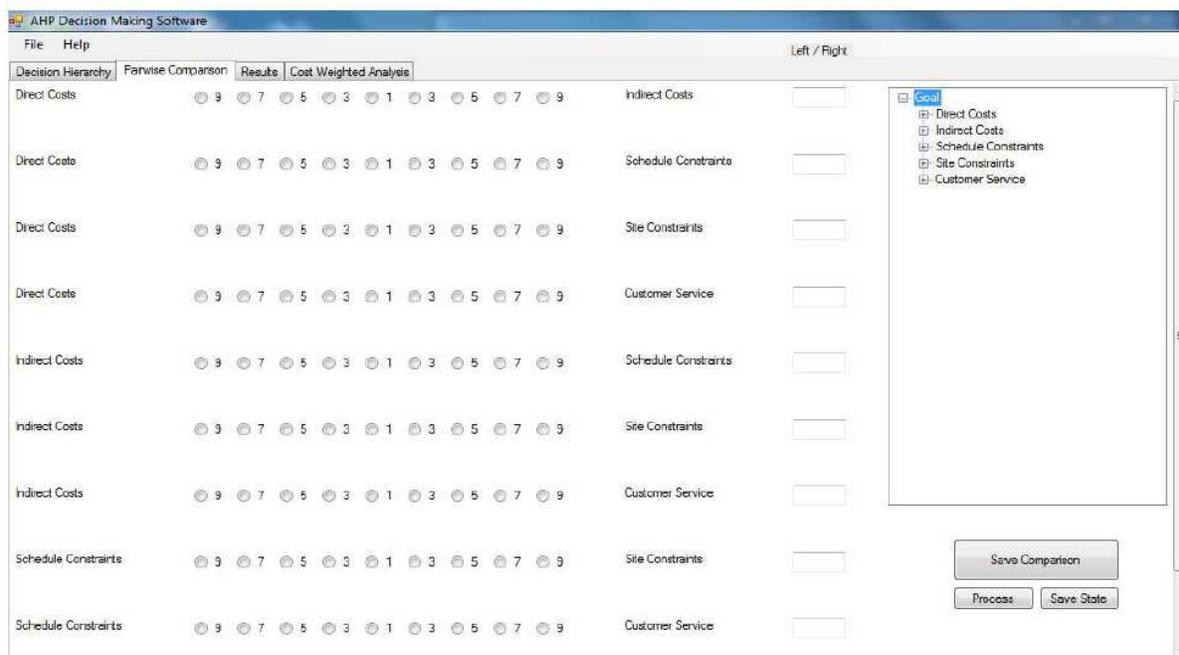


Figure 2-3 ODOT AHP Software

2.1.2.2. MRUTC AHP Tool

Salem and Miller (2006) developed a decision making tool for ABC using the AHP technique. In their study, the researchers identified six non-technical criteria that help in realizing the goals of most bridge projects through a survey sent to all 50 DOTs and five Canadian DOTs. These factors are: safety, impact on local economy, cost, impact on traffic flow, impact on environment, and the social impact on the communities. Furthermore, another follow-up survey related to the above criteria and their sub-criteria was sent to 25 DOTs for the purpose of weighing the relative importance of these criteria and sub-criteria. By analyzing these responses and conducting t-tests on the results with 95% confidence interval, the mean weights for each of these criteria and sub-criteria and their pair-wise comparison were determined. Finally, each construction alternative will be scored on the basis of achieving each sub-criteria and criteria and then the total weighted score

for each alternative will be calculated and, consequently, the highest scoring alternative will be the most suitable alternative for the project under consideration. The major advantages of this tool are: the development of hierarchy of project priorities and analysis of the construction plan's performance using both qualitative and quantitative criteria (Salem et al. 2013). Nevertheless, unlike the ODOT tool, the calculations for this decision making process have to be done manually by the decision makers.

2.1.2.2. MDOT Hybrid AHP Tool

Aktan & Attanayake (2006) developed an ABC decision making tool for Michigan DOT (MDOT) called MiABCD. This decision making tool was aiming at avoiding the shortcomings of the ones based on AHP by creating a hybrid AHP model that used ordinal scale ratings (OSR) of the decision parameters and integrates them with site-specific data, traffic data, and life-cycle cost data. (Mohammed et al. 2014). In this tool, the decision is based on six decision-making parameters which are: 1) Site and structure considerations, (2) Cost, (3) Work zone mobility, (4) Technical feasibility and risk, (5) Environmental considerations, and (6) Seasonal constraints and project schedule. These parameters are further sub-divided into 26 sub-parameters which can be expanded to 36 sub-parameters as shown in the below table:

Table 2-2 MiABCD Decision Parameters and Sub-parameters

Major-Parameters	Site and Structure Considerations (S&ST)	Cost	Work Zone Mobility (WZM)	Technical Feasibility & Risk (TF&R)	Environmental Considerations (EC)	Seasonal Constraints and Project Schedule (SC&PS)
Sub-Parameters	Precast/Ready-mix supplier proximity	Initial Construction cost	Significance of maintenance of traffic on facility carried	Contractor Experience	Environmental protection (e.g., wet land)	Seasonal limitations
	Availability of staging area	Life-cycle cost	Significance of maintenance of traffic on feature intersected	Manufacturer/Precast plant experience	Aesthetic requirements	Construction duration
	Existing structure type and foundations	User cost	Length of detour	Work zone traffic risk		Stakeholder(s) limitations
Sub-Parameters	Terrain to traverse	Economic impact on surrounding businesses	Significance of level of service on detour route	Construction risks		
	Access and mobility of construction equipment	Economic impact on surrounding communities	Impact on nearby major intersection due to traffic on facility carried			
	Number of similar spans		Impact on nearby major intersection due to traffic on feature intersected			
User-Defined Sub-Parameters		Direct cost		Scour		

In an effort to best utilize the experts' experience and avoid the potential bias and subjectiveness of the pair-wise comparison used in the AHP process, the user must specify whether each parameter and sub-parameter favors conventional construction or ABC and then give a score for each alternative in each parameter/sub-parameter on a scale of 1-9 without direct comparison between alternative, where "1" represents low significance and "9" high significance. The model includes tables that define the relationships among the project data, ordinal scale ratings, and the AHP pair-wise comparison ratings which cannot be modified. Having set the process, Aktan & Attanayake (2006) developed a software by which the decision makers can perform this process. The software is developed using Microsoft Excel and Visual Basic where the former executes the procedures and the later provides the user's graphical interface (Aktan et al. 2013). The software has two types of users, advanced and basic. The advanced user is responsible for entering the project details, site-specific data, traffic data, life-cycle cost data, and then performs the preference rating, while the basic user can only performs preference ratings. After the users complete their tasks, the system calculates the scores for both ABC and conventional construction and presents the results in four formats, which are (Aktan et al. 2013):

- 1) Two pie charts showing the Upper Bound and Lower Bound construction alternative preferences for ABC and conventional construction.
- 2) A chart showing the distribution of Major-Parameter Preferences from Multiple Users.
- 3) A chart showing the distribution of Construction Alternative Preferences from Multiple Users
- 4) A table showing the contribution (in percentage) of each major-parameter towards the Overall Preference for ABC and CC.

2.1.3. Current DOTs' Tools

In addition to the previously mentioned decision making tools and with the expansion in the adoption of ABC techniques, several DOTs developed their own guidelines and decision making practices either through utilizing their own experiences or modifying a previously developed tool to suit their special needs and goals. In the following sections, some of these guidelines and practices will be explored in details.

2.1.3.1. Utah DOT

One of the first DOTs to expand on the use of ABC techniques, as a standard practice, for its bridge construction and rehabilitation projects was Utah DOT (UDOT). To assist its decision makers in assessing the suitability of ABC for their projects, UDOT developed its own approach for the decision making process (UDOT 2010). The new approach is based on assessing the project under consideration against eight main factors which are average daily traffic, delay/detour time, bridge classification, user costs, economy of scale, use of typical details, safety, and railroad impacts. These factors are weighed against each other in a way that coincide with UDOT's current project

priorities and cannot be changed for individual projects. The decision making process, itself, involves a number of steps. First, the decision maker gives the project under consideration a measured response relative to its performance to each of the above factors. Second, an ABC rating score that accounts for all the factors is calculated as the ratio of the weighted score to the maximum score. These two steps can be performed using a UDOT developed worksheet in which the decision maker enters the project’s scores under each criterion and then the ABC rating is calculated automatically. Finally, based on its ABC rating score, the project is then categorized in one of three categories. Each category leads to a different entry point in a decision flowchart (Figure 2-4). As seen in the flowchart, if the project’s ABC rating is between 0 and 20, then it is up to the regional director to decide if ABC has any indirect benefits or not that merit its use for the project. If the project’s ABC rating is above 50, then ABC should be used if the site conditions support it. Finally, if the project’s rating is between 20 and 50, then the decision maker has to further examine another set of questions before deciding if ABC is suitable for the project or not. These questions are: if ABC will accelerate the overall project delivery, if it will mitigate any critical environmental issue, and if it provides the lowest cost. If the answer to any of these questions is “yes”, then ABC should be used if the site conditions support it. These questions are: if ABC will accelerate the overall project delivery, if it will mitigate any critical environmental issue, and if it provides the lowest cost. If the answer to any of these questions is “yes”, then ABC should be used if the site conditions support it.

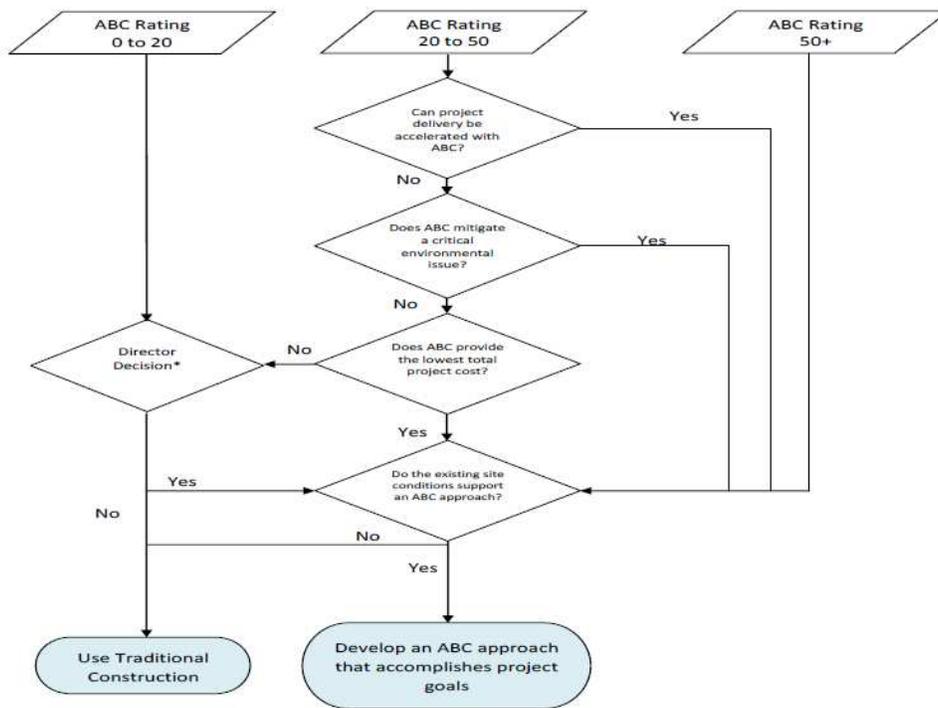


Figure 2-4 UDOT ABC Decision Flowchart

2.1.3.2. Massachusetts DOT

Massachusetts DOT (massDOT) did not develop an ABC decision making approach per say, instead in 2011 it selected the bridges to be included in its accelerated bridge program (ABP) in a

two-step process (massDOT n.d.). First all bridges that falls into the following six categories are selected. These categories are: structurally deficient, have weight restrictions, are closed due to significant structural issues, in danger of falling into structurally deficient status, not expected to see repairs till the end of 2011, and are significant to the DCR system. After all these bridges were selected, they were then further prioritized based upon four factors which are: average daily traffic, fracture critical issues, scour issues, and the district’s priorities (massDOT n.d.).

2.1.3.3. Washington State DOT

Washington State DOT (WSDOT) uses a qualitative framework similar to the matrix form developed by FHWA to assist in its ABC decision making process. WSDOT matrix consists of 21 items (see Table 2-3) that the decision maker has to answer with “yes”, “no”, or “maybe” and if the majority of the answers are “yes”, then the project under consideration will be a good ABC candidate (WSDOT 2009).

Table 2-3 WSDOT ABC Decision Making Matrix

	Question	Yes	Maybe	No
1	High traffic volume			
2	Emergency replacement			
3	Worker safety conditions			
4	High daily traffic control costs			
5	Evacuation route or over railroad or navigable channel			
6	Lane closures or			
7	detours			
8	Critical path of project			
9	Close during off-peak traffic			
10	Rapid recovery/repair required			
11	Adverse economic impact			
12	Weather constraints			
13	Environmentally sensitive site			
14	Natural or endangered species			
15	Feasibility if historic bridge			
16	Multiple similar spans (segments)			
17	Problem for ready-mix concrete			
18	Delay-related user cost concern			
19	Innovative contracting strategies			
20	Group with other bridges			
21	Future Use			
	Totals			

2.1.3.4. Colorado DOT

Colorado DOT (CDOT) has one of the most extensive ABC decision making process that combines both qualitative and quantitative decision making tools to reach two types of decisions:

first whether to utilize ABC or not, and second to determine which ABC method to be used (Far and Chomsrimake 2013). This decision making process is a multi-step process as shown in Figure 2-5.

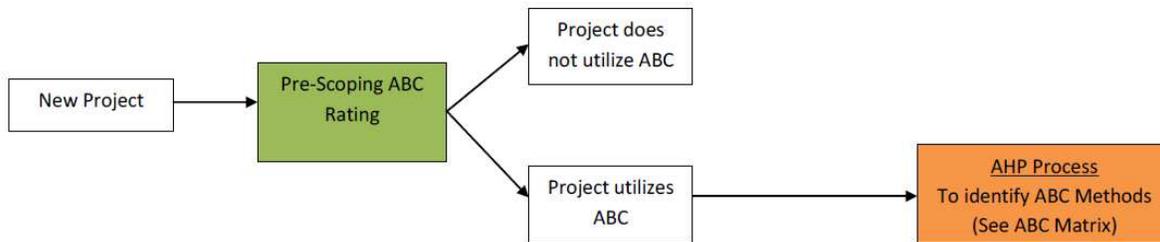


Figure 2-5 CDOT ABC Decision Workflow

The first step in this process is to develop an ABC rating for the project in a similar way as utilized by UDOT based on the following eight decision factors: average daily traffic, delay/detour time, bridge classification, user costs, economy of scale, safety, railroad impacts, and site conditions. Next, based on its ABC rating score, the project is then categorized in one of three categories. Each category leads to a different entry point in a decision flowchart similar to one of UDOT with some minor differences (Figure 2-6). If the project’s ABC rating is between 0 and 20, then it is up to the regional director to decide if ABC has any indirect benefits or not that merit its use for the project only in case it provides lower project total cost. If the project’s ABC rating is above 50, then ABC should be used if it leads to a lower project cost. Finally, if the project’s rating is between 20 and 50, then the decision maker has to further examine another set of questions before deciding if ABC is suitable for the project or not. These questions are: if ABC will accelerate the overall project delivery, if it will mitigate any critical environmental issue, if the bridge construction is on the critical path, and if the site conditions support its use. If the answer to any of these questions is “yes”, then ABC should be used if it provides lower total project cost.

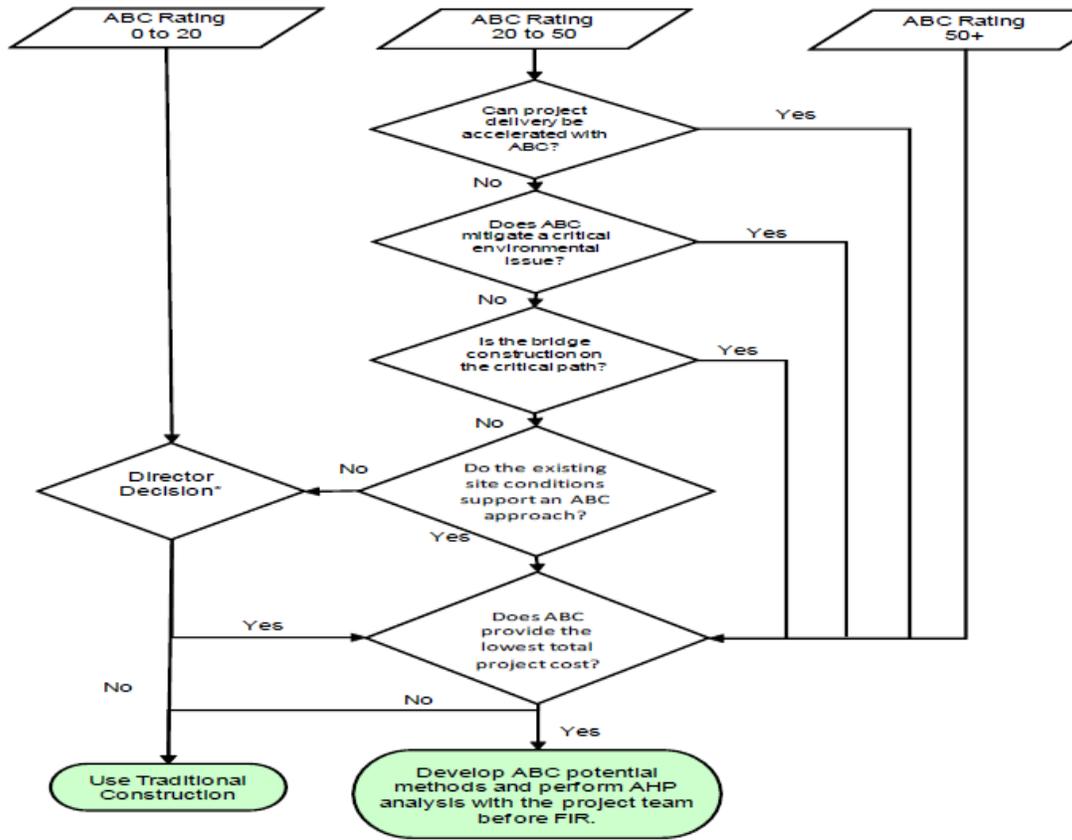


Figure 2-6 CDOT ABC Decision Flowchart

Finally, if it was decided to use ABC for this particular project, two tools are used by CDOT to help the decision maker determine which ABC method to use. First, an ABC construction matrix (Figure 2-7) provides suggestions on accelerated methods that can be applied based on the complexity of the project. Then, after narrowing down the alternatives, the decision maker uses the AHP tool developed by ODOT to select the best alternative i.e. the best ABC construction method.



Substructure	Approach, Embankment &	Superstructure	Super Structure placement
	Pre-fabricated approach slabs	Adjacent Girders ²	
	Flowfill	Precast Deck Panels (partial depth) ²	
Pre-fabricated Pier Caps	Expanded Polystyrene (EPS) Geofoam	Pre-fabricated pedestrian bridge ²	
Pre-fabricated columns		Pre-fabricated box culvert ²	
Pre-fabricated foundations		Precast Deck Panels (full depth) ²	
Geosynthetic Reinforced Soil (GRS) Abutment ¹		Modular Girder and Deck elements ²	
Pre-fabricated wingwalls/backwalls ²		Post-tensioned concrete through beams ²	Heavy Lift Cranes
Continuous Flight Auger Piles (CFA)		Pre-fabricated truss or arch span ²	Skid or Slide In
			Longitudinal Bridge Launch
			Self Propelled Modular Transport (SPMT)

Figure 2-7 ABC Construction Matrix

2.1.3.5. Wisconsin DOT

Wisconsin DOT (WisDOT) uses a two-step decision making process in order to reach a decision of whether to implement ABC or not and also on deciding which ABC method to best suit for the project; these two steps are in the form of a matrix and a flowchart (WisDOT 2014). The first task required by the decision maker is to use the decision matrix in order to obtain a weighted total score for the project which will then be used in the decision flowchart. This matrix is based on eight main decision criteria, namely, disruptions, urgency, user costs, construction time, environment, construction cost, risk management, and others (which includes: economy of scale, weather, and use of typical details). These eight criteria are then further divided into 18 sub-criteria each with a preset weight. The decision maker rates his/her project relative to each of these sub-criteria on a predefined numerical scale, and then the total weighted score is calculated.

Based on this calculated total score, the project is then categorized in one of three categories. Each of these categories leads to a different entry point in a decision flowchart similar to one of UDOT (Figure 2-8). If the project's score is between 0 and 20, then ABC should only be used if this project is a program initiative and the site conditions support ABC. If the project's score is above 50, then ABC should be used if site conditions support it. Finally, if the project's score is between 21 and 49, then the decision maker has to further examine another set of questions before deciding if ABC is suitable for the project or not. These questions are: if ABC will accelerate the overall project delivery, if the benefits outweigh the additional costs, and if the site conditions support its use.

Furthermore, if it is decided that ABC will be used for that project, the flowchart helps the decision maker in choosing the best ABC method. First, the flowchart asks if the ultimate goal is to minimize the bridge out-of-service time or the total construction time. If it is the former and there is a location to build the bridge off-site and a window of time to close the bridge, then slide or SPMT should be used; if it is the latter and PBES or GRS-IBS should be used if the site conditions support either. If the above conditions are not fulfilled, then the decision maker should consider another ABC alternative.

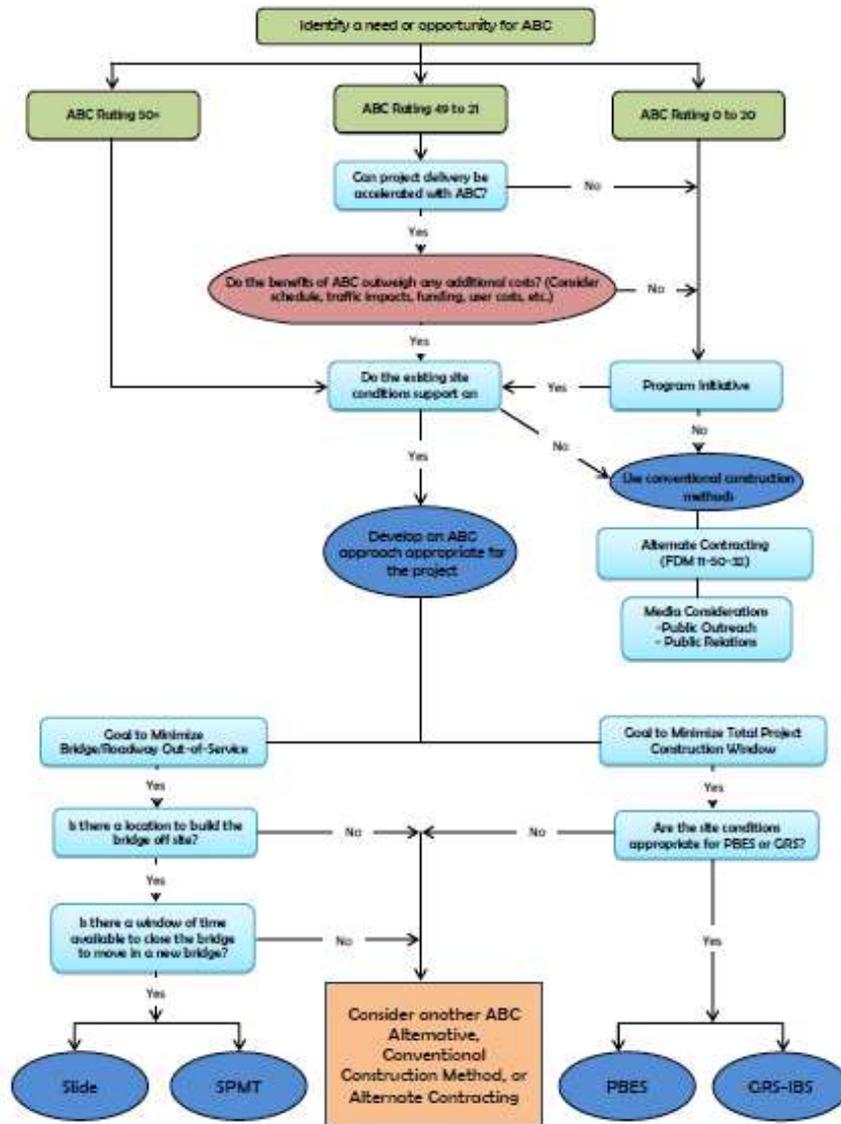


Figure 2-8 WisDOT ABC Decision Flowchart

2.1.3.6. Iowa DOT

Iowa DOT (IDOT) uses a two-stage decision making process in order to reach a decision of whether to implement ABC or not (IDOT 2012). As seen in Figure 2-9, the process of ABC decision making starts with an ABC rating for the project and based on this rating, the project enters a two-stage filtering phase using a decision flowchart and ODOT AHP ABC decision making tool.

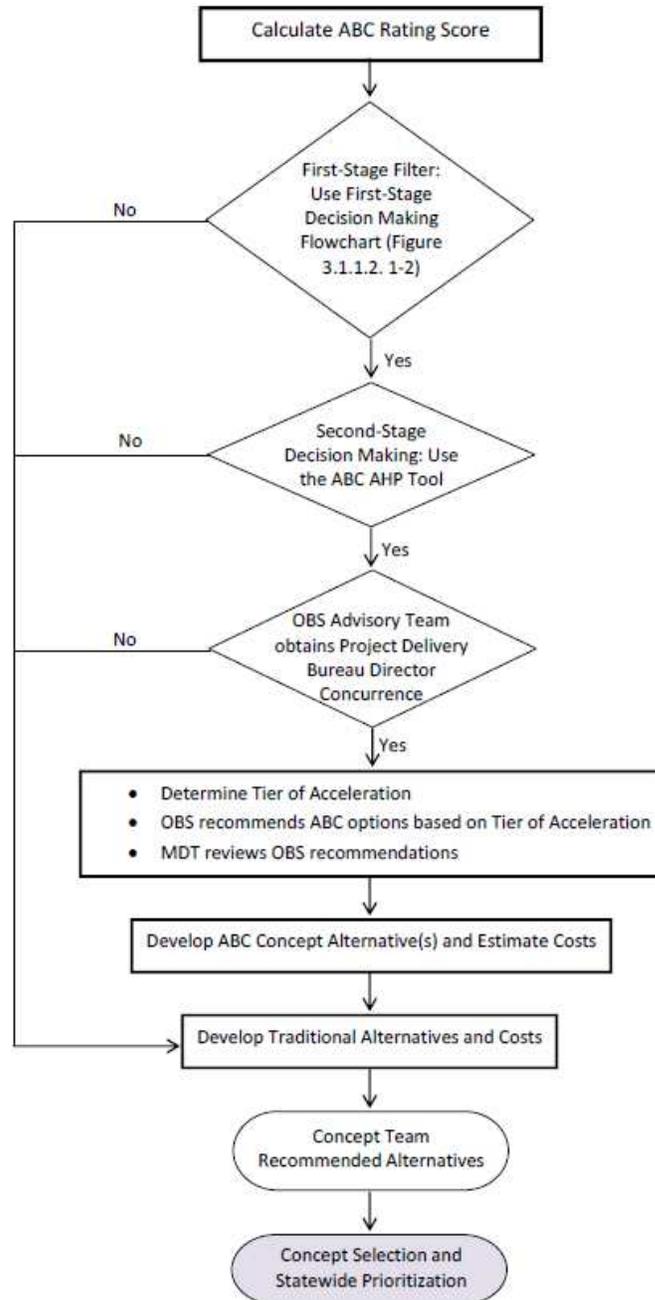


Figure 2-9 IDOT ABC Decision Making Process

The first stage consists of developing an ABC rating for the project in a similar way as utilized by UDOT based on four decision criteria, namely, average annual daily traffic, out of distance travel, daily road user cost, economy of scale. Each of these criteria has a preset weight and a predefined scoring scale. Next, based on its ABC rating score, the project is then categorized in one of two categories. Each leads to a different entry point in a decision flowchart (Figure 2-10). If the project's ABC rating is less than 50, then the project will only be further evaluated at the request of the district as they may be aware of some unique circumstances for that particular project. If the project's ABC rating is above 50 and the site conditions and project delivery support ABC, then the project will be further evaluated for ABC using the second decision making phase.

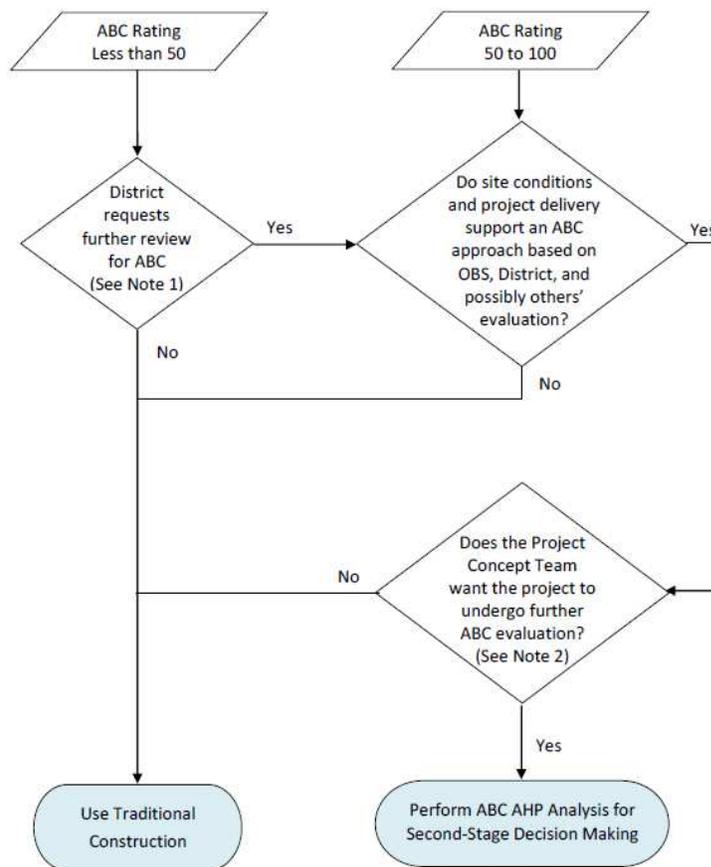


Figure 2-10 IDOT ABC Decision Flowchart

The second stage of the decision making process involves further analysis of the projects that passed the first stage using ODOT AHP tool which is based on five main criteria as discussed in previous sections. In this stage, several ABC alternatives as well as the traditional construction method are evaluated against each other to decide whether ABC is best suited for this project or not. Finally, after passing through the two-stage filtering process, the advisory team will have to obtain the bureau director approval, determine the required tier of acceleration based on the

project’s impact on traffic, recommend an ABC option, develop the concept, and estimate the project costs.

2.1.4. Analysis of the Different Decision-Making Tools

By grouping the different tools into qualitative and quantitative, the following analysis can be drawn:

2.1.4.1. Qualitative Tools

This type of tools is characterized by helping the decision makers in assessing their projects suitability for ABC using qualitative measure based solely on his/her experience. Most of these tools are in the form of flowchart or matrices that require the decision maker to answer some questions and based on these answers, a decision is reached. Several examples of these tools are: FHWA flowchart and matrix, the matrix-based decision support tool, UDOT matrix and ranking system (hybrid), CDOT decision making system (hybrid), and WSDOT matrix. These tools have some common features and differences in terms of the factors being assessed and the final scoring of the project. Regarding the latter, both FHWA and WSDOT matrices require a simple count of the “yes”, “no”, or “maybe” answers and based on this count, the project’s suitability is determined. On the other hand, the UDOT and CDOT ranking system allows the user to answer the questions on a scale of 1 to 5 and then calculate the final ranking as the ratio of the weighted score to the maximum score. Finally, the matrix-based decision making system uses a different approach in selecting the project’s strategy which is based on three developed matrices that shows how each bridge construction alternative satisfies certain project goals. Regarding the flowcharts, both UDOT and CDOT have entry points based on the ABC ranking then through a set of questions, the decision is reached. These two tools almost share all the questions being asked with the exception that CDOT adds a criterion about whether the bridge is on the critical path of the project or not when assessing the suitability of ABC.

With regards to the factors and decision criteria being assessed by these tools, there are some common ones as well as differences. Table 2-4 below summarizes the common and different decision criteria between used by these tools.

Table 2-4 Decision Criteria of Qualitative Decision Making Tools

	Factor	FHWA Flowchart	FHWA Matrix	Matrix-based Tool	UDOT System	CDOT System	WSDOT Matrix	WisDOT System	IDOT System
1	Daily Traffic Volume	√	√	√	√	√	√		√
2	Impact on Critical Path	√				√	√	√	
3	Construction Cost	√		√	√	√	√	√	√

	Factor	FHWA Flowchart	FHWA Matrix	Matrix-based Tool	UDOT System	CDOT System	WSDOT Matrix	WisDOT System	IDOT System
4	Emergency/Evacuation	√	√	√			√	√	
5	Impact on Traffic	√	√	√	√	√	√	√	
6	Economic Impact			√			√		
7	Safety	√	√	√	√	√	√		
8	Environmental Impact	√	√		√	√	√		
9	User Cost		√		√	√	√	√	√
10	Economy of Scale	√	√		√	√	√	√	√
11	Bridge Geometry				√			√	
12	Railroad Impact				√	√			
13	Project Time Acceleration			√	√	√		√	√
14	Site Conditions		√		√	√			√
15	Traffic Control Cost		√				√		
16	Weather Constraints		√				√	√	
17	Quality			√					
18	Social Impact			√					√
19	Detour Distance				√	√	√	√	√

As seen from the above table, the factors that are considered by all these tools are daily traffic volume, impact on traffic, and safety, while the other frequently used factors include cost, environmental impact and economy of scale. In contrast, quality, economic and social impacts are only being considered in the matrix-based tool and the bridge geometry only in UDOT system, while weather conditions and traffic control costs are only being regarded as a decision factor in both FHWA and WSDOT matrices and railroad impact in UDOT and CDOT systems.

2.1.4.2. Quantitative Tools:

This type of tools is characterized by helping the decision makers in assessing their projects' suitability using quantitative measures based on both the decision maker's experience and weighing technique that leads to a numerical value for each alternative assessed. Examples of these tools are: ODOT tool, MRUTC tool, Mi-ABCD tool, and the model for evaluating bridge construction plans (BCPs). The first three tools are based on the AHP decision making technique in which the decision criteria are given weights according to their importance and then the decision maker conduct a pair-wise comparison between each pair of alternatives with regards to each decision criteria on a scale from 1-9 to reach a weighted score for each alternative; however, in the Mi-ABCD tool, the decision maker rates each alternative relative to the decision criteria without pair-wise comparison, albeit each criteria has to be set by the decision maker as whether it favors ABC or conventional construction. Nevertheless, the model for evaluating bridge construction

plans is based on weighing the decision criteria and scoring each alternative against them without any comparison between alternatives.

With regards to the factors and decision criteria being considered by these tools, there are some common ones as well as differences. Table 2-5 below summarizes the common and different decision criteria between these tools.

Table 2-5 Decision Criteria of Quantitative Decision Making Tools

	Factor	ODOT Tool	MRUTC Tool	Mi-ABCD Tool	BCP Model
1	Direct Cost	√	√	√	√
2	Indirect Cost	√			
3	Safety		√		√
4	Impact on Local Communities		√		
5	Schedule Constraints	√		√	
6	Site Constraints	√		√	
7	Customer Service	√			
8	Impact on Environment		√	√	
9	Work Zone Mobility			√	
10	Technical Feasibility			√	
11	Impact on Traffic Flow		√		
12	Impact on Local Economy		√		
13	Accessibility				√
14	Carrying Capacity				√

As seen from the above table, the only factor that is considered by all of these tools is the cost while the other frequently used factors include schedule, site constraints, and environmental impact. Furthermore, in each of these tools, the decision criteria are further subdivided into sub-criteria totaling: 25, 15, 26, and 22 sub-criteria, respectively.

2.2. Review of Road User Costs

This section provides a detailed review of critical components of road user costs, influential factors, and available tools for road user costs.

2.2.1 Critical Components of Road User Costs (RUC)

2.2.1.1. Mobility

According to the Work Zone Safety and Mobility Rule (FHWA, 2004), mobility can be defined as the ability to move from one place to another and is significantly dependent on the availability of transportation facilities and on system operating conditions. Traveling through or around work

zone areas tend to take more time due to the reduction in facility capacity. A number of traffic mobility performance measures are commonly used in traffic analysis, including travel delay, speed, travel time, number of stops, vehicle miles traveled and queue lengths.

According to the FHWA's "Work Zone Road User Cost: Concepts and Applications" report (FHWA, 2011), mobility impacts are to be assessed based on travel delay, which is convenient when converting to monetary values. In order to compute travel delay, the speed change delays and the stopping delay and queue delay are defined in the report, and corresponding computing procedures are also provided. The United States Department of Transportation's (USDOT) Office of the Secretary of Transportation (OST) provides guidelines and procedures for calculating the value of travel time saved or lost by the road users (USDOT, 2003). The hourly dollar value of road users' personal travel time is estimated based on their wages.

The New Jersey Department of Transportation also released a Road User Costs Manual (NJDOT, 2001) containing the calculation of mobility costs. This manual explains the characteristics of work zones and addresses the road user cost components associated with different traffic conditions, including unrestricted flow, forced flow, circuitry and crash. Under unrestricted conditions, three components should be considered in the analysis: speed change vehicle operating costs (VOC), speed change delay and work zone delay. Under forced flow condition, that is, traffic demand exceeds work zone capacity, four components are recommended: stopping VOC, stopping delay, queue delay and queue idling VOC. Circuitry VOC and circuitry delay are the two components under circuitry condition, that is, driver travels for additional mileage at detour. Thus, it is necessary to determine the traffic conditions resulting from the work zone before computing the specific user cost components.

In an earlier report titled "Work Zone Performance Measures Pilot Test" (FHWA, 2011), a pilot test was conducted at five project sites that assisted state DOTs in identifying methods to collect field data and compute performance measures. In order to measure queuing impacts, several indicators were identified, including the duration in queue, average length of queue and maximum length of queue. The collected data included travel time and queue length data, in addition to field crew and truck transponder data.

Jiang (2001) pointed out that traffic delays at a work zone include delays caused by deceleration of vehicles while approaching the work zone, reduced vehicle speed through the work zone, time needed for vehicles to resume freeway speed after exiting the work zone, and vehicle queues at the work zone. Delay equations were developed for conditions when the arrival traffic flows above the work zone capacity and below it.

Under uncongested conditions, the total traffic delay at a work zone can be defined as:

$$Delay = V_a(d_d + d_z + d_a + d_w) \quad (2-1)$$

Where, V_a is the hourly arrival traffic volume, d_d is the traffic delay caused by deceleration before entering the work zone, d_z is the traffic delay due to reduced speed through the work zone, d_a is the traffic delay caused by acceleration after the existing work zone, d_w is the waiting time that an arrival vehicle spends before entering a work zone.

Under a congested condition, the total traffic delay at a work zone can be defined as,

$$Delay = V_a(d_d + d_z + d_a + (1 - t_l)d_w) + D_l \quad (2-2)$$

Where, t_l is the queue clearance time in time period l , and D_l is the traffic delay under a congested condition.

To demonstrate the applications of the derived traffic delay equations, these equations were applied to calculate the traffic delays at a freeway work zone in Indiana during a 24-hour period.

Simulation methods are also commonly used in the mobility impact analysis of work zones. Edara (2013) developed a framework to evaluate the effectiveness of Intelligent Transportation Systems (ITS) deployment in a work zone. The framework recommends using five performance measures: diversion rate, delay time, queue length, crash frequency, and speed, as shown in Figure 2-11. The diversion rate was derived from field data and surveys. VISSIM software was used to determine the delay and queue length measures.

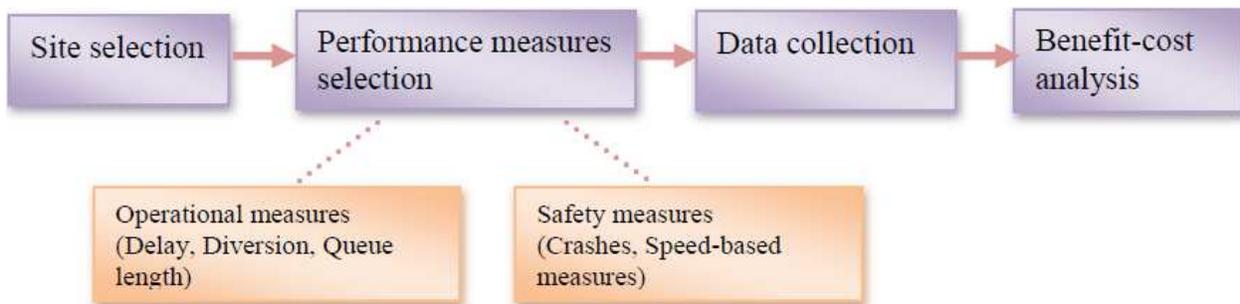


Figure 2-11 Work Zone ITS Evaluation of Framework (Edara, 2013)

As can be concluded based on the above literature review, mobility impacts of work zones and corresponding computing methods were addressed in previous studies. However, although the travel delay and queue length measures were adequately addressed, the impacts of work zones on diversion rates have not been sufficiently studied.

2.2.1.2. Safety

According to the Fatality Analysis Reporting System (FARS), 576 fatalities in motor vehicle traffic crashes were reported in work zones in 2010. Traffic safety is a representation of the level

of exposure to potential hazards for users of transportation facilities and highway workers. Traffic safety management, as applied to work zones, aims at minimizing potential hazards to road users and workers at or around the work zone area during construction activities. The commonly used measures for highway safety are the number and/or rate of crashes and the severity of crashes (fatalities, injuries, and property damaged only) at a given location or along a section of highway during a period of time.

With reference to various types of roadway segments, the Highway Safety Manual (HSM) has provided regression analysis-based equations to estimate crash frequency. The predictive models used in HSM then modify the crash estimates from these equations using crash modification factors, as follows:

$$N_{\text{predicted}} = N_{\text{spf}} \times (CMF_1 \times CMF_2 \times \dots \times CMF_n) \times C \quad (2-3)$$

Where, N_{spf} represents the estimates based on the safety performance function (SPF), which is an equation used to predict the average crash frequency for basic conditions for the specific facility type considering the basic information for roadway segment, including number of lanes, median type, and AADT. CMFs are used to adjust crash frequency to specific site type and specific geometric design features. C is the calibration factor to adjust SPF to local condition.

The Work Zone Safety Data Collection and Analysis Guide (FHWA, 2013) provides assistance to transportation agencies in developing techniques and strategies to successfully collect and analyze work zone safety-related data for the purpose of making work zones safer for motorists and workers. In order to perform safety analysis, the collection of four types of data elements is recommended: crash data elements, vehicle data elements, person data elements and exposure information. Traffic safety information should be gathered while a work zone is under construction and after the project is complete. Recommendations include using Crash Modification Factors (CMF) to adjust the crash frequency estimates for normal conditions to account for work zones. In order to deal with the effects of particular features at work zones, such as the duration and length of the work zone, the HSM procedure applies the following equations:

$$CMF_{\text{duration}} = \frac{1+(\%increase\ of\ duration \times 1.11)}{100} \quad (2-4)$$

$$CMF_{\text{length}} = \frac{1+(\%increase\ of\ length \times 1.11)}{100} \quad (2-5)$$

Where, the increase of duration parameter in the duration CMF_{duration} is calculated relative to work zone duration of the base condition of 16 days, and the length CMF_{length} calculation is in relation to a base condition of 0.51 mile.

Based on previous studies, the increase in crash frequency at work zones tends to vary at different locations. Some of the values reported in the literature are 7.0 to 21.4 percent at 10 work zones (Juergens, 1972), 7.5 percent at 79 sites (Graham, 1977), an 88 percent increase (Rouphail et al., 1988), and a 26 percent increase (Hall and Lorenz, 1989). Garber and Woo (1990) reported a 57 percent increase in crash rates for multilane highways, and 168 percent for two-lane urban highways. Khattak et al. (2002) reported a 23.5 percent increase in non-injury crashes, and a 17.5 percent increase in injury crashes. However, not all research projects found an increase in crash rates as a result of work zones. For example, Pigman and Agent (1990) stated that crash rates only increased in 14 of 19 sites in the presence of work zone. Jin et al. (2008) reported a decrease in crash rates during work zone conditions. Regarding the crash severity, the findings are also inconsistent. Several studies revealed that work zone crashes are less severe, whereas others indicate that work zones caused an increase in the level of crash severity (2002). Benekohal et al. (1995) showed that work zones also increased safety risks for trucks. Therefore, it can be concluded that crash frequency increases with the work zone. It is recognized that safety analysis in different studies and the validity of these studies vary.

The Florida ITS Evaluation (FITSEVAL) is a sketch-planning tool that evaluates the benefits of ITS in the FSUTMS/Cube Environment (FDOT, 2008). The tool uses a predictive method to estimate crash rates similar to the ones used in the Intelligent Transportation System (ITS) Deployment Analysis System (IDAS) Tool. Table 2-6 shows the crash rates of property damage only (PDO), injury and fatality for freeway, and arterial segments used in FITSEVAL as a function of volume to capacity (V/C) ratio. The total number of crashes is then estimated by multiplying the crash rate with million vehicle miles traveled (MVMT).

Table 2-6 Crash Rates Table

V/C	Fatality	Injury				PDO			
		Freeway Auto	Arterial Auto	Freeway Truck	Arterial Truck	Freeway Auto	Arterial Auto	Freeway Truck	Arterial Truck
0.09	A constant of 0.0004 for freeway and 0.0072 for arterial.	0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.19		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.29		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.39		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.49		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.59		0.5757	1.715	0.5757	1.715	0.8551	2.394	0.8551	2.394
0.69		0.5757	1.715	0.5757	1.715	0.8551	2.394	0.8551	2.394

0.7 9		0.5757	1.715	0.5757	1.715	0.9953	2.394	0.9953	2.394
0.8 9		0.5757	1.715	0.5757	1.715	0.9953	2.394	0.9953	2.394
0.9 9		0.7392	1.715	0.7329	1.715	1.1591	2.394	1.1591	2.394
1.0 0		0.7329	1.715	0.7642	1.715	1.2737	2.394	1.2737	2.394

The presence of a work zone increases the likelihood of crashes at a given location. Therefore, a crash modification factor (CMF) needs to be applied to the pre-work zone crash rates at the project site. Numerous studies indicate that the pre-work zone crash rates are likely to be increased 20 to 70 percent when there is a work zone in place. According to the state of Indiana’s study on crash rate difference at work zones, the CMF ranges from 1.3 to 1.6 (FHWA, 2011). The default CMF used in FITSEVAL is 1.3.

2.2.1.3. Reliability

Reliability can be defined in two different ways. The first refers to the variability in travel times that occurs on a facility or a trip over the course of time. The second is related to the number of times (trips) that either “fail” or “succeed” in accordance with a pre-determined performance standard.

Reliability is defined as “a measure of how consistent or predictable travel times are over time” by the L05 project of the Second Strategic Highway Research Program (SHRP 2) (Vandervalk et al., 2013). Regression equations to estimate reliability were originally developed in the SHRP 2 L03 project (Systematics C., 2011). The data rich environment equations were later modified and implemented in a spreadsheet tool developed in the SHRP 2 L07 project (Potts et al., 2014). The utilized measures of reliability that can be calculated using the models are the nth percentile travel time indexes (TTIs), where nth could be the 10th, 50th, 80th, 95th, and mean travel time index (TTI). The TTI estimation models have the following general functional form,

$$TTI_{n\%} = e^{(j_n LHL + k_n dc_{crit} + l_n R_{0.05})} \quad (2-6)$$

Where, $TTI_{n\%}$ is nth percentile of TTI, LHL represents lane hour lost due to incidents and/or construction; dc_{crit} is the critical demand to capacity ratio; $R_{0.05}$ is the number of hours of rainfall exceeding 0.05 inch; and j_n, k_n, l_n represents coefficients for nth percentile of TTI.

In the SHRP 2 Capacity project C11 report (Cambridge System et al., 2013), four sets of spreadsheet modules were developed to enable analysts to assess the wider economic impacts associated with transportation projects. The Reliability Estimation Module is one of these four

modules. Reliability is calculated as a function of recurring delay, incident delay, and free flow speed As follows.

$$TTI = 1 + FFS \times (\text{RecurringDelayRate} + \text{IncidentDelayRate}) \quad (2-7)$$

Where, FFS is the free-flow speed. RecurringDelayRate defines the delay related to volume/capacity ratio. IncidentDelayRate defines the delay related to traffic incidents.

The value of reliability (VOR) is an important factor that needs to be considered when including reliability in the decision-making process. The value of time (VOT) refers to the monetary values travelers place on reducing their travel times. Utilizing the State Preference (SP) survey and Revealed Preference (RP) survey methods, the reliability ratio has been assessed to be in the 0.5~1.5 range, according to the SHRP 2 Capacity project C11 report (Cambridge System et al., 2013).

The SHRP 2 L04 project provided methods on how to address reliability using simulation models (Mahmassani et al., 2014). It also recommended utilizing the standard deviation of travel time in addition to the travel time in the generalized cost function used in the assignment procedures. This project recommends using VOR based on travel purpose, household income, car occupancy, and travel distance.

2.2.1.4. Vehicle Operating Cost (VOC)

Vehicle operating cost (VOC) is an important component of the road user costs. The VOC has been defined as the costs associated with owning and operating the vehicle over roadway segments. As one component of the vehicle operating costs, the ownership costs can be estimated using the following formula (AASHTO, 2010):

$$\begin{cases} \text{PMT}_{\text{mile}} = \text{PMT} \times 100 / \text{VMT} \\ \text{PMT}_{\text{min}} = \text{PMT} \times 100 / 365 \times 24 \times 60 \end{cases} \quad (2-8)$$

Where, PMT is the annual amortized value of the vehicle and VMT is the vehicle miles traveled. The FHWA Road User Costs Manual defines VOC as the expenses incurred by road users as a result of the vehicle use. The VOC varies with the degree of vehicle use, and thus is mileage traveled-dependent. The manual identified models that can be used to determine the VOC. In 1982, the Texas Research and Development Foundation (TRDF) developed relationships to incorporate the effects of highway design and pavement conditions on VOC for the FHWA. This study provided a model to estimate VOC as a function of vehicle speed, grade, and vehicle class. This model was developed based on highways, vehicle technology, operations, and economic conditions typical of the 1970s.

The NCHRP Report 133 provides procedures to calculate the VOC for work zone conditions. Additional time and operating costs are calculated based on vehicle stops, idling, and speed changes in work zones. The NCHRP Report 133 procedures are also utilized in an evaluation tool: RealCost for computing work zone VOC (Caltrans, 2013).

2.2.1.5. Emission

There are several models that estimate roadway emissions. Based on the input parameters and the methodologies used, these models are classified into the followings:

- Static emission factor models.
- Dynamic instantaneous emission models.

Static emission factor models use pollutant emission rates (i.e., amount of pollutants released into the atmosphere for a given activity) to calculate emissions based on average operation conditions. These models typically include separate emission factors for a given speed and a type of vehicle (passenger cars, buses, light-duty trucks, medium-duty trucks, etc.). Mobile 6.2, which was used in the United States prior to 2010, is a notable example that uses the static emission model. This model provided estimates of pollutants, toxic pollutants, and particulate matter by vehicle class (covering 28 vehicle types), roadway type (freeways, arterial, ramp and locals), time of day, fuel options, vehicle operating parameters, and other characteristics.

Dynamic emission factor models, otherwise called modal emission models, incorporate the effects of instantaneous changes in vehicle operating conditions in emission estimations. These models typically require extensive data for different operating scenarios with second-by-second intervals (Nesamani, 2007). The Motor Vehicle Emission Simulator (MOVES) is the new generation, state-of-the-art modeling tool developed by the EPA to estimate emissions from highway vehicles at a detailed level. The current version of this model, MOVES 2014a, replaces Mobile 6.2 as the approved tool for use in transportation conformity analyses outside of California (EPA, 2010). This model is capable of estimating emissions on macro-scale (e.g., county level), meso-scale, and a micro-scale (e.g., corridor level). The macro-scale and meso-scale models are static models, while the microscopic model is a modal emission model. The model can also calculate emissions for the time aggregation level chosen (for example, year, month, day, or hour).

2.2.1.6. Business Impacts

Highway construction projects also disturb the operations of business activities around or in close proximity to work zones. Although construction activities may be accomplished in a relatively short period of time, business owners still worry about the level of disturbance during construction

and the time needed to recover. Traditionally, highway construction project impacts may result in a loss of customers and sales, as well as contribute to noise, air pollution and several other problems.

Harrison et al. (1998) pointed out that Dallas North Central Expressway reconstruction projects influenced 25 percent of Dallas residents and 20 percent of a job catchment area. A questionnaire and survey methods were utilized to measure business impacts based on feedback from business personnel. In additional sales analysis, the researchers conducted a two-sample t-test to determine whether there were statistically significant differences in the sales under different conditions. According to the results, the business sales around the North Central Expressway were not significantly affected by the construction activities. In addition, transportation researchers recorded the number of open and closed businesses during the construction period. It was found that the North Central Expressway had provided more opportunities for business: business birth was nearly two times business death.

Young et al. (2005) investigated the business-related effects of highway construction projects in Wyoming and provided case studies and impact estimates to better address business owners' concerns. The data collected and analyzed for this research effort included business categorizations, traffic volumes, tax revenues, commercial property rights-of-way, business and engineer surveys, and perceived versus actual impact data. Based on the results, it was found that most businesses around the construction area experienced reduced positive growth but not negative growth in sales. In addition, the research also illustrated an obvious growth of business two years after construction.

Ray (2016) examined whether transit construction negatively affected businesses' revenue and survival along the second segment of the Los Angeles Metro Rail Red Line. Through regression analysis of time-series data, a lower rate of business survival was found along the corridor than for the county, and was significantly lower around the stations. In addition, locations near stations were also correlated with revenue decreases during the early construction period and with revenue increases following construction.

2.2.1.7. Freight Commodity

Freight transportation has grown rapidly in the last few decades. Similar to business impacts, highway construction projects also disturb freight commodity flows. Thus, it is necessary to address how to quantify the value of construction impacts on freight commodity. Shabani et al. (2012) conducted a statistical study of commodity value/tonnage trends in the United States. Value/tonnage ratios are not only relevant because they can show aggregate trends for key commodity groups, but also because they are utilized in many freight models at the freight generation stage. The results show that significant changes in the value/tonnage ratio took place from 1997 to 2007.

In the road user cost manual of work zones (FHWA, 2011), a freight inventory cost is defined to quantify the adverse impacts on freight commodity. The hourly dollar value of freight inventory delay is estimated using the procedure described in the Highway Economic Requirements System (HERS-ST) Technical Report (FHWA, 2005). In order to compute the freight inventory cost, hourly discount rate, average payload of freight trucks, and average value of commodities shipped by truck are the three main factors that need to be considered. The discount rate can be computed as the annual discount rate divided by total number of hours in a year. The used annual discount rate is the average prime bank lending rate. To estimate the average payload of a truck, the users may utilize the local-specific payload data from the FHWA's Office of Freight Management and Operations. Based on the HERS-ST report, the average value of the commodities shipped by truck was \$1.35 per pound (on a ton-mile weighted basis) in 1993, and the users need to check the updated dollar value of commodities when implementing the method. Thus, the inventory cost can be computed by multiplying the average payload of the truck with the average value of commodities shipped by truck.

2.2.2. Estimation of Driver's Diversion Behaviors

Drivers' strategic and microscopic behaviors in the presence of work zones are important to assess the work zone impacts. This section discusses the diversion behaviors and Section 2.3 discusses the microscopic simulation behaviors. There is still a limited amount of information on quantifying drivers' diversion behaviors in the presence of work zones and information about the work zone induced delays. In particular, the estimation approaches can be classified into three types: application of diversion proportions, analytical-based diversion prediction models, and dynamic traffic assignment models.

2.2.2.1. Application of Diversion Proportions

This method multiplies diversion proportions derived based on past studies by the demands at the work zones to obtain the demands after diversion. Field surveys, such as the Stated Preference (SP) and Revealed Preference (RP) surveys, have been commonly used to estimate drivers' diversion behaviors. Khattak et al. (1993) conducted a survey of drivers' diversions due to work zones. The study concluded that the respondents would overstate their propensity to divert when compared with revealed behavior. Mannering et al., based on a commuter survey in downtown Seattle in 1988, concluded that the trip purpose also influences drivers' diversion behaviors (Mannering et al., 1994). The study also found that the traffic diversion rates during work-to-home trips are almost two times the home-to-work trips. Khattak et al. conducted another analysis of two sets of surveys from Chicago and San Francisco. The results showed that the respondents in Chicago are more likely to select alternative routes than the respondents in San Francisco when they encounter unexpected traffic delays (Khattak et al., 1998).

Another source of data that has been used to estimate diversion is data from sensors that record traffic volumes on both the original and alternative paths under normal and work zone conditions. Lee and Kim (2006), based on detector data, found that 17% to 18% of the traffic diverted during the peak hours. A study conducted by McCoy and Pesti (2004) assessed the impacts of a dynamic message sign (DMS) at work zones on I-80 in Nebraska. It was found that when the DMS was off, the diversion rate was 8%, while it increased to 11% when the DMS was on. Bushman et al. (2001) conducted a study of a smart work zone system deployment on I-95 in North Carolina and found that diversion rates were 10.9% and 20.2% under uncongested and congested conditions, respectively. Zhang et al. (2008) conducted an empirical diversion analysis of reconstruction projects in Long Beach, California. They found that most demand diversions occur only during the peak time periods, and there was a clear adjustment process among travelers as the work zone project continued. Chen et al. (2008) studied four short-term work zones in Milwaukee utilizing a hybrid process (micro-simulation and logistic regression) to imitate diversion behaviors upstream of the work zones. The process looked at the presence of exit and entrance ramps combined with queuing. The field results showed a significant decrease in volume on entrance ramps (by up to 40%), and an increase, by as much as 12%, along exit ramps.

In recent research (Justin et al., 2013), Bluetooth-based vehicle re-identification technology was deployed to assess work zone diversion. The research investigated one urban and two rural work zones, and compared the Bluetooth hits during closure and non-closure periods. It was found that the diversion rate was very low (0.3% to 5.7%), especially at the rural work zone.

Table 2-7 provides the estimates of rates from different studies, as presented by Song and Yin (2008). It should be noted that it is expected that the actual diversion rates depend on the congestion level of both the original path and the alternative path. In addition, many factors may influence drivers' diversion behaviors, such as weather, trip purpose, and regional variations. The work zone duration (short-term vs. long-term) is also expected to influence the diversion rate. However, the review in this section and that in Table 2-7 seem to point out that work zones that cause congestion can result in a 10% to 20% traffic diversion.

Table 2-7 Summary of Empirical Diversion Rates in Rural Areas (Song and Yin, 2008)

Location	Facility	Work Zone Diversion	Diversion Rate	Information Provision to Drivers	Diversion Route	Source
Nebraska	I-80	Two lanes closed; Two-lane, two-way operation on the other side	8-11% (peak period)	DMS	One alternative route	McCoy and Pesti (2001)
Racine,	I-94	12miles One	10% (peak	DMS with	Yes,	Horowitz

Location	Facility	Work Zone Diversion	Diversion Rate	Information Provision to Drivers	Diversion Route	Source
Wisconsin		lane closure on two lanes each direction	period)	travel time estimation	known to all regular drivers; runs in parallel	et al. (2003)
Rocky Mount, North Carolina	I-95	1.25-2.5 miles	10.9-20.2% (peak period)	Smart Work Zone system	One alternative route	Bushman, et al. (2004)
Santa Clarita, California	I-5	1.3 miles, one lane closure on three lanes each direction	3-20% (average)	Automated work zone information system (AWIS)	One alternative route	Chu et al. (2005)
San Bernardino, California	I-15	4.5 km, closed half of eight lanes; two by three lane configuration on the left half	17-18% (peak hour)	AWIS coupled with multifaceted proactive public outreach	I-10 and I-215	Lee and Kim (2006)

2.2.2.2. Analytical-Based Diversion Prediction Models

Ullman and Dudek (2003) proposed a theoretical approach using the energy analogy of traffic flow to estimate work zone diversion. However, this method seems to force the analogy between the transportation system and a physical system. In addition, the most important coefficient in this model needs to be calibrated from location to location.

Regression has also been utilized in analyzing traffic diversion at work zones. Song and Yin (2008) proposed a work zone diversion estimator based on traveler diversion behavior data collected from a SP survey. The study included several factors that may affect drivers' decisions into the survey's questionnaire. These factors include travel time, location, trip purpose, vehicle type, and so on. The calibration of a logit model yielded results that identified travel time, work zone location, and weather as factors that significantly affect diversion behaviors.

Two procedures, referred as open-loop and closed-loop procedures, were utilized in the above study (Song and Yin 2008). The first is a binary logit model and the second is a user equilibrium model to predict traffic diversion rates. In the binary logit model, unlike the case with the user

equilibrium model, the interaction and feedback between the original and alternative routes, as travelers shift their selection between the routes, are not considered. The author suggested using the logit model and user equilibrium approaches for short-term work zones and long-term work zones, respectively.

The developed logit model is shown below:

$$RTF = \frac{1}{1 + \exp(0.1416(t_{org} - t_{alt}) + \rho)} \quad (2-9)$$

Where, t_{org} and t_{alt} are the travel times of original and alternative routes, respectively. ρ is a model parameter that needs to be calibrated based on work zone location and weather.

The user equilibrium formulation is as follows:

$$\min Z = \int_0^{x_{org}} [t_{org}(\omega) + \alpha] d\omega + \int_0^{x_{alt}} t_{alt}(\omega) d\omega + \frac{1}{0.1416} (x_{org} \ln x_{org} + x_{alt} \ln x_{alt})$$

Subject to

$$\begin{aligned} x_{org} + x_{alt} &= q \\ x_{org} &\geq 0, x_{alt} \geq 0 \end{aligned} \quad (2-10)$$

Where, x_{org} and x_{alt} are the remaining traffic on original and alternative route, respectively. The travel time is computed based on the Bureau of Public Roads (BPR) model. α is a model parameter.

Liu et al. (2011) conducted an empirical study on traffic diversion due to freeway work zones based on field data. Three types of empirical analysis were performed: cut line analysis, Bluetooth reader data analysis, and ramp volume analysis. Based on the data from detector and Bluetooth technology, it was found that the work zone used as a case study had a significant shift in volumes, and the level of diversion between weekdays and weekends ranged from 4% to 10%. In addition, this study investigated drivers' diversion behaviors due to rural work zones using field driver surveys. The survey showed that approximately 20% of drivers would not divert, at low speeds and high delays.

Finally, the study proposed a conceptual model of driver route selection. The probability that drivers remain on the original route is:

$$p_{ij}^{org} = f(t_{ij}, \tau_{ij}, b_{ij}) \quad (2-11)$$

Where, i represents origin, j represents destination. t_{ij} is travel time with work zones, τ_{ij} is the travel time under normal conditions, and b_{ij} is an original route bias constant.

The original route bias factor would likely differ between work zones, but could be obtained by based on a survey questionnaire. According to the developed model, the total number of drivers that stayed on their original routes is:

$$T_{ij}^{org} = T_{ij}(r_{ij} + (1 - r_{ij})p_{ij}^{org}) \quad (2-12)$$

Where, r_{ij} is the fraction of resigned drivers and T_{ij} is the number of drivers and their origin at i and their destination at j .

Similar to work zone diversion studies, researchers also investigated traffic diversion when encountering incidents and other special events. Yin and Tuite’s research (2012) used loop-detector data and incident records on a freeway in Virginia to examine incident-induced diversion behaviors. A dynamic programming-based procedure was used to identify diversions by isolating transient level shifts. The diversion rate is defined as follows:

$$DR = \frac{RF}{MF+RF} * 100\% \quad (2-13)$$

Where, RF is the ramp traffic flow and MF is the mainstream traffic flow.

Subsequently, the probability that diversion occurs and the magnitude of diversion were statistically examined using a binary logit model and a multiple linear regression (MLR) model, respectively. The binary logit model uses a dichotomous outcome dependent variable to predict the probability that the designated outcome (typically the outcome coded as 1) occurs. In this analysis, the two outcomes were whether diversion occurs (1) or not (0). The majority of variables, such as incident location, duration, number of blocked lanes and speed, were found to be statistically significant. The magnitude of the diversion, measured by diversion rate, is related to instant traffic flow characteristics, general traffic demand considerations, and the incident characteristic through a linear regression model. According to the regression results, the model has a high R-square, and could provide an appropriate estimate for DR, as shown in Table 2-8 and Table 2-9 below. However, this research was based on the data in one location.

Table 2-8 List of Variables for Statistical Modeling

Variable	Meaning	Remark
meanmsflow	The average mainstream hourly flow rate	Vehicle per hour
meanrpflow	The average ramp hourly flow rate.	Vehicle per hour
incidentduration	Total temporal length of the incident	In minute
lanecloseduration	Duration in which general purpose lane(s) was closed	In minute

trsug1	Surrogate variable for traffic conditions and trip characteristics	Weekday a.m. peak (5:30 a.m. to 9:30 a.m.)
trsug2		Weekday p.m. peak (4:00 p.m. to 6:30 p.m.)
trsug3		Weekday off peak (other time in weekday)
spdincloc1	traffic speed at the incident location	Indicates 0~20 mi/h
spdincloc2		Indicates 20~30 mi/h
constant	Regression model constant	

Table 2-9 Results of the Multiple Linear Regression Model for the Diversion Rate

Variable	Coefficient	Std. error	T-statistics	P-value
meanmsflow	-0.0027	0.0001	-24.2800	0.0000
meanrpflow	0.0139	0.0006	23.8400	0.0000
incidentduration	0.0023	0.0007	3.1400	0.0030
lanecloseduration	0.0092	0.0030	3.1100	0.0040
trsug1	1.1779	0.5739	2.0500	0.0470
trsug2	2.7373	0.8440	3.2400	0.0030
trsug3	0.3137	0.5645	0.5600	0.5820
spdincloc1	1.9588	0.7686	2.5500	0.0150
spdincloc2	1.3984	0.7487	1.8700	0.0700
constant	13.3296	1.1623	11.4700	0.0000

Note: Adjusted R-square=0.8451

In a research by Hadi et al. (2013), an even simpler method was developed to estimate traffic diversions from main-line detector data without the need for off-ramp detectors. To estimate the average diversion rate for a given corridor, the methodology of this study utilized a set of incidents and associated attributes extracted from the incident database. The diversion rates were estimated through computing the differences of the average traffic volumes under incident conditions and non-incident conditions. The identification of the typical non-incident days and incident days were accomplished using the k-means clustering algorithm. In the case study, several patterns of traffic volumes were defined, including normal days, incident days, weekend traffic, and detector malfunctions. The diversion rates were further fitted into a linear expression using a linear regression analysis that relates the average diversion rate to the lane blockage ratio, which is the ratio between the number of lanes blocked and the total number of lanes under normal conditions. The derived expression was as follows:

$$D = 33.949 \times R \quad (2-14)$$

Where, D is used to represent the average diversion rate in percentage and R is the ratio between number of lanes blocked and original number of lanes.

2.2.2.3. Utilization of Assignment Models

Traffic assignment is a process that determines the network traffic flows and conditions based on travelers' route choices made during their travels. The basic assumption for traveler behavior is selecting the available route that has the least travel time between the origin and destination (O-D). Static traffic assignment (STA) and dynamic traffic assignment (DTA) have been used for traffic assignment. STA models have always been used and considered suitable for long-range planning purposes. However, STA models cannot reflect the variation over time of travel flows and conditions. In past decades, emerging policy, planning and construction developments have increased the number of network modeling challenges for traffic engineers and transportation planners. To resolve this problem, DTA is used because it is an effective modeling option.

Chiu et al. (2011) explained the basic concepts of DTA and provided guidelines to select available analysis tools and described the following basic steps of applying the DTA models:

- Data Preparation
- Model Validation and Calibration
- Scenario Analysis
- Continue System Monitoring and Recalibration

Traffic assignment tools have also been utilized to estimate traffic diversion at work zones. The WISE (Work Zone Impact and Strategy Estimator) tool developed by the SHRP 2 R11 project (Peseky, 2012) provides two options for analysis: Planning and Operation. When used as a planning tool, the user can evaluate the effectiveness of various travel demand and construction duration strategies for multiple projects by comparing two main measures: construction cost and traveler delay cost. When used at the operational level, time-dependent congestion and diversion caused by congestion can be captured by a simulation-based dynamic traffic assignment (DTA) tool. The SHRP 2 C05 project (Kittelson & Associates et al., 2014) explored four major methodological improvements that increase the sensitivity and realism of existing traffic assignment tools, including stochastic capacity of freeway bottlenecks, stochastic capacity and turn pocket analysis on arterials, implementation of a day-to-day learning paradigm, and new performance measurements and implementation considerations. The day-to-day learning enhancement implemented as part of that project is attractive to work zone analysis since travelers learn to select better alternative paths, as the number of days of the work zone increase. The day-to-day learning utilizes different travel times on the same path over different days, even for the same path traffic flows because the model considers the inherent travel time variability introduced by stochastic capacity. In order to capture the stochastic day-to-day travel time evolution process, the utilized route choice utility function is as follows:

$$GT = T + \frac{VOR}{VOT} * TSD + \frac{TOLL}{VOT} = T + \beta * TSD + \frac{TOLL}{VOT} \quad (2-15)$$

Where, GT is the generalized travel time, T is the expected travel time for travelers, TSD represents the perceived travel time variability derived from historical data, β is the reliability value ratio that is calculated as the value of reliability divided by the value of time (VOR/VOT), and Toll is the road toll charges. The route choice decision is made by comparing the generalized travel time of the alternative paths.

Han et al. (2015) investigated variable message signs (VMS) and their interaction with drivers' travel choices using a day-to-day dynamic traffic assignment model. In this research, it is assumed that drivers adjust their departure time and route choices on a daily basis in search of a more efficient travel arrangement. Traffic dynamics and users' learning processes are simultaneously modeled, and their interactions and interdependencies are analyzed. With the long-term simulation run (100 to 200 days) for the utilized case study, results showed that traffic continued to divert to alternative routes with VMS guidance until the alternative routes were saturated.

Considering the short-term effects of non-recurrent congestion conditions, Sundaram et al. (2015) compared the method to model the day-to-day and within-day behavior of travelers, and developed a simulation framework for a short-term planning system. In the case study of traffic incidents, network performance was simulated under a base condition, with no information and with information. The results showed significant travel time savings when incident information was provided.

In summary, a number of approaches were explored to analyze traffic diversion at work zones. However, drivers' diversion behaviors may be affected by many factors, and it is important to consider local conditions. In addition, short-term and long-term work zones are expected to have considerable different diversion behaviors due to the day-to-day learning effects. It appears that analytical models, such as those developed regression, may be applicable for short term work zones, particularly for high level planning purposes. A dynamic traffic assignment approach that utilizes day-to-day learning is applicable for work zones with longer periods.

2.2.3. Microscopic Behavior at Work Zones

In addition to the strategic behavior impacts of work zones, the impacts on the microscopic driver behavior are important to assess the mobility and safety impacts, when conducting analysis at the operational level. Safety at highway construction or maintenance zones is a paramount concern to transportation officials. According to statistics, a large amount of crashes at work zone areas occurred in lane closure areas where there were mixed drivers, workers and barriers. In Michigan, 47% of work zone crashes occurred in lane closure areas (Michigan State Police, 1999). To solve this problem, MUTCD (2006) provides the guidance of advanced warning area at work zone. For instance, the placement of warning signs at freeways should be longer than 1000ft. These distances should be adjusted for field conditions, if necessary, by increasing or decreasing the recommended

distances. Transportation authorities in the United States and across the world also developed a number of merging strategies to provide a better understanding of traffic signs and reduce the aggressive behavior of drivers. These merging strategies are also expected to have significant effects on capacity and thus mobility and reliability measures.

2.2.3.1. Field Research on Merging Strategy

In order to manage work zones on freeways, the Pennsylvania Department of Transportation investigated the impacts of the concept of Late Merge Control. Generally, late merging aims to take a full advantage of the traffic facility capacity and encouraging drivers to use all of the lanes until the merging point. The sign “USE BOTH LANES TO MERGE POINT” is usually used upstream of the work zone, and the sign “MERGE HERE TAKE YOUR TURN” is set up for drivers a short distance before the lane closures. Figure 2-12 presents the normal late merge control plan.

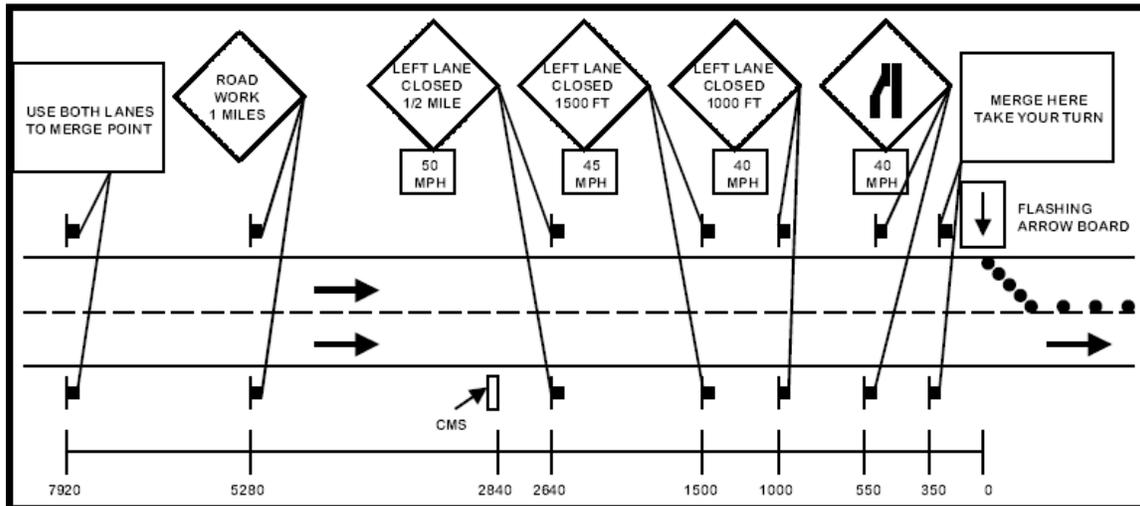


Figure 2-12 Late Merge Traffic Control Plan

Researchers (Pesti et al., 1999) conducted a field studies for a late merge control strategy in Pennsylvania using videotape recordings. The left lane on a freeway was closed during the construction activities. Traffic volume, lane distribution, speed and traffic conflict data were collected to assess the effectiveness of the strategy. Results showed that the lane distribution for the two lanes at the drop point of one of the lanes was close to 50/50 in a breakdown situation where the queue length exceeded two miles.

In contrast to the Late Merge strategy, the engineers at the Indiana Department of Transportation developed the Early Merge traffic control concept to reduce aggressive driving behavior and improve safety at work zones. The Early Merge traffic control system uses a series of traffic signs placed in advance of the taper area, creating an enforceable no passing zone to encourage motorists

to make an early merge, as shown in Figure 2-13. The Indiana Department of Transportation (IDOT) tested the Early Merge system by using a series of “Do Not Pass/When Flashing” signs placed just a short distance before the work zone area. This traffic control system was designed to create a smooth and uniform flow of traffic as the vehicle proceeds through the lane closure area. The results of a simulation study by the University of Purdue indicated that travel times were longer for the Early Merge concept (Tarko et al., 1998).

For safety considerations, McCoy and Pesti (1999) observed both Early Merge and Late Merge systems. The number of traffic conflicts is used as a measure of effectiveness of different merge strategies. Three types of conflicts were observed: forced merges, lane straddles, and lane blocking. When compared with the Nebraska Department of Roads (NDOR) merge strategy, both Early Merge and Late Merge provided safer operation conditions at the merging area.

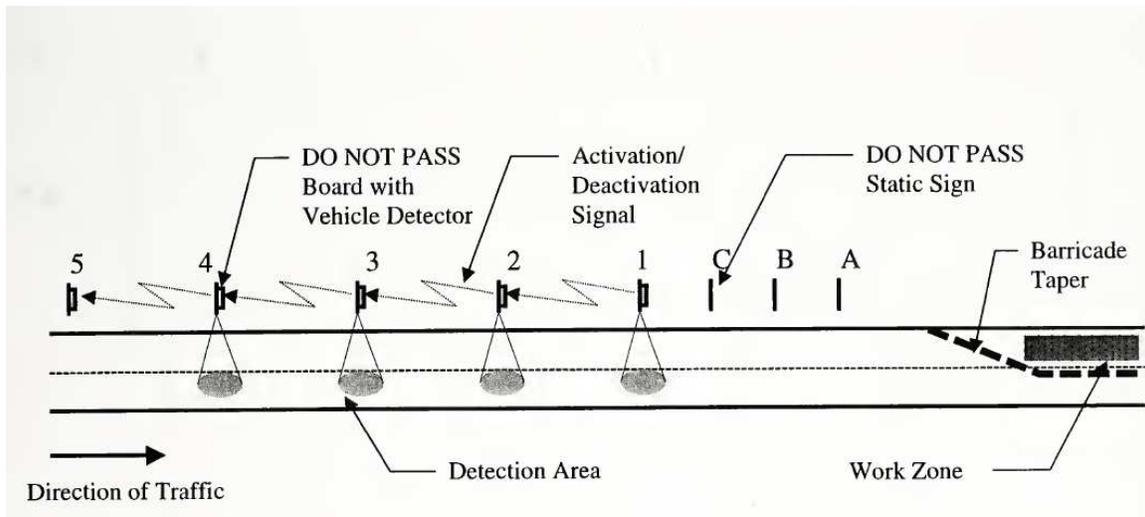


Figure 2-13 Early Merge Control Plan

It was argued that the best strategy may be different for different traffic conditions, with Late Merge possibly work best during congested peak periods rather than off-peak periods. Considering this argument, McCoy and Pesti (1999) developed the concept of the Dynamic Late Lane Merge (DLM). With DLM, the recommended merging strategy can switch between Conventional Merge, Late Merge, and Early Merge operations. Static merging systems utilize static signs to instruct motorists on where to merge, while dynamic merging systems can alternate the display of different merging techniques. The dynamic message signs and flashing indicators on static signs are utilized to inform drivers based on the detector monitoring real-time traffic characteristics. The DLM usually takes two forms: dynamic early merge and dynamic late merge. In Datta et al. (2007), the dynamic message signs were recommended to be placed on both sides of the road at the taper to ensure the transmission of understandable messages. The FHWA (2012) provided guidance for the use of DLM strategies.

Sign spacing is an important consideration for the deployment of DLM. The MUTCD (2003) specifies the minimum distance required between message signs on a rural freeway in the advanced warning area, which should not be less than 500 feet. Harb et al. (2009) tested both dynamic early merge and late merge systems. In a field study, a Portable Changeable Message Sign (PCMS) was placed at a distance of 3,460 feet from the start of the taper, and a Portable Regulatory Sign (PRS) was placed at 1,320 feet from the PCMS, at a work zone site located on I-95 in Malabar, Florida. The percentage of passenger cars changing lanes was 67.5% at early zone for early Dynamic Lane merging System, while the percentage of passenger cars changing lanes was 51.9% at early zone for late Dynamic Lane merging System. The results showed that a proportion of drivers are complying with the messages displayed by the system.

2.2.3.2. Simulation of Merging Strategies

Several researchers have utilized simulation methods to investigate the driver response and performance of merging strategies. Radwan et al. (2011) evaluated the dynamic lane merging system (DLMS) in work zones with variable speed limits (VSL). VISSIM was utilized to simulate a 2-to-1 lane work zone configuration for six scenarios: Work Zone without VSL and without DLMS, Work Zone with VSL and without DLMS, Work Zone with VSL and Early DLMS, and Work Zone with VSL and Late DLMS, Zone with Early DLMS and without VSL and Zone without VSL and with Late DLMS. The partial route decision feature of VISSIM was used to simulate the merging systems. Travel demand ranging from low (V500) to high (V2500) was implemented in the study. While the travel demand is higher than 2000vph, the throughput using lane merge system was about 20% higher than that using early merge system. The results show that the late merge system can produce higher throughputs with high travel demand.

Kang et al. (2006) assessed the dynamic late merge system for highway work zone operations. The assessment criteria contained input–output analysis, work zone throughput, volume distribution, and resulting queue length. CORSIM was utilized to simulate a 2-to-1 lane work zone under no-merge control, and the results were compared with field data from the dynamic late merge control. Based on evaluation results, the proper deployment of the dynamic late merge system can improve the work zone throughput at about 10% when compared with work zone with no-merge control. However, the late merge system should be integrated with warning signs to avoid potential traffic conflicts.

Beacher et al. (2004) investigated the deployment of the Late Merge system using simulation. The results of the VISSIM simulations showed that the Late Merge produced a statistically significant increase in throughput volume for only the 3-to-1-lane closure configuration and was beneficial across all factors for this type of closure. The increase for work zone throughput was about 10%. For the 2-to-1 and 3-to-2 lane closure configurations, the Late Merge increased throughput 2% and 3% respectively when the percentage of heavy vehicles was large.

Long et al. (2016) utilized a driving simulator to evaluate driver response to work zone sign configurations. The conventional Manual on Uniform Traffic Control Devices (MUTCD) configurations was compared with the Missouri Department of Transportation (MoDOT) management method. Seventy-five drivers, of different ages and from various cultures and driving histories, were chosen to conduct a driving simulator experience. The results showed that drivers prefer to merge earlier with a MoDOT merging sign than with an MUTCD merging sign. Previous research mainly focused on simplified work zone configuration (2-to-1 lane and 3-to-1 lanes). Table 2-10 summarizes driver response to the merging strategy based on the lane distribution of traffic volumes. Most of the drivers complied with the merging control plan. In the Early Merge strategy, drivers started merging into the open lanes 3,000 feet away from the work zone taper. In the Late Merge strategy, drivers started merging into the open lanes 1,500 feet away from the work zone taper. In congested conditions, the Late Merge strategy is able to use the capacity for all lanes ahead of the lane closure area.

Table 2-10 Summary of Merging Strategies Performance

Source	Merging Strategy	Lane Configuration	Analysis Method	Lane Distribution Based on Distance to Work Zone Taper
McCoy et al., 1999	Late Merge	2-to-1 lane	Video Recording	3,000 ft: 40% at open lane 1,600 ft: 50% at open lane 500 ft: 90% at open lane Taper: 100% at open lane
	Early merge	2-to-1 lane	Video Recording	3,000 ft: 60% at open lane 2,000 ft: 75% at open lane 500 ft: 95% at open lane Taper: 100% at open lane
Beacher et al., 2004	MUTCD	2-to-1 lane	VISSIM Simulation	Percentage of vehicles at open lane = $1 - 0.016 * \text{distance to taper}$ $R^2=0.953$
Waters et al., 2001	Late Merge	3-to-2 lane	Video Recording	Congested Condition: 3,000 ft: 67.3% at open lane 1,500 ft: 70.6% at open lane Taper: 88.9% open lane
Kang et al., 2006	Late merge	2-to-1 lane	Video and CORSIM Simulation	Congested condition: 2,500 ft: 65.56% at open lane
Long et al., 2016	MoDOT Sign	2-to-1 lane	Driving Simulator	3,600 ft: 57.3% at open lane 1,600 ft: 65.4% at open lane Taper: 95% at open lane

2.2.4. Available Traffic Analysis Tools for Road User Cost

As a result of the increasing needs from transportation agencies, traffic analysis tools have been produced to provide efficient methods to assess transportation projects. Traditionally, these tools can be classified into multi-level categories, as follows: sketch-planning, travel demand model-based, Highway Capacity Manual (HCM) methodology-based, and traffic simulation-based analysis tools, according to the Traffic Analysis Toolbox Volume I (FHWA, 2004).

There are several sketch planning tools that assess construction impacts, mostly in spreadsheet environments, that were developed by the FHWA and state departments of transportation. The Q-DAT tool developed by the Texas Transportation Institute is a simple Microsoft Excel spreadsheet-based tool for construction impact analysis. Two types of analysis are conducted using this tool: “Delay and Queue Estimation” and “Lane Closure Schedule.” Q-DAT requires simple inputs and can produce estimates of queues and delays, which is applicable for planning purposes. However, only the mobility impacts caused by work zones are assessed, and the outputs are not provided as road user costs directly. QuickZone, which was developed by the FHWA, is a more detailed sketch planning analysis tool, which can estimate work zone mobility impacts such as traffic delays, queue, and associated delay costs. QuickZone is capable of modeling a facility with construction activities and associated alternative routes for work zone mobility impact analysis, and it can also be applied to evaluate traveler behavior with the presence of work zones such as route changes, peak-spreading, mode shifts, and trip losses. However, QuickZone mainly focuses on the mobility impacts for user costs.

The HCM 2010 provides a more detailed macroscopic procedure that estimates the performance of freeways and urban streets. The HCM work zone capacity procedure was researched in a recent National Cooperative Highway Research Program (NCHRP) project (Kittelsohn & Associates, 2014). The HCM freeway and urban facility procedures are now being updated based on the results of the abovementioned report with the expected release of the updated HCM in 2015. The corresponding computational engines to the freeway and urban street facilities are FREEVAL and STREETVAL, respectively. Recently, these two tools were further enhanced to model travel time reliability producing modules that had been referred to as FREEVAL-RL and STREETVAL-RL. In addition, the updated HCM work zone procedure mentioned above was incorporated into these models. The Highway Capacity Software (HCS) was also updated to include reliability estimation procedures. These models can be considered as macroscopic simulation models and can provide more detailed levels of analyses than those provided by the sketch planning procedures mentioned earlier.

The Work Zone Impacts and Strategies Estimator (WISE) is a product produced by the SHRP2 R11 Project. It is a decision-support tool that assists agencies with the evaluation of the impacts of work zones and work zone-related mitigation strategies along a given corridor or for a network (Pesesky et al., 2012). WISE is able to evaluate renewal projects at both the planning and operational levels. When used as a planning tool, the user can evaluate the effectiveness of various

travel demand and construction duration strategies for multiple projects by comparing two main measures: construction cost and traveler delay cost. When used at the operational level, time-dependent congestion and diversion caused by congestion can be captured by a simulation-based dynamic traffic assignment (DTA) tool. A more accurate estimation of the diversion due to the impacts of capacity reduction resulting from work zones can be obtained using the operation module based on the simulation outcomes. The user can model whether to change the sequence of the projects based on the modeling results. However, WISE also has some limitations. It cannot be connected to any simulation-based DTA other than DynusT, and it needs to be calibrated with significant effort.

As can be concluded from above, various traffic analysis tools are available to provide multi-tier analysis at both the planning and operation stages for the construction projects. Nevertheless, these tools mainly focus on mobility impacts, including delay and queuing analysis. Estimation of other road user components, such as safety, environmental and business impacts, still need additional research.

2.3. Multi-Criteria Decision Making Process

The decision-making process that uses the construction and user impact parameters can be based on life cycle cost analysis (LCCA), MCDM, or a combination of the two. LCCA is the process of evaluating the economic performance of a transportation facility at current period. The department of transportation provides procedures to conduct alternative projects. The agency costs and user costs are the two main types of costs considered in a typical LCCA analysis. According to a technical report about life cycle cost analysis (LCCA) analysis of pavement design (FHWA, 1998), detailed procedures for conducting LCCA are provided. User costs are a combination of delay, vehicle operating costs, and crash costs. Each of these cost components is explored, and procedures are presented to determine their value. To deal with the uncertainty of input parameters such as discount rate, sensitivity analysis is utilized in traditional LCCA approaches. In 2007, the California Department of Transportation (Caltrans) adopted RealCost, which is the LCCA software developed by the U.S. Federal Highway Administration (FHWA). Automated functions were developed to select efficient and adequate sequences for future maintenance and rehabilitation (M&R) for comparing alternatives. The RealCost 2.5CA program was adopted as an official PWA tool to comply with regulatory requirements for California state highway projects.

As stated earlier, the main objective of this research is to investigate the use a decision support method, in order to select between construction and work zone operation alternatives. A Multi-Criteria Decision Making (MCDM) approach is appropriate for use in the ranking and selection of the best alternative from a pool of available alternatives (Shyur & Shih, 2006). In relation to the topic of this study, decision makers need to consider many factors when selecting construction alternatives, for instance, construction costs, mobility impacts, safety impacts, environmental

impacts, and so on. While evaluating alternatives, the combination of quantitative and qualitative criteria makes the decision-making process complex and challenging. In addition, the selection is often based on inadequate information and/or personal judgments. Thus, the decision makers may find it hard to identify the best choice due to the lack of systematic methods to deal with the multi-criteria problems.

A number of approaches were proposed in the literature to conduct MCDM. Perhaps, the most widely used among these methods are the Simple Multi Attributes Rating Technique (SMART) approach, Analytical Hierarchy Process (AHP) approach, and the fuzzy approach.

According to Edwards and Barron (1994), the SMART is “by far the most common method actually used in real, decision-guiding multi-attribute utility measurements”. For the SMART technique, ratings of alternatives are assigned directly, in a natural scale of the criteria where available. The advantage of the SMART model is that it is independent of the alternatives. Since the ratings of alternatives are not relative, changing the number of alternatives considered will not change the decision scores of the original alternatives. This characteristic is particularly useful when new alternatives or features are added to the existing comparison. Any further evaluations necessary need not begin right from the start but the process can continue from the previous scores obtained.

In order to select measures to be used in the balanced scorecard, Clinton et al. (2002) have used the analytic hierarchy process (AHP). However, AHP is often a more time-consuming process than SMART and for managerial decision making “time” becomes a crucial factor. Another potential drawback of AHP is that of “rank reversal” (Bruce et al., 1989). Judgements in AHP are relative by nature and changing the set of alternatives may change the decision scores of all the alternatives. Even if a new and very poor alternative is added to a completed model, those alternatives with top scores sometimes reverse their relative ranking (Belton et al., 1996). Since business performance measurement decision-making has become more and more complex with the passage of time, the overall complexity of selecting from a set of alternative measures has greatly increased. The dynamic nature of performance measurement systems (Bititci et al., 2000) suggests that new measures are likely to be introduced. As such the “rank reversal” problem might prove to be acute in this type of application (Wright et al., 2009) and therefore SMART can be recommended as a better method in this situation.

Among the available MCDM methods, the Technique for Order Performance by Similarity to Ideal Solution (TOPSIS) is one of the widely used techniques. TOPSIS was first developed by Hwang and Yoon (1981) and is based on the concept that the chosen alternative should have the shortest distance from the positive ideal solution (PIS), which is the solution with the maximum benefits and minimum cost; and the farthest from the negative ideal solution (NIS), which is the solution

with the maximum cost and minimum benefit. The basic procedures of TOPSIS can be summarized as follows:

Step 1: Construct the decision matrix using linguistic ratings for each alternative with respect to the criterion.

Step 2: Convert the linguistic decision matrix to the fuzzy matrix, and normalize the fuzzy matrix in order to make the fuzzy number range from (0, 1).

Step 3: Obtain the weighted normalized fuzzy decision matrix using the fuzzy matrix and criteria weight matrix.

Step 4: Determine the positive ideal and negative ideal solution. Calculate the separation measures using the n-dimensional Euclidean distance.

Step 5: Rank the preference order for each alternative.

The TOPSIS approach is selected for use in this study.

3. SURVEY OF CURRENT ABC DECISION-MAKING PRACTICES

To further understand the different decision parameters considered by the decision makers and the ways by which they calculate these parameters, a comprehensive survey was designed that includes questions regarding the objectives stated in the Introduction section. The survey was designed to capture the different aspects regarding the ABC decision making process and, to this end, it was divided into five different sections with a total of 27 different questions with the focus on the cost parameters. These sections are: 1) current ABC state-of-practice; 2) ABC barriers and drivers; 3) ABC decision support tools; 4) ABC cost evaluation; and 5) other considerations (see appendix A). The survey development process passed through different phases including inputs from different teams and the supervising committee members; however, it was not deployed to the industry professionals, as intended; hence no results were drawn from this particular task.

Table 4-1 Construction Cost Data

	State	Project Name
1	Alaska	O'Malley
2		Grayling Creek
3		Kouwegok Slough
4		Pelican Creek
5	Arizona	Mescal Road / J-Six Ranch Road
6		Oak Creek
7	California	Craig Creek
8		Hardscrabble Creek
9		North Fork of Mill Creek
10		Carquinez Strait
11		Ft. Goff Creek
12	Connecticut	Church Street
13	Georgia	Kia Blvd
14	Hawaii	South Punaluu Stream
15		North Kahana Stream
16		Keaiwa Stream
17	Idaho	Vista Interchange
18		Black Cat Road
19	Illinois	Illinois Rt. 29 over Sugar Creek
20	Iowa	US 6 over Keg Creek
21		Little Cedar Creek
22		640th Street over Branch Raccoon River
23		Jakway Park
24		24th Steet over I-29/80
25		Madison Co
26		Mackey (Marsh Rainbow Arch)
27	Louisiana	LA 3249 (Well Road) Bridge over I-20
28		I-10 over Lake Pontchartrain
29	Maine	Boothbay
30	Maryland	MD Route 24 over Deer Creek
31	Michigan	Parkview over US 131
32	Minnesota	TH 53 over Paleface River
33		TH 61 over Gilbert Creek
34		MN Bridge 27504 over SH 62
35	Mississippi	Kickapoo Road over Bogue Chitto Creek
36	Missouri	I-44 over Gasconade River
37	New Hampshire	I-93 over Loudon Road
38		Mill St. over Lamprey River
39	New Jersey	Route 202 over Passaic River
40		Gordon's Corner Road over Route 9
41		Route 70 over Manasquan River
42		Route 1 over Olden Ave & Mulberry Street
43	North Carolina	Biltmore Avenue
44		Tar River - Washington Bypass
45		NC 12 over Molasses Creek - Ocracoke Island
46	Ohio	Bowman Road
47	Oregon	OR 213 over Washington Street (Jughandle)
48		Kimberly
49	Pennsylvania	Montour Run #6
50	South Dakota	Buffalo Creek
51		41st Street
52	Texas	SH 290 at Live Oak Creek
53	Utah	Sam White over I-15
54		Layton Parkway over I-15
55		I-70 over Eagle Canyon
56		I-80 over 2300 East
57		Riverdale Road over I-84
58		I-215/4500 South Bridge
59	Vermont	Rte 4 Bridge 50 - Woodstock
60	Washington	US 12 over I-5 at Grand Mound
61		Northeast 8th Street
62		South 38th Street
63	Wisconsin	CTH B over Parsons Creek
64	Wyoming	Ham's For River
65		Inyan Kara Creek

4.1.2. Data Analysis

Since the data collected was from different states and different locations within each state and also spans over a long period of time, the first sub-task of the data analysis was to normalize all the data for location and time in order to be able to perform an accurate analysis. To achieve the above objective, location and time indices tables from RSMMeans were used. Through these tables, data from across the country were normalized to the national average and data from different years were normalized for 2014.

Next a statistical analysis of the normalized data was performed to determine the distinctive characteristics of the bridges collected. As seen from figure 4-2, 39 of the bridges collected were constructed in rural locations and 50 of them were concrete bridges. The 65 bridges had spans ranging from a single span to seven spans with an AADT ranging from as low as few hundreds to as high as 200,000.

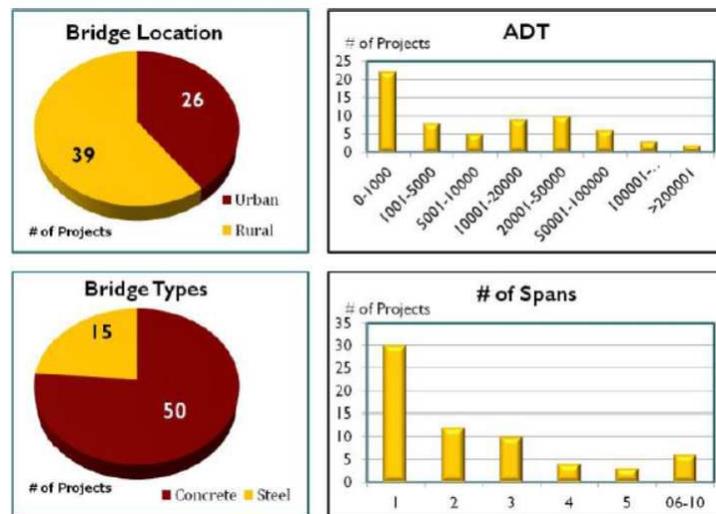


Figure 4-2 Characteristics of the Collected Data

After conducting the above statistical analysis, a classification and regression tree (C&RT) analysis was performed to determine the impact of the above four bridge properties on the final construction cost. Through the C&RT analysis and as shown in Table 4-2, it was evident that all of the above four properties had a significant impact on the final total construction cost of the ABC bridges with the AADT being the factor with the highest impact followed by the span of the bridge.

Table 4-2 C&RT Results

Independent Variable	Importance
ADT	9637.374
Span	9558.077
Type	5722.184
Location	3401.562

4.1.3. Regression Model

After determining the important parameters that impact the cost/sq.ft. for ABC bridges, an estimation tool was developed that has the capability of estimating the range of the final ABC projects' construction cost based on the above parameters. The tool is based on a linear regression model that predicts the final cost range based on the input parameters of AADT, span, type, and location. However, due to the different nature of the input parameters, each of them was treated differently in a way that best reflects their impacts when being input in the model. Due to the wide range of AADT values in the collected data, and to improve the accuracy of the model, AADT values were divided into eight different intervals with each given a categorical value as shown in Table 4-3. At the same time, since the type of the bridge is a qualitative value and has two input options, a value of "0" was given for concrete bridges and a value of "1" was given for steel bridges; similarly a value of "0" is given for rural locations and a value of "1" for urban ones. Finally, since the span has quantitative value, the number of spans is inputted directly into the model.

Table 4-3 AADT Input Intervals

Interval	Categorical
0 to 1000	0
1001 to 5000	1
5001 to 10000	2
10001 to 20000	3
20001 to 50000	4
50001 to 100000	5
100001 to	6
More than	7

On the other hand, when treating the cost output and due to the high number of different values in the collected data, the final cost output was treated as a range rather than a specific value. These ranges together with their categorical values are shown in Table 4-4.

Table 4-4 Final Cost Ranges

Interval	Categorical
0-100	1
101-200	2
201-300	3
301-400	4
401-500	5
501-600	6
601-700	7
701-800	8
801-900	9
901-1000	10

Based on the above, a regression model with an R2 of 0.36 that best relates the input parameters to the output is expressed using the following equation:

$$Cost=2.662+1.289\times Type-0.174\times Span-0.344\times Location+0.238\times AADT \quad (4-1)$$

Where the cost is expressed as a value ranging from 1-10.

Finally, this model was implemented in an excel spreadsheet to provide a tool to bridge decision makers that enables them to estimate the range of the final construction cost for their ABC projects. Through this tool, the user inputs the values for the four parameters as described above through a drop down menu and the tools automatically calculates the cost range for the bridge and display it in terms of \$/ft².

4.2. ABC vs. Conventional Bridges

In order to perform a comparison between the construction cost per square feet for ABC vs. conventional bridges, the following steps were performed.

4.2.1. Data Collection

Data for comparable projects were collected from three different sources: 42 projects from the FHWA database, 10 projects from ODOT engineers; and one project from MassDOT engineers. Hence, a total of 53 bridge cases were analyzed.

4.2.2. Data Analysis

The collected data were grouped according to some common characteristics and the costs of ABC vs. the conventional bridges were compared and yielded the following results, with regards to the direct cost, as shown in Table 4-5.

Table 4-5 Comparison between ABC and Conventional Direct Cost per Square Feet

	Number of Projects	ABC vs. Conventional (%)			Cases ABC Cost < Conventional	t-test Results (ABC>Conv.)
		Average	Min	Max		
All Data	53	20%	17%	-16%	11	Significant
ODOT Data	10	12%	108%	-16%	3	Not Significant
Database Data	42	32%	17%	17%	7	Significant
Concrete Bridges	40	23%	17%	4%	8	Significant
Steel Bridges	13	12%	108%	-16%	3	N/A
Urban Bridges	20	28%	17%	17%	3	N/A
Rural Bridges	33	17%	151%	-16%	8	Not Significant
Beams	9	3%	41%	-25%	2	N/A
Decks	14	25%	17%	4%	3	N/A
Superstructure	6	45%	205%	34%	1	N/A

Regarding the indirect construction cost, the data from ODOT was the only source for this analysis and from this data, four main types of indirect costs were analyzed, namely, preliminary engineering, construction engineering, ROW, and inspection. The results of the analysis of the difference between the indirect costs for both ABC and conventional bridges are shown in Table 4-6.

Table 4-6 Comparison between ABC and Conventional Indirect Cost

	Number of Projects	ABC vs. Conventional (%)			Cases ABC Cost < Conventional	t-test Results (ABC>Conv.)
		Average	Min	Max		
PE	10	0.4%	0.4%	1.4%	5	Not Significant
ROW	10	1%	N/A	5%	3	N/A
CE	10	-1.5%	-3.2%	-1.5%	7	Not Significant
Inspection	10	1%	N/A	5%	4	N/A

5. ABC DETAILED CONSTRUCTION COST ESTIMATION

Two different tasks were performed in this project with regards to the detailed cost estimation of the ABC projects. First, a preliminary attempt to estimate this cost for different ABC methods was conducted. Second, a comparison between the costs of different construction activities for both the ABC and conventional bridges was performed.

5.1. Detailed Cost Estimation Tool

The first step in an attempt to develop a detailed construction cost estimation tool was to try and capture the different activities accompanied with each ABC construction method. These methods were modular construction, SPMT, and lateral sliding. To achieve this objective, detailed schedules from a total of 16 different ABC projects were collected from 11 different states using FHWA database. In addition, data from a CMGC project in Tennessee was collected and this project consists of four different bridges.

From these schedules, a preliminary list of the common activities for each ABC method was developed (see Appendix B) with the intention to share this list with bridge engineers from different DOTs to get their feedback before attempting to develop a final list with the average cost associated with each activity. Furthermore, detailed cost data of the different activities of the above-mentioned projects were collected from the projects' bid tabs and mapped with the activities in the generalized activities' lists. Moreover, in order for the cost mapping data to be comparable, the costs of each project were normalized by the project size in order to negate the impact of the project size on the activities cost and be able to compare cost/ft² for all the projects.

5.2. ABC vs. Conventional

Data about six FDOT hypothetical ABC projects (SPMT) and their comparable conventional projects were collected. Using the collected FDOT ABC and conventional projects cost data, statistical analyses using the paired sample t-test were performed to identify the cost items that contributed to the difference between ABC and conventional bridges. This analysis was performed on both the different types of cost categories; for example, direct and indirect costs, different types of bridge structures (for instance, superstructure and substructure), and different type of work (for example, concrete and steel). The results of all these analyses are shown in Table 5-1.

Table 5-1 ABC vs. Conventional Bridges Statistical Analysis

Item			Conclusion
Total Cost			Significant Difference (ABC Lower)
	Indirect Cost		Significant Difference (ABC Lower)
	Direct Cost		No Significant Difference
		Detour	No Significant Difference
		General Conditions	Significant Difference (ABC Lower)
		End Bents	No Significant Difference
		Piers	No Significant Difference
		Superstructure	No Significant Difference
		Concrete	No Significant Difference
		Steel	No Significant Difference
		Expansion Joints	No Significant Difference

In addition, the averages of the difference between the costs of ABC and conventional construction were calculated as shown in Table 5-2.

Table 5-2 ABC vs. Conventional Bridges Averages Analysis

Item	ABC vs. Conventional
Total General Conditions	-45.57%
Total Permanent Wall	-0.29%
Total Substructure End Bents	-7.60%
Total Substructure Piers	-7.55%
Total Superstructure	3.31%
TOTAL DIRECT COST	-2.45%
TOTAL INDIRECT COST	-58.53%
TOTAL PROJECT COST	-24.72%

From the above two analyses, it is proved that the ABC bridges had lower total cost than the conventional bridges which was mainly a result of lower indirect cost and general conditions. Another type of analysis was performed on the collected data in which the difference in cost was analyzed for each individual project separately. From this analysis, the main reasons behind the cost differences for each individual project were identified and summarized as shown in Table 5-3:

Table 5-3 ABC vs. Conventional Bridges Statistical Analysis

Project	Major Cost Difference	Reason
Interstate over Local Road	Detour	The use of ABC eliminated the need to construct a detour which led to cost savings
Interstate over Railroad	Shorter Duration	ABC reduced the overall construction duration of the bridge
Multiple Bridges	Mobilization	Economy of scale and distributing the mobilization cost over six bridges
Local Bridge	Shorter Duration	ABC reduced the overall construction duration of the bridge
Bridge over Waterway	Shorter Duration	ABC reduced the overall construction duration of the bridge
Viaduct	Piers	Cost of piers is less because of labor cost as more labor is required with conventional to dismantle complex falsework

6. METHODOLOGY FOR DEVELOPING A MULTI-CRITERIA EVALUATION FRAMEWORK

As stated earlier, the goal of this study is to develop a multi-criteria evaluation framework to support the decision-making process of highway construction projects. Such a framework can be used by agencies to compare different construction alternatives and support their decision-making. The performance measures that will be considered in this framework include mobility, travel time reliability, vehicle safety, emission and traffic diversion. Two levels of analysis are considered: a planning level and an operational level. For the planning level, spreadsheet analysis tools with simple inputs will be used to provide road user performance measures to be used as inputs to present worth analysis (PWA) and MCDM analysis. For the operation level, a dynamic traffic assignment tool combined with a simulation tool will be utilized to produce more accurate results for the PWA and MCDM analyses. The results from the PWA and MCDM analyses for the planning and operation levels will be analyzed and compared with each other in terms of their ability to select between construction alternatives and operational strategies including smart work zone deployments. With the detailed operation-level analysis, driver diversion behavior and lane merging behavior impacts on safety and mobility, which are particularly important when assessing smart work zone strategies will be assessed. The estimated road user performance parameters, as estimated in this study, will be used in combination with direct and indirect construction and operation strategy costs, and as inputs to the present worth analysis and MCDM analysis. Figure 6-1 presents an overview of the methodology that will be utilized in this study. As illustrated in this flow chart, the developed methodology consists of three main modules: data input, performance estimation, and decision-making processes. In the data input module, information regarding alternative construction projects and associated operations strategies, historical traffic data, and network data are collected to prepare the inputs for traffic analysis and modeling tools. As shown in the flow chart, two levels of analysis are provided. The 2010 HCM methods and the updated procedure according to NCHRP 03-107 (2014) project are used to estimate the work zone capacity, which is an essential input to both levels of analysis. For simplicity, the methods used for the estimation of the reliability and emission impacts in the operations level used in this study are the same as those used for the planning level. For reliability impacts, a regression model based on the demand/capacity ratio, lane hour lost and weather condition is used in this study. The model was developed in the SHRP2 L03 (Systematic et al., 2011) project. For emission impacts, the average speed approach of the EPA MOVES is used in this study. At the operation level, more detailed estimation of reliability using the SHRP L04 (Mahmassani et al., 2014) approach and more detailed estimation of emission using the microscopic approach of the MOVES model were proposed.

At the planning level, the spreadsheet tools used to estimate mobility impacts in this study include Q-DAT and QuickZone, as reviewed in the literature. A logit regression model, developed on the basis of travel time, weather and location, will be utilized to assess traffic diversion impacts. At the operation level, a combination of dynamic traffic assignment and simulation modeling is used to estimate diversion and mobility impacts. The safety impacts of work zone are estimated using the HSM procedure as a function of work zone length and duration. The SSAM, developed by the FHWA is also used to assess the safety impacts at the operation level to estimate conflicts based on vehicle trajectory output by simulation. The outputs from the planning or operation level analysis are used as inputs to the decision-making module.

6.1. Data Collection and Model Preparation

Data used as inputs to the multi-criteria decision making and those required for the associated modeling were first collected. Construction costs will have to be estimated. In this study, the construction costs were estimated using a method developed by Hadi et al. (2017). In addition, estimation of construction impacts requires collecting additional construction project information including construction schedule and construction alternatives. The inputs required for the modeling tools will need to be collected, including traffic volume/demand data, traffic network data, incident and weather data. Table 6-1 describes the data input requirements for different tools utilized in this study.

Table 6-1 Inputs for Different Tools Utilized in this Study

Levels	Utilized Tools	Inputs
Spreadsheet Tool	Q-DAT QuickZone	AADT (or hourly traffic volume if available in some tools), capacity drop, No. of days, No. of lanes, free flow speed, Construction schedule, Diversion Rate in case of work zone
Analytical Tool (HCM Facility Processor)	FREEVAL	15-min traffic volume, mainline and on/off ramp configuration, construction schedule
Mesoscopic Simulation-Based DTA	DTALite	O-D matrix, Network Data, Capacity drop, No. of days
Microscopic Simulation	VISSIM	Vehicle inputs, Static route and Partial route decisions, Network Data, Parameters for car-following and lane-changing model

As shown in Table 6-1, the required inputs will be obtained from various data sources. As introduced earlier, spreadsheet tools and analytical tools only require simple inputs. The first utilized case study in this research is a highway bridge construction project located in the I-4/Graves Avenue Intersection, in Orlando, Florida. The second case study is a construction project

along the I-595 corridor in Broward County, Florida. The planning level analysis is applied to both cases, while the operation level analysis is applied only to the I-595 case.

6.2. DTA Model Preparation and Performance Measures Estimation

The operation level analysis of this study utilizes the mesoscopic simulation-based dynamic traffic assignment (DTA) tool to estimate traffic diversion due to work zones. The assignment tool utilized in this study is DTALite, which is an open-source mesoscopic simulation-based DTA package, in conjunction with the Network Explorer for Traffic Analysis (NEXTA) graphic user interface. The base DTALite traffic network was imported from the Port Everglades model developed by Citilabs for the Florida Department of Transportation (FDOT), as shown in Figure 6-2.

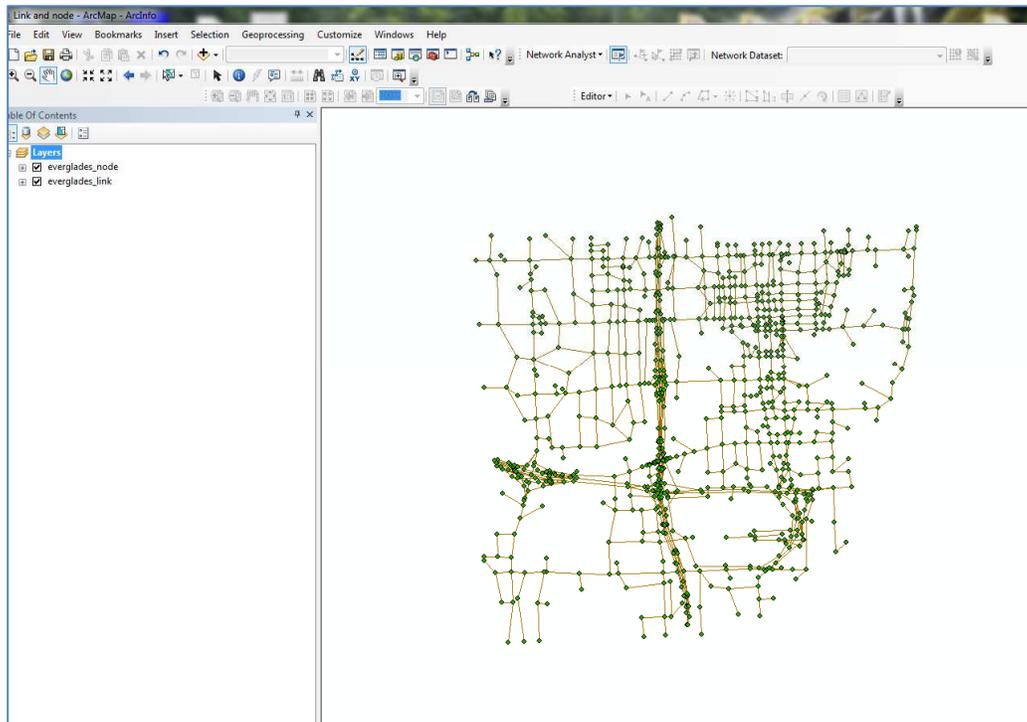


Figure 6-2 Port Everglades Network in ArcGIS

The base network and demand had to be converted to a format acceptable by the DTALite tool. The converted network conversion is shown in Figure 6-3. The conversion maintained link attributes including link capacity, free-flow speed, number of lanes, length, and so on, along with the node attributes including location coordinates and control type.

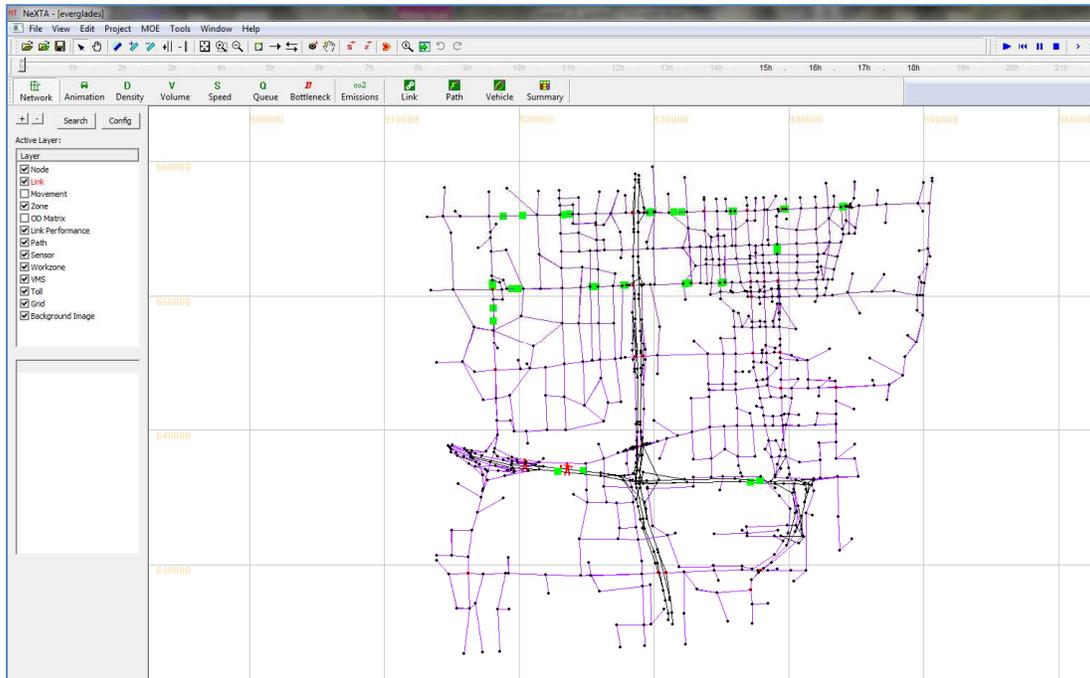


Figure 6-3 Port Everglades Network in NEXTA

Initial travel demands, or more specifically, the Origin Destination (OD) matrices, were extracted from the regional planning model. Three types of OD matrices were imported to DTALite, including normal auto vehicle, long-haul vehicle and short-haul vehicle. Time-dependent 15-minute O-D matrices were created from the base matrix for the full period, from 3:30 PM to 6:30 PM, using the DTALite Origin Destination Matrix Estimation (ODME) model that estimates the O-D matrices based on the initial seed matrix and detector data. Data from 34 Microwave Vehicle Detection System (MVDS) detection stations were used in the ODME process.

6.2.1. Estimation of Work Zone Capacity

Due to lane closure and work zone activities, the road capacities for work zones are much lower than under normal operations, which is an important input for traffic analysis tools to produce accurate results. Based on a previous study, the work zone capacity values are not uniform across different locations. Dixon et al. (1996) found that for a high intensity work zone in a 2-to-1 lane configuration, the capacity value at the activity area is around 1,200 vphpl and 1,500 vphpl for rural and urban areas, respectively. Sarasua et al. (2004) summarized the work zone capacity values utilized in the analysis procedures of different states, as shown in Table 6-2.

Table 6-2 Variation of Work Zone Capacity across States (vphpl)

State	2-to-1 Lane Configuration	3-to-1 Lane Configuration	Units
Texas	1340	1170	vphpl
Missouri	1240	960	vphpl
Nevada	1375 to 1400	1375 to 1400	vphpl
Oregon	1400 to 1600	1400 to 1600	pcphpl
South Carolina	950	950	vphpl
Washington	1350	1350	vphpl

The Highway Capacity Manual (HCM 2010) defines capacity as the “maximum sustained 15-min, expressed in passenger cars per hour per lane, that can be accommodated by a uniform freeway segment under prevailing traffic and roadway conditions in one direction of flow.” The capacity reduction due to construction activities can be divided into short-term and long-term work zone lane closures. The HCM 2010 also states that work zone capacity values should be modified by applying certain adjustment factors based on work zone intensity, effects of heavy vehicles, and the presence of ramps close to work zones. The following equation is utilized to estimate the capacity.

$$C = \{[(1600 + I) \times f_{hv}] \times N\} - R \quad (6-1)$$

Where, C represents adjusted work zone capacity (vphpl). I is an adjustment factor work zone intensity (ranges from -160 pcphpl to 160 pcphpl). f_{hv} represents heavy-vehicle adjustment factor. N represents number of open lanes through a work zone. R represents manual adjustment for on-ramps.

For long-term work zones, the HCM 2010 suggests that the capacity value can be 1,400 vphpl for a 2-to-1 lane closure (which means 1 out of 2 lanes is open within a work zone), 1,450 vphpl for a 3-to-1 lane closure, and 1,350 vphpl for a 4-to-1 lane closure.

Sarasua et al. (2004) conducted studies on 22 work zone sites in South Carolina and estimated that the base capacities for a short-term work zone capacity was 1,460 pcphpl. Greenshields’ linear relationship and speed-flow-density data were used to estimate the capacity for work zones. They proposed a work zone capacity estimation model similar to HCM:

$$\text{Capacity (in veh)} = (1460 + I) \times N \times f_{hv} \quad (6-2)$$

Where, I defines the work zone intensity adjustment factor that ranges from -146 vph to +146 vph, N represents the number of open lanes, and f_{hv} represents the heavy vehicle adjustment factor.

In NCHRP Report 03-107 (2014), the updated results of developing regression models for capacity estimation for a freeway work zone is summarized. As a result of variable analyses, including missing data, the research team developed a freeway work zone capacity model that considered the number of open lanes, barrier type used in work zones, work zone location, lateral distance, and time of day. Two types of regression models, referred to as additive and multiplicative models, were developed and are listed below.

The Additive model:

$$C = 2093 - 154 \times f_{LSCI} - 194 \times f_{barrier} - 179 \times f_{area} + 9 \times f_{lateral-12} - 59 \times f_{day-night} \quad (6-3)$$

Where, C represents the average queue discharge flow rate (vphpl), f_{LSCI} is computed as $\frac{1}{\text{No. of open lanes} \times \text{open ratio}}$, $f_{barrier}$ represents the barrier type multiplier (0: concrete, 1: cone or PE drum). f_{area} is the location of the freeway multiplier (0: urban, 1: rural), $f_{lateral-12}$ is the difference between the lateral distance and 12 (ft), and $f_{day-night}$ is the time of the day multiplier (0: day, 1: night).

The Multiplicative model:

$$C = 2013 \times f_{LSCI}^{-0.1323} \times f_{barrier} \times f_{area} \times f_{lateral-12}^{0.0309} \times f_{day-night} \quad (6-4)$$

Where, C represents the average queue discharge flow rate (vphpl). f_{LSCI} is computed as $\frac{1}{\text{No. of open lanes} \times \text{open ratio}}$, $f_{barrier}$ is the barrier type parameter (1: concrete, 0.805: cone or PE drum), f_{area} is the location of the freeway multiplier (1: urban, 0.8836: rural), $f_{lateral-12}$ is the ratio of the lateral distance over 12 (ft), and $f_{day-night}$ is the time of the day multiplier (1: day, 0.9363: night).

A summary of the capacity values from sources that can be potentially used in the modeling of this study are shown in Table 6-3. For planning level and operation level analysis, the work zone capacity derived from the Table 6-2 capacity range were utilized. Combined with experience, 1,100 vphpl was used as capacity for the 3-to-1 lane work zone, and 1,200 vphpl was used as capacity for the 4-to-2 lane work zone. Spreadsheet analysis tools and mesoscopic simulation-based DTALite are able to utilize the capacity as input directly. For the microsimulation tool, which is VISSIM, the work zone capacity is determined through the calibration of the driving behavior parameters in VISSIM. The details of calibration are described later.

Table 6-3 Estimation of Work Zone Capacity (vphpl)

Work Zone Capacity	HCM	NCHRP_ Additive	NCHRP_ Multiplicative	Previous Research	Capacity Range
3 to 1 Lane	1187	1258	1307	950 to 1400	1000 to 1300
4 to 2 Lane	1275	1453	1480	1450	1200 to 1500

6.2.2. Estimation of Mobility Impacts

Mobility impacts refer to the additional travel time needed to drive through the work zone area or take a detour route around it. In this study, the planning level of analysis of mobility impacts was conducted using sketch-planning spreadsheet tools. The operational level is conducted using a combination of DTALite, and a simulation tool (VSSIM at the microscopic level and FREEVAL at the macroscopic level).

Travel times were converted into dollar values for use in present worth or benefit-cost analyses. Based on the concept that travel time has the same economic value as the time spent on working or recreation, the monetary value of travel time can be quantified. A report by the FHWA (2011) suggests using a VOT value of 16.64 \$/person-hour, which was utilized in this study. The total travel delay costs were estimated as follows:

$$\text{MobilityCosts} = \text{VOT} * \text{TotalDelay} * \text{Vehicle Occupancy} \quad (6-5)$$

Where, VOT is the value of time, Total Delay represents the total delay during construction in veh-hour, and vehicle occupancy is a region-specific parameter that can vary by time of day and trip purpose (occupancy of 1.4 persons per vehicle was used in this study).

The delays due to work zones estimated by traffic flow models used in a number of traffic analysis tools were compared in this study to determine the differences in the obtained results. The assessed tools include two widely used analytical tools that are relatively easy to use for this purpose, Q-DAT and QuickZone, as well as the HCM computational engine work zone module referred to as FREEVAL, a mesoscopic dynamic traffic assignment tool, DTALite, and a microscopic simulation tool, VISSIM. In general, these tools require different inputs and generate different outputs. The demand inputs for Q-DAT are the daily traffic volumes. The inputs for the FREEVAL tools are 15-minute link volumes. QuickZone requires hourly link traffic volumes, and DTALite requires travel demand matrices. The VISSIM software allows for the input of either the O-D matrix, partial route demand, or demands at entrance links combined with turning movement percentages. These tools were compared based on the results from the case study. It should be mentioned that route diversion was not considered in this comparison, as some of the tools do not consider the diversion to alternative routes.

Work zone capacity and travel demand are important factors for work zone mobility analysis. To simplify the analysis, a capacity of 1,000 vphpl was used for work zones in this case study, and a sensitivity analysis was conducted for travel demand. Figure 6-4 shows the case study results. It can be seen from this figure that the average travel delay increases significantly with the increase in travel demand (that is, demand/capacity ratio). However, the estimated delay by FREEVAL does not change when the demand/capacity ratio is over 1.2. This is because the queue extends beyond the boundary of the system, as explained in the next section. It can also be seen that all of the results except FREEVAL show similar trends to the results obtained using simple queuing theory equations.

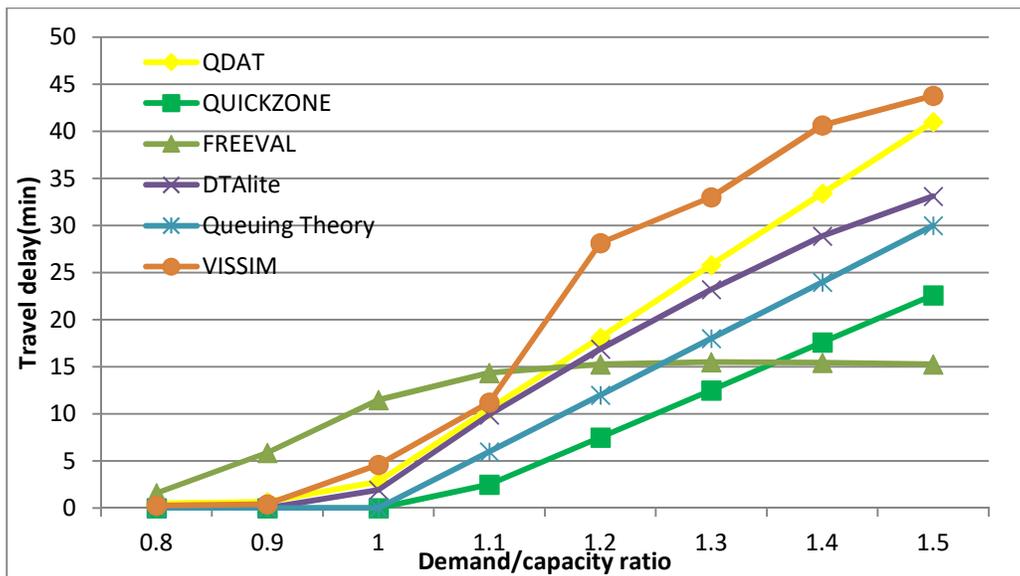


Figure 6-4 Comparison of Travel Delay

In order to capture the backup of queue, the upstream link of the work zone was extended to 5 miles in each analysis tool. The corresponding new results are shown in Figure 6-5. After changing the length of the upstream link, the estimated delay from FREEVAL increases dramatically. This indicates that FREEVAL utilizes a true “horizontal queue.” As a microscopic simulation tool, the VISSIM software also considers the spatial distribution of queues. The other tools use vertical queues. Q-DAT, QuickZone, DTALite, and the deterministic queuing theory analysis produce similar estimates of travel delay at the work zones, while FREEVAL and VISSIM produce higher delays.

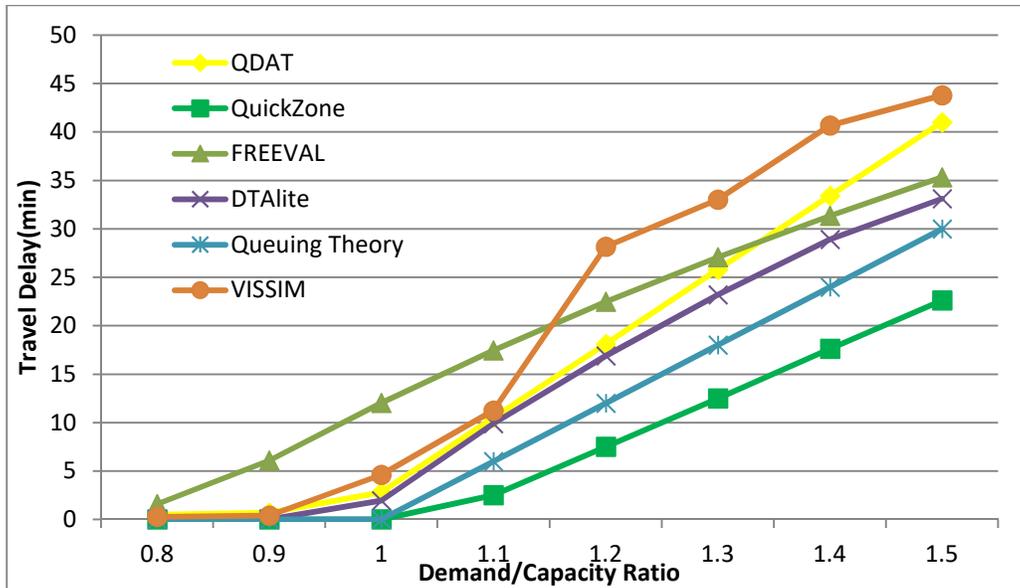


Figure 6-5 Comparison of Travel Delay with Extended Upstream Link

6.2.3. Estimation of Safety Impacts

Safety impacts reflect the expected increase in crashes that occur due work zone operations. Two types of analysis are used for safety impacts: crash analysis, which can be applied to both planning and operation level analysis, and conflict analysis, which can be applied only to operation level analysis based on VISSIM outputs. The crash frequencies without work zones can be estimated based on real-world data or utilizing a model or average frequency values reported in previous studies. In this study, the default values used in the Florida ITS Evaluation (FITSEVAL) were used to estimate the frequency of crashes without work zones, shown in Table 6-4.

Table 6-4 Crash Rates Table

V/C	Fatality	Injury				PDO			
		Freeway Auto	Arterial Auto	Freeway Truck	Arterial Truck	Freeway Auto	Arterial Auto	Freeway Truck	Arterial Truck
0.09	A constant of 0.0004 for freeway and 0.0072 for arterial.	0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.19		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.29		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.39		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.49		0.5156	1.715	0.5156	1.715	0.8551	2.394	0.8551	2.394
0.59		0.5757	1.715	0.5757	1.715	0.8551	2.394	0.8551	2.394

0.6 9		0.5757	1.715	0.5757	1.715	0.8551	2.394	0.8551	2.394
0.7 9		0.5757	1.715	0.5757	1.715	0.9953	2.394	0.9953	2.394
0.8 9		0.5757	1.715	0.5757	1.715	0.9953	2.394	0.9953	2.394
0.9 9		0.7392	1.715	0.7329	1.715	1.1591	2.394	1.1591	2.394
1.0 0		0.7329	1.715	0.7642	1.715	1.2737	2.394	1.2737	2.394

Crash modification factors (CMF) are utilized to estimate work zone impacts on safety. Per the recommendation by a research in Indiana (Mallela, 2011), the crash modification factor (CMF) due to a work zone ranges from 1.3 to 1.6. This indicates a 30% to 60% increase in crash rates due to work zones.

For the conflict analysis, the Surrogate Safety Assessment Model (SSAM) tool, developed by the FHWA, was used to perform analysis of the vehicle trajectory data output from VISSIM. Traditionally, in order to assess a traffic facility with SSAM, the facility is first modeled in one of the aforementioned simulation models and then simulated with desired traffic conditions (typically simulating several replications with different random number seeds). Each simulation runs the results in a corresponding trajectory file, referred to as a TRJ file corresponding to the .trj file name extension. Then, SSAM is used as a post-processor to analyze the batch of TRJ files.

6.2.4. Estimation of Diversion Impacts

The traffic diversion rate depends on many factors associated with construction activities, traffic conditions, and the availability of alternative routes, and the characteristics of road users. In this study, a logit regression model and DTALite day-to-day learning assignment were utilized to predict the diversion, and the results were compared. The logit model is more appropriate for short-term work zones, particularly at the planning level. The DTA-based model is appropriate for the operation analysis level.

The logit regression model, initially used in this study, was proposed by Song and Yin (2008) to predict traffic diversion due to work zone impacts. With this logit model, the interaction and feedback between the original and alternative routes are not considered. The prediction model for the diversion rate is as follows:

$$RTF = \frac{1}{1 + \exp(0.1416(t_{org} - t_{alt}) + \rho)} \quad (6-6)$$

Where, t_{org} and t_{alt} are the travel times of original and alternative routes, respectively. ρ is the model parameter that was calibrated based on work zone location and weather, shown in Table 6-5.

Table 6-5 Value of Parameter ρ

Parameter Value		Work Zone Location	
		Rural	Urban
Weather Condition	Normal	-0.6166	0.1054
	Bad	-0.2207	0.5013

A new logit model was developed in this study that considers day-to-day learning based on DTALite by including the number of the days that the work zone was active as an independent variable in the regression. Thus, this model considers the interactions with the alternative routes. However, this model is developed based on a single network (the I-595 network). Thus, DTA utilization is necessary to ensure accurate estimation of the diversion.

For the operation level, the day-to-day learning traffic assignment option of DTALite was used for the analysis. In this study, the diversion is estimated by tracking the vehicles that travel from origins to destinations using the link-based results reported in the DTALite output. Figure 6-6 illustrates the work zone and alternative route used by the DTALite assignment for an Origin-Destination Pair.

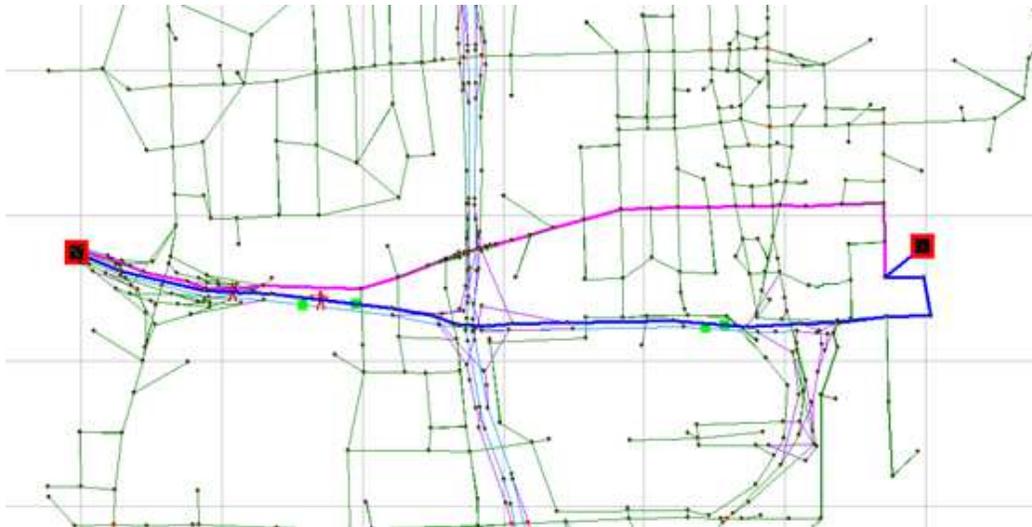


Figure 6-6 Original Route and Alternative Route of Work Zone Used by DTALite Assignment for an O-D Pair

Notes: The squares in figure above represent the origin and destination of the O-D pair. The blue link represents the original route, while the pink link represents the alternative route.

6.2.5. Estimation of Reliability Impacts

This study uses regression equations to estimate reliability for both the planning level and operation level analyses. These equations were originally developed in the SHRP 2 L03 project (Cambridge Systematics, 2011). The simulation-based reliability estimation of SHRP 2 L04 can be used for more detailed operation studies. This procedure was not performed in this study. The utilized measures of reliability that can be calculated using the models are the nth percentile travel time indexes (TTIs), where nth could be the 10th, 50th, 80th, 95th, and mean travel time index (TTI). The TTI estimation models have the following general functional form:

$$TTI_{n\%} = e^{(j_n LHL + k_n dc_{crit} + l_n R_{0.05})} \quad (6-7)$$

Where, $TTI_{n\%}$ represents the nth percentile TTI. LHL represents the lane hour lost. dc_{crit} represents the demand-capacity ratio. $R_{0.05}$ represents the hours of rainfall exceeding 0.05 of an inch, and j_n, k_n, l_n represents the coefficients for nth percentile TTI.

In order to convert the reliability into a dollar value, it is necessary to estimate the value of reliability (VOR). The L04 project of the SHRP 2 program (Mahmassani et al., 2014) recommended that the VOR value is set as a function of the travel purpose, household income, car occupancy and travel distance. In this study, the buffer time, representing the extra time budgeted for travel, is selected as the reliability measure to estimate reliability costs based on its use in the SHRP 2 L04 project, as follows:

$$\text{ReliabilityCosts} = \text{VOR} * \text{BufferTime} \quad (6-8)$$

$$\text{BufferTime} = \text{Vehicles} * \text{Occupancy} * \text{AveTravelTime} * \frac{(95\%TTI - \text{MedianTTI})}{\text{MedianTTI}} \quad (6-9)$$

Where, the VOR value used in this project is 22.5\$/hr, according to the SHRP 2 L04 project. BufferTime defines the additional amount of time needed to be on time. Vehicles represents the number of vehicles in the study period. Occupancy represents the average occupancy for automated vehicles. AveTravelTime represents the average travel time for drivers to pass the work zone area. TTI represents the Travel Time Index.

6.2.6. Estimation of Emission Impacts

Work zone can also increase pollutant emissions from vehicles due to the increase in stops and decrease in speed. The average speed approach of the Motor Vehicle Emission Simulator (MOVES) (EPA, 2010), developed by the United States Environmental Protection Agency (EPA), was used in this study to estimate emission. The average speed approach is the simplest of the project level analysis in MOVES and is based on the average speed of the vehicles and the vehicle miles traveled by vehicle type. Figure 6-7 displays the emission rates used in this study.

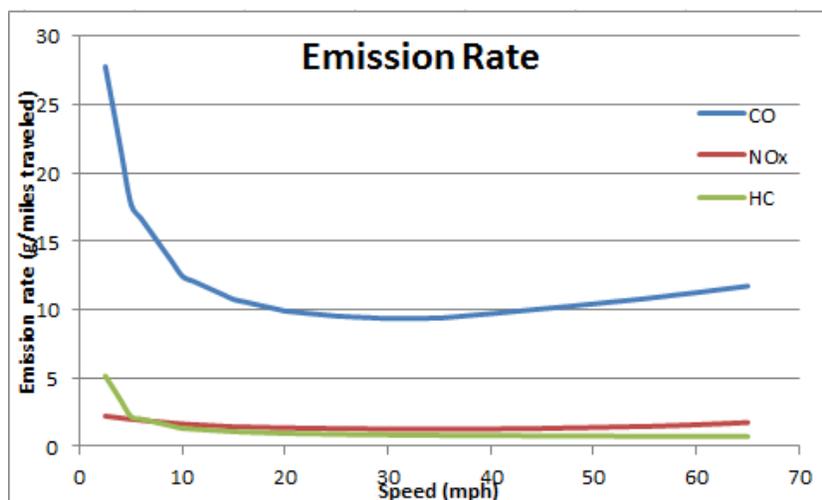


Figure 6-7 Emission Rates of Pollutants

The emission cost was then estimated using the following equation:

$$\text{EmissionCost} = \text{UnitCost} * \text{VMT} * \text{EmissionRate}(\text{PollutantType}, \text{Speed}) \quad (6-10)$$

Where, the utilized unit costs of emissions were obtained from the FHWA work zone road user cost manual mentioned earlier (FHWA, 2011). Three types of pollutants are considered in this study: Carbon Oxide (CO), Nitrogen Oxide (NOx), and Hydrocarbons (HC).

6.3. Microscopic Simulation Model Preparation

To investigate the impacts of a work zone and associated strategies considering the detailed driving behaviors, VISSIM, which is a microscopic, stochastic, discrete time-step-based simulation tool, was utilized to conduct a more detailed level of analysis in conjunction with DATlite. As such, DTALite provides the strategic diversion behaviors of drivers, while VISSIM provides the mobility and microscopic traffic behavior impacts. VISSIM has two car-following models: Wiedemann 74 and Wiedemann 99, and a lane-changing model. The Wiedemann 99 car-following model represents freeway condition, and there are ten user-defined driving behavior parameters, CC0, CC1, ..., CC9, which classify driving behavior. The lane-changing model in VISSIM is based on the driver's response to the perception of the surrounding traffic. Necessary lane changes depend on the aggressiveness of drivers in accepting/rejecting gaps in adjacent lanes. The safety reduction factor (SRF) defines the reduction in safety distance for lane changing. A lower SRF value, for instance 0.4, means that the safety distance for lane changing is reduced by 60%, which suggests that drivers are more aggressive in accepting shorter gaps. Table 6-6 describes the parameters that influence car-following and lane-changing behaviors in VISSIM.

Table 6-6 Parameter Range and Default Value

Parameter	Description	Default value	Range
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CC0	Standstill distance between two stopped vehicle	4.92ft	
CC1	Desired time headway	0.9sec	0.9~1.8sec
CC2	Following variation	13ft	10~55ft
CC3	Threshold for entering “Following”	-8.00	
CC4	Following threshold	-0.35	
CC5	Following threshold	0.35	
CC6	Speed dependency	11.44	
CC7	Oscillation acceleration	0.82ft/s ²	0.4~2.0ft/s ²
CC8	Standstill acceleration	11.48ft/s ²	
CC9	Acceleration at 80 km/h	4.92ft/s ²	
SRF	Safety distance reduction factor	0.6	0.15~0.6

Gomes et al. (2004) utilized the CC0, CC1 and CC4/CC5 pairs to calibrate the value of field capacity in their VISSIM simulation study. The CC0 value was changed globally from 1.5 to 1.7 seconds, and this parameter was used specifically to calibrate the queue length, as it has more significance at lower speed conditions. The overall selection of the parameter values was done manually and based on the visual interpretation of the results. Lownes et al. (2006) performed an analysis of the quantitative impact of VISSIM driving behavior parameters in estimating capacity. The impacts of the Weidman 99 driving behavior parameter and lane-changing distance were investigated. Each of the ten behavior parameters were tested at four levels, namely “low,” “medium,” “calibrated” and “high,” depending on the values selected for each parameter. The results suggested that parameter CC0 produced significant differences only when the CC0 value is at a high level, but the CC1 values at all four levels resulted in a significant difference in the simulated capacity. Similarly for CC2, as its value increased, a drop in the mean value of capacity was observed.

As mentioned earlier, the work zone capacity values that were estimated using the HCM and NCHRP’s project 03-107 methods were used to calibrate the driving behavior parameters in VISSIM. Only four parameters were selected for use in the calibration, based on the findings from previous studies. These parameters are CC0, CC1, CC2, and SRF. After the calibration, the resulting simulated capacity value was 1,880 vphpl for normal freeway, 1,144 vphpl for the 3-to-1 lane work zone, and 1,290 vphpl for the 4-to-2 lane work zone. When compared with the work zone capacity value range in Section 3.2.1, which is 1000 to 1300 vphpl for the 3-to-1 lane work zone and 1,200 to 1500 vphpl for the 4-to-2 lane work zone, the VISSIM calibration is acceptable. Table 6-7 presents the selected parameter.

Table 6-7 Selection of Parameter

Parameter	Default Value	Range	Calibration Value
CC0	4.92ft	-	4.92ft
CC1	0.9sec	0.9-1.8sec	1.1sec
CC2	13.2ft	10-55ft	25ft
SRF	0.6	0.15-0.6	0.6

6.3. Monetary and Non-Monetary Evaluation

Traditionally, economic analysis, such as present worth or benefit-cost analyze, has been utilized to assist decision makers in evaluating and comparing one or more alternatives to a “base case” of construction projects. In this study, the performance measures estimated in the previous module will be converted into dollar values and used as road user costs in the life cycle cost analysis. Construction costs, including both direct and indirect costs that are used as inputs to the analysis, will be estimated using models developed by researchers in the Construction Management Department at Florida International University. Smart zone strategies will also be estimated and used in the analysis. The present worth analysis (PWA) is then calculated based on construction and user costs in the current period, and then added to the initial costs to determine the PWA.

In addition to the PWA estimation as a decision support method, MCDM was used in this study to capture all quantity and quality impacts and account for stakeholder preference. In this study, the TOPSIS MCDM is used for selecting between construction and operation strategy alternatives. The results from using the MCDM and PWA for the planning and operation analysis levels are then compared. The following are steps on how to apply the TOPSIS procedure:

- Step 1: Calculation of the Synthetic Importance Weight Matrix. This calculation involves asking decision makers, using linguistic variables, to express their perceptions of the level of importance of each criterion. This will allow for the calculation of an integrated fuzzy importance weight matrix for the valuing criteria.
- Step 2: Building the Fuzzy Decision Matrix. This step involves decision makers using linguistic terms to express their opinions about the rating of every alternative based on the raw data provided.
- Step 3: Calculating Weighted Normalized Fuzzy Decision Matrix. Considering the weights and the ratings of each alternative, the weighted normalized fuzzy decision matrix will be obtained using the matrix produced in Step 1 and Step 2.
- Step 4: Calculating the Performance of Each Alternative Using the Closeness Coefficient (CC). The closeness coefficient is measured using the Euclidean distances of each candidate system to the fuzzy positive ideal solution and the fuzzy negative ideal solution.

The fuzzy TOPSIS MCDM method described earlier was utilized for the selection between the construction and work zone alternatives using accelerated bridge construction (ABC) technology and smart work zone strategy for the I-4 and I-595 construction projects. There are five criteria included in the evaluation:

- C1: Mobility Costs
- C2: Reliability Costs
- C3: Safety Costs
- C4: Emission Costs
- C5: Construction Costs

In this study, the triangular fuzzy number is utilized to express the importance of each criteria and assessment of each alternative. The linguistic variable for the importance of each criteria ranges from “very low” to “very high,” and the linguistic variable for the assessment of each alternative ranges from “very poor” to “very good.” The linguistic variable has seven grades, which are shown in Table 6-8 and Table 6-9, based on an input from an input from an experienced previous state department of transportation engineer. In real-time implementation of this method, these weights should be assigned by project stakeholders.

Table 6-8 Linguistic Variables for the Importance Weight of Each Criteria

Linguistic Variable	Corresponding Triangular Fuzzy Number
Very Low (VL)	(0,0,0.1)
Low (L)	(0,0.1,0.3)
Medium Low (ML)	(0.1,0.3,0.5)
Medium (M)	(0.3,0.5,0.7)
Medium High (MH)	(0.5,0.7,0.9)
High (H)	(0.7,0.9,1.0)
Very High (VH)	(0.9,1.0,1.0)

Table 6-9 Linguistic Variable for Rating

Linguistic Variable	Corresponding Triangular Fuzzy Number
Very Poor (VP)	(0,0,1)
Poor (P)	(0,1,3)
Medium Poor (MP)	(1,3,5)
Fair (F)	(3,5,7)
Medium Fair (MG)	(5,7,9)
Good (G)	(7,9,10)
Very Good (VG)	(9,10,10)

Decision makers could use the linguistic variable to express their perceptions about the level of importance of each criteria and assessment of each criteria based on the linguistic variable table mentioned above. Table 6-10 shows the importance of criteria based on expert survey data.

Table 6-10 Criteria Importance Table

Criteria	Expert1	Expert2	Expert3	Expert4
C1:Mobility	H	VH	VH	H
C2:Reliability	H	VH	MH	ML
C3:Safety	VH	VH	H	H
C4:Emission	M	MH	MH	L
C5:Construction Costs	VH	H	H	VH

For the assessment of each alternative, it is not necessary to convert all of the performance measures to dollar value. Thus, the performance measure will keep its unit in the fuzzy evaluation. The evaluation index selected for each criterion is listed as: total travel delay (mobility), TTI (reliability), number of conflicts (safety), pollutants weight (emission), implementation and maintenance costs (construction). To make the ratings for each criterion more flexible and understandable, the performances of alternative traffic management scenarios, which are Accelerated Bridge Construction (ABC) and conventional method, were compared. The increasing/decreasing percentage of the performance measures using the ABC method compared to that of using the conventional method was utilized to determine the rating for each criterion. Through the expert survey, the rating principle of performance ABC with respect to Conventional Construction was shown in Table 6-11. Users can provide the ratings based on the rating principle and their own experience.

Table 6-11 Rating of the Performance of ABC with Respect to Conventional Construction

Rating	Expert	Mobility Impacts	Reliability Impacts	Safety Impacts	Emission Impacts	Construction Costs
VP	Expert1	Equal or higher	Equal or higher	Equal or higher	Equal or higher	100% higher
	Expert2	Equal or higher	Equal or higher	Equal or higher	Equal or higher	10% higher
	Expert3	10% lower	10% lower	10% lower	10% lower	50% higher
	Expert4	10% higher	10% higher	10% higher	10% higher	30% higher
P	Expert1	10~30% lower	10~30% lower	10~30% lower	10~30% lower	75~100% higher
	Expert2	0~10% lower	0~10% lower	0~10% lower	0~10% lower	5~10% higher
	Expert3	10~20% lower	10~20% lower	10~20% lower	10~20% lower	40~50% higher
	Expert4	0~10% higher	0~10% higher	0~10% higher	0~10% higher	25~30% higher
MP	Expert1	30~45% lower	30~45% lower	30~45% lower	30~45% lower	50~75% higher
	Expert2	10~15% lower	10~15% lower	10~15% lower	10~15% lower	0~5% higher
	Expert3	20~35% lower	20~35% lower	20~35% lower	20~35% lower	35~40% higher
	Expert4	0~15% lower	0~15% lower	0~15% lower	0~15% lower	20~25% higher
F	Expert1	45~60% lower	45~60% lower	45~60% lower	45~60% lower	30~50% higher
	Expert2	15~20% lower	15~20% lower	15~20% lower	15~20% lower	Equal
	Expert3	35~50% lower	35~50% lower	35~50% lower	35~50% lower	30~35% higher
	Expert4	15~30% lower	15~30% lower	15~30% lower	15~30% lower	15~20% higher
MF	Expert1	60~80% lower	60~80% lower	60~80% lower	60~80% lower	20~30% higher
	Expert2	20~30% lower	20~30% lower	20~30% lower	20~30% lower	0~5% lower
	Expert3	50~65% lower	50~65% lower	50~65% lower	50~65% lower	20~30% higher
	Expert4	30~45% lower	30~45% lower	30~45% lower	30~45% lower	10~15% higher

Rating	Expert	Mobility Impacts	Reliability Impacts	Safety Impacts	Emission Impacts	Construction Costs
G	Expert1	80~95% lower	80~95% lower	80~95% lower	80~95% lower	Equal
	Expert2	30~40% lower	30~40% lower	30~40% lower	30~40% lower	5~10% lower
	Expert3	65~80% lower	65~80% lower	65~80% lower	65~80% lower	10~20% higher
	Expert4	45~60% lower	45~60% lower	45~60% lower	45~60% lower	5~10% higher
VG	Expert1	95% lower	95% lower	95% lower	95% lower	0~20% lower
	Expert2	40% lower	40% lower	40% lower	40% lower	10% lower
	Expert3	80% lower	80% lower	80% lower	80% lower	10% higher
	Expert4	60% lower	60% lower	60% lower	60% lower	5% higher

7. APPLICATION OF MULTI-CRITERIA EVALUATION FRAMEWORK

The decision-making analysis framework and the associated analysis described in the previous section were applied to the I-4 and the I-595 case studies. The planning level decision making analysis was conducted for both case studies, while the operational analysis was only applied to the I-595 case study, since there is no detailed traffic network data for the I-4 case study. This section describes the results obtained from the implementation of the two case studies.

7.1. I-4 at Graves Avenue Interchange Case Study

This case study represents a three-mile work zone located along the I-4 corridor near the Graves Avenue Interchange in Orlando, Florida. The duration of the work zone activities was assumed to be three hours each day, and two out of the facility's three lanes were closed during construction.

The construction zone segment has an AADT of 67,000 vehicles per day (see Figure 7-1). During construction, an existing two-lane four-span concrete beam bridge was widened to 33 feet with two traffic lanes, a shoulder and a sidewalk on each side. The basic information for this project is shown in Table 7-1.

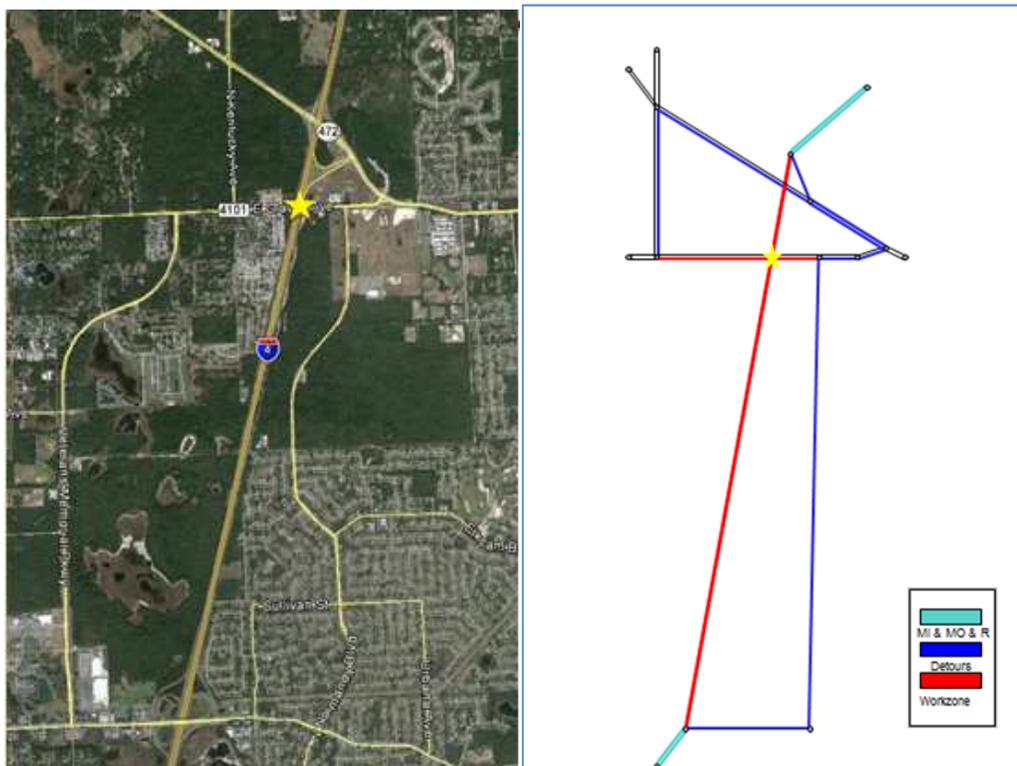


Figure 7-1 Location of Study Bridge Construction Project

Table 7-1 Basic Information for I-4/Graves Bridge

Segment	No. of Lanes	Length (miles)	Free-flow speed (mph)
I-4-work zone	3 lanes	3.11	60
Detour for I-4	2 lanes	4.32	30
Graves Ave	1 lane	0.83	45
Detour for Graves	1 lane	1.91	30

The decision support framework described in the previous section is applied to this case study to select between conventional construction and accelerated bridge construction (ABC). Only the planning level approach to estimate the performance measures is used in this case. Both approaches (the planning and operations approaches) are used in the analysis of the second case study, discussed in the next section. The construction period and lane closure schedules are different between the ABC and the conventional construction methods. The associated in the construction costs, user costs, and thus the total costs are different between the two construction approaches and must be estimated and compared. Following are the estimated construction durations for the different alternatives.

- **ABC Method.** The ABC Method requires I-4 to close one outside lane from 21:00 to 24:00 for only four nights. This schedule was obtained based on project documents.
- **Conventional Method I.** Conventional Method I requires I-4 to close two outside lanes from 21:00 to 24:00 for 48 nights. This schedule is a hypothetical schedule identified in this study as a potential variation for Conventional Method II identified in project documents. The main purpose for including this additional method, although not specified as an option in the project document, is to further the comparison that can be made using the identified framework. Due to the site overhead costs caused by the longer period of Conventional Method I compared to Conventional Method II, the construction cost of Method 1 is assumed to be 15% higher than the Conventional Method II.
- **Conventional Method II.** Conventional Method I requires I-4 to close all lanes from 21:00 to 24:00 for 32 nights. This is a schedule obtained from the project documentation that shows the schedule of the construction estimated by the agency for the conventional bridge construction.

Work zone capacity has a large influence on the estimation of mobility and reliability impacts and thus the road user costs. Since there is uncertainty in the open-lane capacity during construction, sensitivity analysis was done to determine the impact of this parameter value on the analysis results. In this study, three values of work zone capacity were utilized and the results of the analysis were compared to determine the impacts on the analysis results: an estimate from a previous analysis of real-world data by this study's researchers (capacity equal to 1000 veh/hr/lane), a HCM 2010 methodology (1136 veh/hr/lane), and a method presented in the NCHRP project 03-107 report (capacity equal to 1264 veh/hr/lane).

Another important issue is the route diversion due to construction zones. During the lane closure period, drivers may choose to divert to alternative routes. The logit model developed by Song and Yin (2008) as reviewed earlier was utilized to estimate traffic diversion. As a result, a 15.8% diversion rate was utilized for both one-lane closure and two-lane closure, and a 100% diversion to the alternative route for the full-lane closure.

The results from applying the framework to the case study are shown in Table 7-2 and Figures 7-2 to 7-4. As shown in Figure 7-2, the construction cost of the ABC is higher than that of the conventional method according to the utilized construction cost estimation method. This could be in part due to the lesser amount of experience with ABC compared to the conventional methods, raising the possibility of the ABC costs decreasing with the increasing experience of ABC. The Conventional Method I (Con I in the Table 7-2) has a 15% higher construction cost compared to Conventional Method II (Con II in the Table 7-2) due to the longer construction period. If the comparison was based on the construction cost alone, agencies would select Conventional Method II. This illustrates the importance of considering the user impacts, in addition to user costs in the analysis.

The Quick Zone sketch planning tool was used to estimate the mobility impacts. As shown in Table 7-2, the ABC method has the lowest mobility impacts. Conventional Method II has the highest impacts since all of the vehicles had to use an alternative route with the full closure required by this method. The reliability, emission, and safety impacts are also shown in Table 7-2 and Figures 7-2 to 7-4. If the mobility (travel time delays due to construction) is added to the comparison, as is sometimes done when comparing construction and construction management alternatives, Figure 7-3 shows that Conventional Method II becomes the alternative with the highest cost. However, the cost of Conventional Method I is still lower than the ABC cost, as shown in Figure 7-3. When all components of the user costs are added to the analysis, ABC became the best alternative in Figure 7-4, except for the optimistic lane capacity of the work zone (capacity of 1264 veh/hr/lane). This illustrates the benefit of using the total costs, which includes the user costs, in the comparison with ABC and conventional methods. If additional user costs, such as the impacts on businesses and toll revenue losses, if any, could be added, then the user costs would be even higher. In this project, I-4 was not a tolled highway, and there were no impacts on businesses that could be quantified.

Table 7-2 Total Costs for Different Alternatives

Costs in dollar value (\$)		Mobility Costs	Reliability Costs	Safety Costs	Emission Costs	Construction	Construction Agency Costs	Total Cost
C=1000 veh/hr/lane	ABC	120,347	32,807	40,864	1,615	430,000	53,320	678,953
	Con I	224,591	258,414	77,313	2,274	342,125	46,529	951,246
	Con II	487,838	258,580	127,434	3,102	297,500	40,460	1,214,914
C=1136 veh/hr/lane	ABC	120,347	32,489	40,864	1,615	430,000	53,320	678,635
	Con I	191,339	202,851	77,207	2,425	342,125	46,529	862,476

	Con II	487,838	258,580	127,434	3,102	297,500	40,460	1,214,914
C=1264 veh/hr/lane	ABC	120,347	32,311	40,864	1,615	430,000	53,320	678,457
	Con I	183,026	73,715	77,207	2,499	342,125	46,529	725,101
	Con II	487,838	258,580	127,434	3,102	297,500	40,460	1,214,914

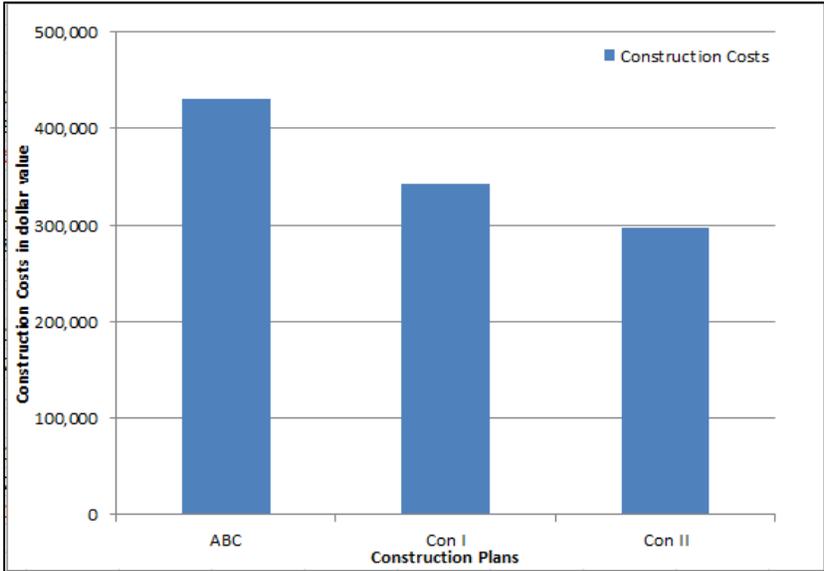


Figure 7-2 Comparison of Construction Costs

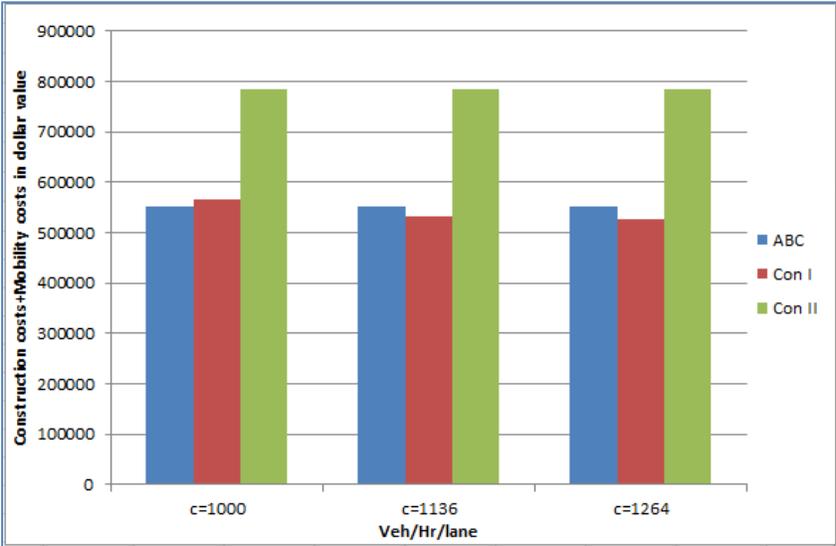


Figure 7-3 Comparison of the Construction Costs When Mobility Costs is Added

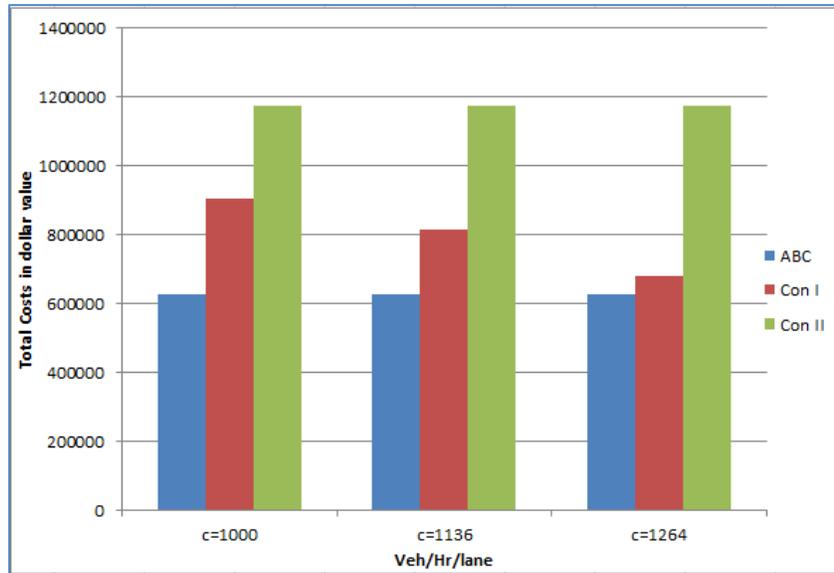


Figure 7-4 Comparison of the Total Costs of Different Alternatives

The fuzzy TOPSIS approach was also conducted for the evaluation between ABC and conventional construction alternatives. As described earlier, the performance measure does not require conversion to a dollar value, as shown in Table 7-3 (1136 veh/hr/lane used as work zone capacity). Based on the fuzzy evaluation approach described in the previous section, the performance measures were rated to linguistic variable according to the rating principle, as shown in Table 7-4.

Table 7-3 Comparison of Different Alternatives

Scenario	Mobility Impacts (In veh.hr)	Reliability Impacts (In veh.hr)	Emission Impacts (In ton)	Safety Impacts (Crashes)	Construction Costs (Direct and Indirect)
ABC	7,338	1,444	2.79	0.79	483,320
CONI	11,667	9,016	4.19	1.49	388,654
CONII	29,746	11,492	5.36	2.46	337,960
No Work Zone	0	848	1.64	0.54	0

Table 7-4 Rating Results for Alternatives

Alternatives		Mobility Impacts (In veh.hr)	Reliability Impacts (In Veh.hr)	Emission Impacts (In ton)	Safety Impacts (Crashes)	Construction Costs (Direct and Indirect)
User1	ABC	VG	VG	G	VG	MP
	CONI	G	MP	MP	F	MF
	CONII	P	VP	P	P	G
User2	ABC	VG	VG	VG	VG	P
	CONI	G	F	F	F	P
	CONII	VP	VP	VP	VP	VG
User3	ABC	VG	G	F	VG	VP
	CONI	F	MP	VP	MF	MF
	CONII	VP	VP	VP	VP	VG
User4	ABC	VG	G	VG	VG	MG
	CONI	MP	F	P	G	G
	CONII	VP	VP	VP	VP	G

Combined with the criteria importance in Table 6-9, the fuzzy evaluation results are listed in Table 7-5. D(max) represents the distance between the alternative to the best alternative, while D(min) represents the distance between the alternative to the worst alternative. CC shows the ranking of alternatives. It can be found that the ABC alternative has a significant advantage in implementation when compared to other alternatives. This result is consistent with that of the present worth analysis.

Table 7-5 Fuzzy Evaluation Results

Alternatives	D(max)	D(min)	CC
ABC	3.076	6.178	0.667
Con(2)	5.993	3.029	0.335
Con(3)	7.036	1.929	0.215

7.2. I-595 Corridor Case Study

This case study was used to illustrate the use of both the planning level and operation level analyses for a more congested urban environment. The case study was conducted for a construction project along the I-595 corridor in Broward County, Florida. Assessment of accelerated construction and operation smart work zone strategy impacts will be conducted using the analysis methods. A particular emphasis is placed on estimating strategic driver behaviors in terms of diversion and microscopic behavior in terms of lane changing ahead of the work zone.

7.2.1 Traffic Diversion Analysis

Three methods of diversion estimation during construction were examined in this study: 1) diversion during short-term construction utilizing a logit model developed in a previous study (Song and Yin, 2008); 2) diversion during long-term construction where the network reaches user equilibrium (modeled using the MSA (Method of Successive Average) option in DTALite); and 3) diversion through a day-to-day learning assignment in DTA modeling that accounts for the number of days that the construction zone is active (modeled using a day-to-day learning assignment in DTALite). A regression model was developed in this study based on the results from the DTALite to facilitate the estimation of diversion when there are limited resources for the effort that do not allow a DTA to be conducted (Dynamic Traffic Assignment).

In this study, a construction zone was assumed to be located along I-595 westbound in Broward County, Florida. The travel demand from the Port Everglades zone (ZONE ID: 147) to I-595 Westbound (ZONE ID: 165) was analyzed. Figure 7-5 shows the location of the construction zone and its main alternative route (SR 84). The corresponding lengths and free-flow travel times for these two paths are summarized in Table 7-6.

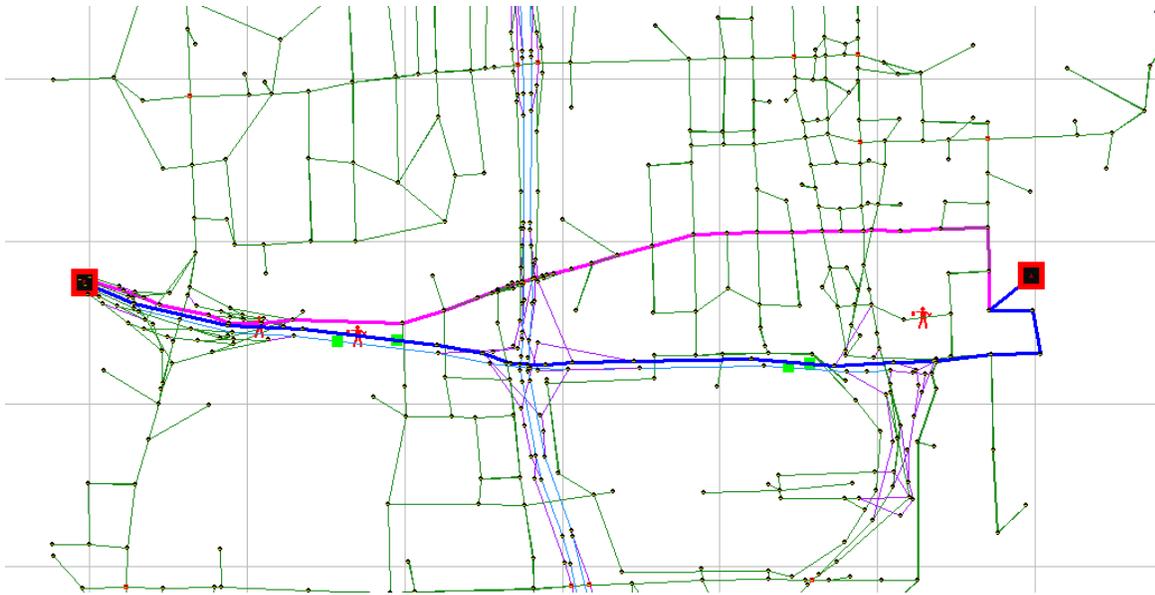


Figure 7-5 Location of Work Zone and Alternative Route

Table 7-6 Basic Information of Travelling Paths in the Case Study

From Zone	To Zone	Path	Length (mile)	Free-Flow Travel Time (min)
147	165	I-595	6.6	8.58
147	165	SR-84	6.4	11.03

Four scenarios were considered in this study, as follows:

- Scenario 1: Simulation is conducted for 100 days without a work zone, which is a base case for comparison.
- Scenario 2: Simulation is conducted for 100 days with a work zone using the MSA method. It is assumed that the system reaches user equilibrium in case of long-term work zones.
- Scenario 3: Simulation is conducted for 100 days with a work zone using the day-to-day learning assignment method, and then observing the change in diversion behaviors when increasing the number of days of the work zone.
- Scenario 4: The logit regression model developed by Song et al. (2008) is also utilized to estimate traffic diversion.

Figures 7-6 displays the results of the traffic diversion estimation using different methods. As shown in the figure, both the MSA method and day-to-day learning method produce similar results after 100 days of learning as the traffic assignment reaches equilibrium in both cases. In equilibrium, about 50 percent of the vehicles shift to other routes. In short-term work zones, as modeled using day-to-day learning, 50% of the traffic is diverted to alternative routes due to the severity of the work zone blockage (resulting in demand/capacity ratio of 2.5). However, in the short-term modeling of the work zone (three days), the day-to-day learning indicates the overreaction of drivers to the work zone, with about 60% of the traffic diversion. This overreaction

appears to result in overloading alternative routes, resulting in a proportion of these vehicles returning to the original path where the work zone occurs. The logit model by Song et al. (2008) estimates only 28%. It should be noted that this logit model does not account for the severity of the work zone lane blockage and the associated delays.

An attempt was made to fit a logit model based on the DTALite day-to-day learning traffic assignment. The model estimates the diversion based on the demand/capacity ratios on the work zone link and the alternative route and the number of work zone days. The expression is shown as follows:

$$\text{Diversion Rate} = \frac{1}{(1+e^{(a*DCratio+b*days+c*Dcratio^2+d*days^2+e*DCratio*days+f)})} \quad (7-1)$$

Where, Diversion Rate defines the percentage of the vehicles diverted. The DCratio represents the demand/capacity ratios on the work zone link. and days represents the number of work zone days. The a, b, c, d, e and f represent the coefficients.

In order to build the regression model to estimate diversion, multiple runs of DTALite were conducted with a different number of days and demand/capacity ratios. The results are shown in Table 7-7.

Table 7-7 DTALite Results for Diversion Analysis

Number of Days	Demand/Capacity Ratio	Number of Vehicles Stay at Original Route	Diversion Percentage
10	3.75	1751	71%
15	3.75	1999	67%
25	3.75	2165	64%
50	3.75	2280	62%
100	3.75	2251	62%
10	3.00	2016	66%
15	3.00	2358	61%
25	3.00	2682	55%
50	3.00	2601	57%
100	3.00	2561	57%
10	2.50	2458	59%
15	2.50	2656	56%
25	2.50	2996	50%
50	2.50	2776	54%
100	2.50	2829	53%
10	2.14	2465	59%
15	2.14	2921	51%
25	2.14	3293	45%
50	2.14	3021	50%

Number of Days	Demand/Capacity Ratio	Number of Vehicles Stay at Original Route	Diversion Percentage
100	2.14	2976	50%
10	1.88	2465	59%
15	1.88	3229	46%
25	1.88	3541	41%
50	1.88	3190	47%
100	1.88	3353	44%
10	1.50	2465	59%
15	1.50	3239	46%
25	1.50	4140	31%
50	1.50	3990	34%
100	1.50	3996	33%
10	1.00	2465	59%
15	1.00	3206	47%
25	1.00	4382	27%
50	1.00	4516	25%
100	1.00	4716	21%

SPSS was utilized to conduct the regression analysis. Through regression analysis, the significant parameters, which are DCratio, days and DCratio*days, were kept in the regression model. The R-square for the regression model is 0.501. The t statistics of the three parameters is significant at the 0.05 confidence level, as shown in Table 7-8. However, it appears that particularly for short-term work zones, the DTALite day-to-day learning model overestimated the diversion significantly, as shown in Figure 7-6. Thus, using the day-to-day learning and the model developed based on it without considering the number of drivers willing to divert does not produce a good estimate of the diversion.

Table 7-8 Parameter Estimates

Parameter	Estimate	Std. Error	95% Confidence Interval		t	Sig.
			Lower Bound	Upper Bound		
a (DCratio)	-0.268	0.052	-0.373	-0.164	-5.153	0.000
b (days)	0.021	0.006	0.010	0.033	3.333	0.001
e (DCratio*days)	-0.005	0.002	-0.009	1.228E-005	-2.500	0.003

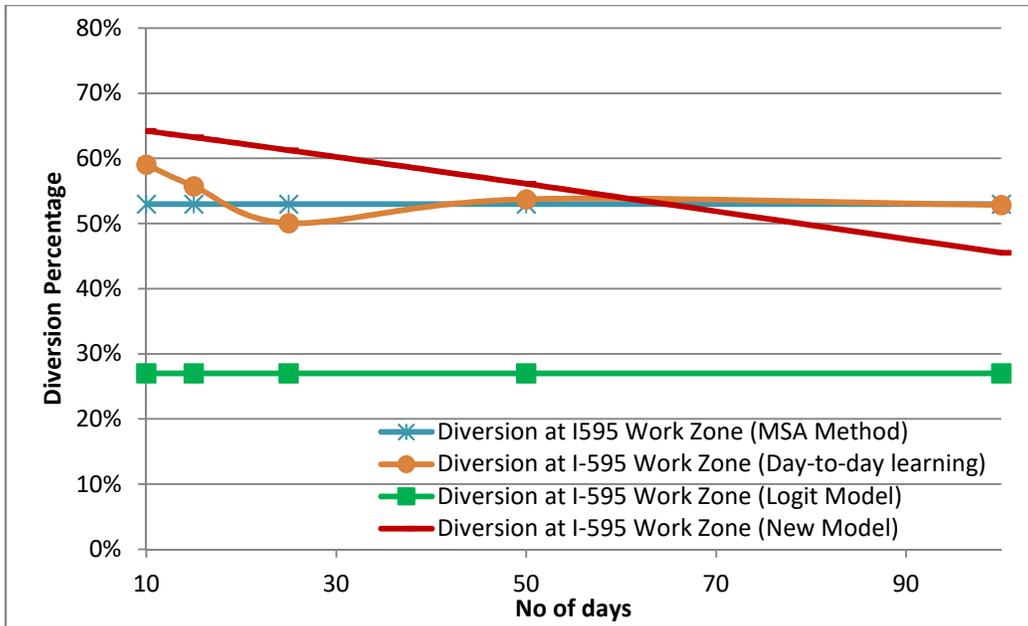


Figure 7-6 Comparison of Diversion Percentage Estimates Using Different Approaches

For this reason, the dynamic user equilibrium of DTALite using the MSA traffic assignment, was used to produce another logit regression model based on the Demand/Capacity ratio at the work zone link without considering the duration of the work zone. The expression is shown as follows:

$$\text{Diversion Rate} = \frac{1}{(1+e^{(a*DCratio+b*DCratio^2+c*\ln(DCratio)+d))}} \quad (7-2)$$

where Diversion Rate defines the percentage of the vehicles diverted. The DCratio represents the demand/capacity ratios on the work zone link. The a, b, c and d represent the coefficients.

The R-square for the regression model is 0.980. The t statistics of the three parameters is significant at the 0.05 confidence level, as shown in Table 7-9. When compared with the logit regression model developed by Song et al. (2008), which does not consider the D/C ratio impact on diversion, the diversion percentage varies from 20% to 60% with the model in Equation 7-3.

Table 7-9 Parameter Estimates

Parameter	Estimate	Std. Error	95% Confidence Interval		t	Sig.
			Lower Bound	Upper Bound		
a (DCratio)	-1.415	0.175	-1.788	-1.041	-8.086	0.000
b (DCratio ²)	0.177	0.042	0.089	0.266	4.214	0.000
e (Constant)	2.354	0.169	1.992	2.715	13.929	0.000

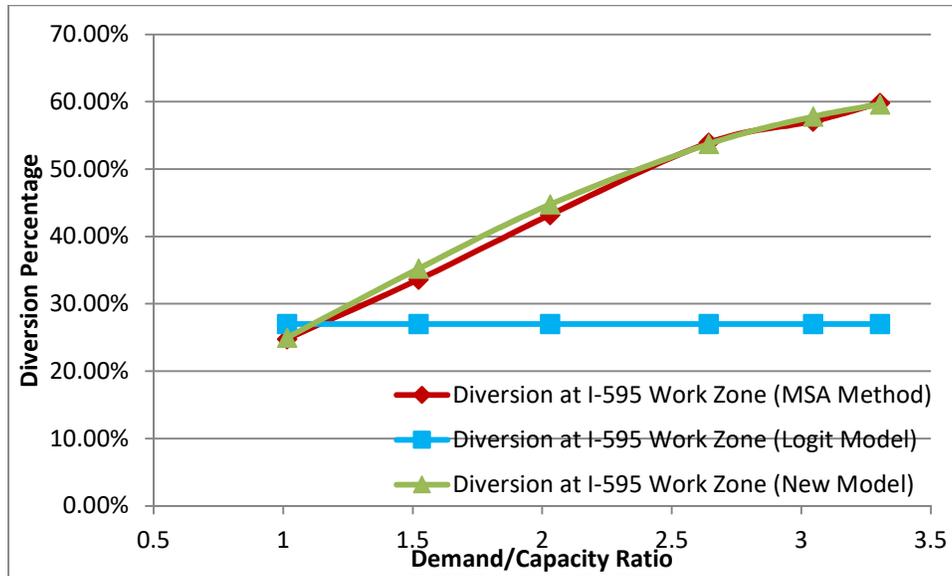


Figure 7-7 Comparison of Diversion Percentage Estimates Using Different Approaches

7.2.2. Microscopic Lane Merging Behavior

Lane merging behavior was investigated utilizing the VISSIM microscopic simulation modeling. As stated earlier, the lane-changing distance in the connectors controls the drivers’ lane-changing behaviors by forcing the drivers to change lanes before the connector link. Current lane merging enhancement strategies at work zones include late merge and early merge. Generally, the late merge strategy could fully use the capacity of closed lanes until the work zone taper area; however, this would induce the increase of potential conflicts due to late merging behavior. On the other hand, the early merge strategy could guide drivers’ lane-changing behaviors by merging early, but would increase the queue length of open lanes. This section aims to investigate the optimal lane-changing distance to improve the mobility and safety impacts at work zones. This distance can be achieved as a connected and automated vehicle application.

The network utilized is the I-595 corridor described earlier, and an assumed work zone was built based on the construction activities along the I-595 corridor in Broward County, Florida. The work zone was 1.5-miles long and had a 4-to-2 lane configuration. Detailed information is shown in Table 7-10, and the corresponding VISSIM configuration is shown in Figure 7-7.

Table 7-10 Basic Information of I-595 Work Zone

Location	Length (miles)	FFS (mph)	Lane Closure Schedule	Working Activity Schedule
I-595, Broward	1.5	65	2 out of 4 lanes	3:30~6:30

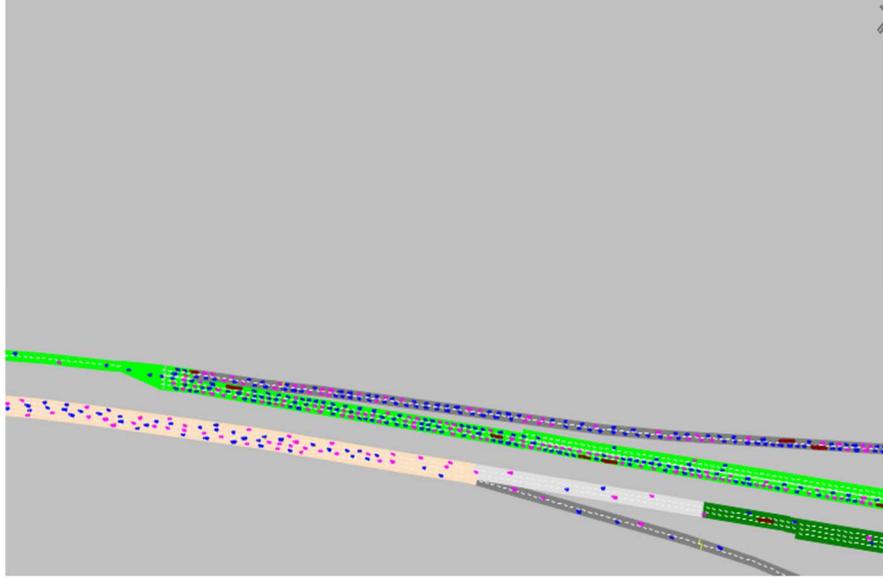


Figure 7-8 I-595 Work Zone in VISSIM

In order to optimize the lane-changing distance parameter, multiple work zone scenarios utilizing different lane-changing distances were built ranging from 200 feet to 2,000 feet. Travel delay, queue length and number of conflicts are the three performance measures that were used to compare the lane-changing distance parameter. The capacity resulting from each merging scenario and the vehicle trajectory distribution resulting from each distance in VISSIM were also obtained and were related to each other. In terms of the randomness of simulation, five simulation runs using different seed numbers were conducted for each work zone scenario. The comparison results are shown in Table 7-11.

Table 7-11 Performance of Each Work Zone Scenario

Lane-changing Distance Group(ft)	Seeds Number	Average Travel Delay (sec)	Average Queue length (ft)	Number of Conflicts	Work Zone Throughput (vph)
2000	55	377.56	4711	26450	2380
	65	372.8	4635	26416	2413
	75	404.5	5171	28189	2270
	85	385.17	4839	25712	2395
	95	329	4208	24556	2410
1600	55	407.43	5168	28501	2385
	65	396.69	4819	26937	2364
	75	363.19	4520	27020	2331
	85	377.4	4734	25609	2349
	95	311.7	4057	23565	2440
1300	55	370.3	4442	25882	2451
	65	330.2	4164	25479	2362
	75	391.6	4877	27577	2418

Lane-changing Distance Group(ft)	Seeds Number	Average Travel Delay (sec)	Average Queue length (ft)	Number of Conflicts	Work Zone Throughput (vph)
	85	387.56	4651	25512	2381
	95	304	3696	21673	2441
1000	55	424.2	5088	28209	2306
	65	370.45	4351	25139	2350
	75	387.41	4491	26998	2397
	85	410.75	4781	26039	2387
	95	279.9	3512	19976	2404
	800	55	370	4233	24816
65		372	4455	26666	2368
75		425	5062	28414	2317
85		392	4631	25602	2356
95		328	3880	23063	2415
500	55	389	4352	25563	2359
	65	366.2	4336	25746	2313
	75	423.7	4879	27892	2117
	85	411.98	4794	26747	2275
	95	332	3969	23838	2427
200	55	422	5011	28622	2321
	65	461.81	5242	29721	2277
	75	486.15	5628	30339	2195
	85	424.25	5160	28116	2248
	95	386.61	4562	27040	2252

Based on Table 7-11, the mean value of each group is compared and shown in Figures 7-9 to 7-12 below. It can be seen that the four performance measures increase dramatically when the lane-changing distance is lower than 800 feet. Most drivers decide to change lanes up until the work zone taper area, and the merging behavior reduces the travel speed and work zone capacity. On the other hand, four performance measures also increase when the lane-changing distance is higher than 1,300 feet. This occurs because the simulated drivers are guided to merge to open lanes earlier so that the queue length of the open lanes increases greatly. It can be concluded that the three performance measures have better performance when the lane-changing distance is between 1,000 feet and 1,300 feet.

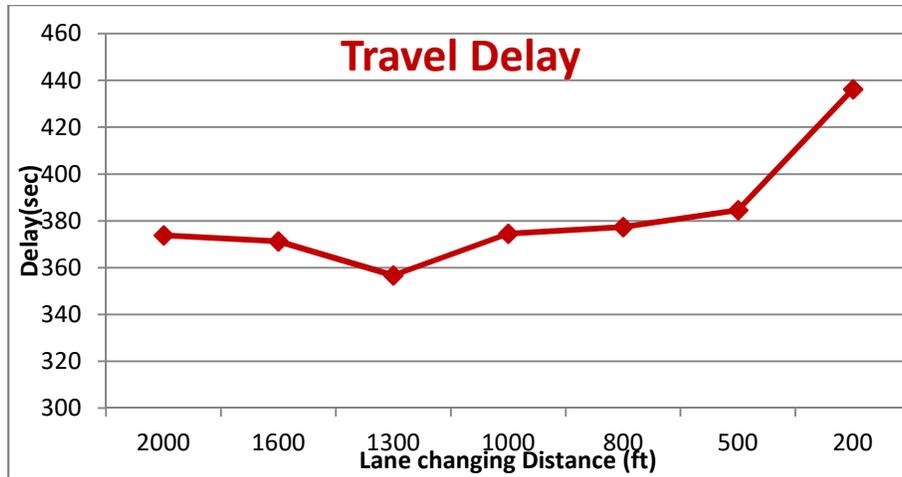


Figure 7-9 Average Travel Delay

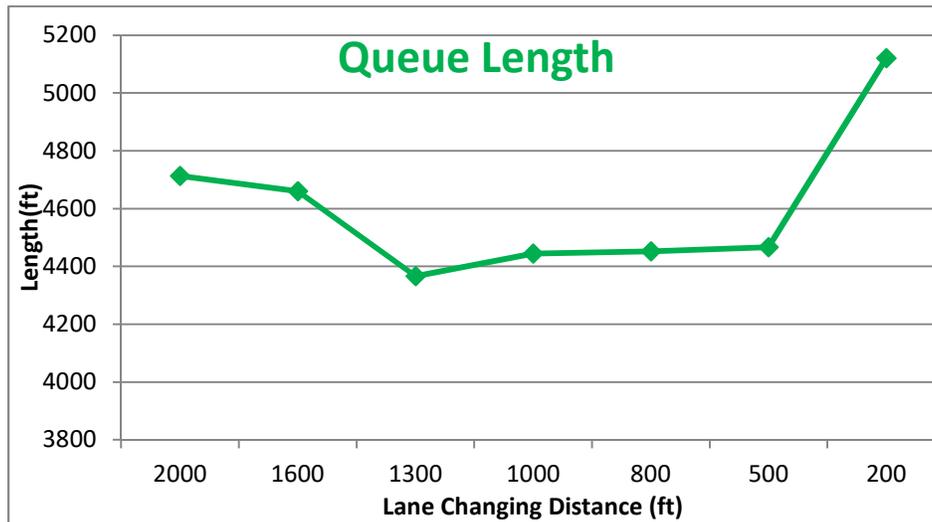


Figure 7-10 Average Queue Length

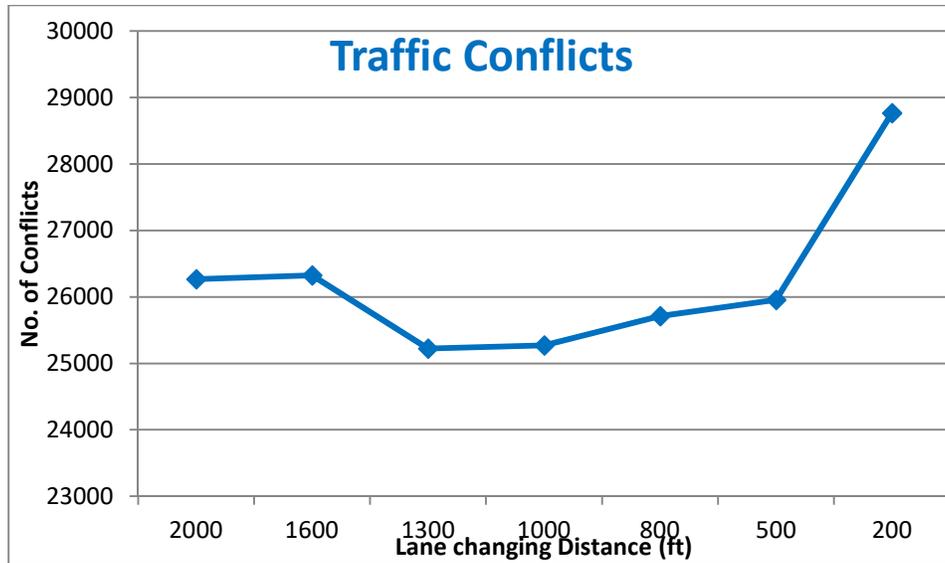


Figure 7-11 Average Number of Conflicts

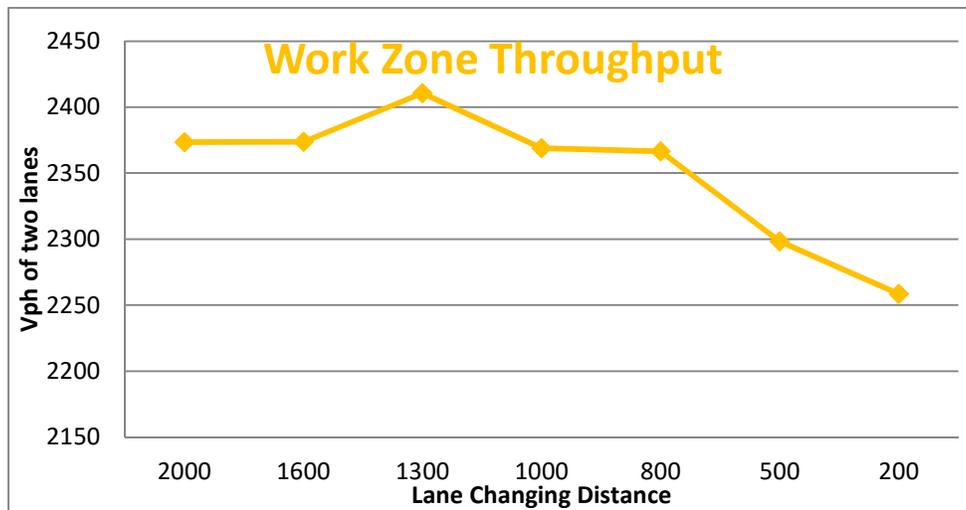


Figure 7-12 Average Work Zone Throughput

In order to verify better performance when the lane-changing distance is between 800 feet and 1,300 feet, the statistical t-test was utilized in this study. Generally, the t-test is used to determine if two sets of data are significantly different from each other. There are seven groups of data in this study in terms of the lane-changing distance. Since the traffic network and traffic demand are the same for all seven groups, the dependent paired sample t-test was conducted in this section.

Similarly, the paired sample t-test was used when the samples were dependent, that is, when there was only one sample that was tested twice (repeated measures) or when there were two samples that were matched or "paired." The basic procedure is listed as follows:

Let X and Y represent two paired samples. The t statistic can be calculated as follows:

$$t = \frac{\bar{D}-u}{s_D/\sqrt{n}} \quad (7-3)$$

Where, \bar{D} represents the average difference of (X – Y). s_D represents the standard deviation of these differences. n represents the sample size.

In this study, three performance measures are compared: travel delay, queue length and number of conflicts. The t-test was conducted for each performance measure separately. Let L2000 represent the group with 2,000 feet of lane-changing distance specified in VISSIM, L1600 represents the group with a 1,600-foot distance, L1300 represents the group with a 1,300-foot distance, L1000 represents the group with a 1,000-foot distance, L800 represents the group with a 800-foot distance, L500 represents the group with a 500-foot distance, and L200 represents the group with a 200-foot.

For travel delay, t statistics for the paired sample among seven groups are listed in Table 7-12, and Figure 7-13 shows a sample of the results. In order to compare the performance of each group, the one tail t-test was selected. The critical value is 1.533 at a 0.1 confidence level, according to the t-test table. It can be seen from Table 7-11 that group L3000 has the least amount of travel delays and is significantly lower than in groups L2000, L800, L500 and L200. Travel delays in group L1600 are significantly lower than in groups L800, L500 and L200. Travel delays for group L1000 are significantly lower than in group L200. Thus, the lane-changing distance ranging from 1,600 to 1,000 feet produce better travel delay performance.

<i>t-Test: Paired Two Sample for Travel delay</i>			<i>t-Test: Paired Two Sample for Travel delay</i>		
	L2000	L1300	L1300	L800	
Mean	373.806	356.732	356.732	377.4	
Variance	773.48608	1458.71112	1458.71112	1250.8	
Observations	5	5	5	5	
Pearson Correlation	0.90869477		0.880547194		
Hypothesized Mean Difference	0		0		
df	4		4		
t Stat	2.197858965		-2.54138742		
P(T<=t) one-tail	0.046437062		0.031943349		
t Critical one-tail	1.533206274		1.533206274		
P(T<=t) two-tail	0.092874124		0.063886698		
t Critical two-tail	2.131846786		2.131846786		

Figure 7-13 Parts of the T-test Results

Table 7-12 T Statistics and P-value for Travel delay

T Statistics and P-value	L2000	L1600	L1300	L1000	L800	L500	L200
L2000		0.191 (0.428)	2.198* (0.046)	-0.044 (0.483)	-0.749 (0.248)	-1.832* (0.070)	-6.286* (0.002)
L1600	-0.191 (0.428)		0.861 (0.219)	-0.242 (0.410)	-0.350 (0.372)	-0.791 (0.237)	-3.647* (0.011)
L1300	-2.198* (0.046)	-0.861 (0.219)		-1.248 (0.140)	-2.541* (0.032)	-9.281* (0.000)	-4.765* (0.004)
L1000	0.044 (0.483)	0.242 (0.410)	1.248 (0.140)		-0.153 (0.442)	-0.649 (0.276)	-2.667* (0.028)
L800	0.749 (0.248)	0.350 (0.372)	2.541* (0.032)	0.153 (0.442)		-1.363 (0.122)	-6.340* (0.002)
L500	1.832* (0.070)	0.791 (0.237)	9.281* (0.000)	0.649 (0.276)	1.363 (0.122)		-3.668* (0.011)
L200	6.286* (0.002)	3.647* (0.011)	4.765* (0.004)	2.667* (0.028)	6.340* (0.002)	3.668* (0.011)	

Note: * represents the significance at 0.1 confidence level.

For queue length, similar to travel delay, a one-tailed test critical value of 1.533 at a 0.1 confidence level is utilized. Figure 7-14 shows a sample of the results. Table 7-13 presents the comparison of t statistics among seven groups. It should be noted that group L3000 has the shortest queue length and is significantly lower than the queues of the L2000, L1600, L500 and L200 groups. The queue length for group L1000 is significantly lower than the queues of the L1600 and L200 groups. Queue length for group L800 is significantly lower than in groups L2000 and L200. Thus, the lane-changing distance as specified in VISSIM, ranging from 1300 to 800, produce better queue length performance.

<i>t-Test: Paired Two Sample for Queue Length</i>	<i>L2000</i>	<i>L1300</i>	<i>t-Test: Paired Two Sample for Queue Length</i>	<i>L2000</i>	<i>L1300</i>
Mean	4712.8	4366	Mean	4366	4466
Variance	121688.2	209456.5	Variance	209456.5	138764.5
Observations	5	5	Observations	5	5
Pearson Correlation	0.976979		Pearson Correlation	0.960655	
Hypothesized Mean Difference	0		Hypothesized Mean Difference	0	
df	4		df	4	
t Stat	5.597379		t Stat	-1.55543	
P(T<=t) one-tail	0.0025		P(T<=t) one-tail	0.097411	
t Critical one-tail	1.533206		t Critical one-tail	1.533206	
P(T<=t) two-tail	0.005001		P(T<=t) two-tail	0.194821	
t Critical two-tail	2.131847		t Critical two-tail	2.131847	

Figure 7-14 Parts of the T-test Results

Table 7-13 T Statistics and P-value for Queue Length

T Statistics and P-value	L2000	L1600	L1300	L1000	L800	L500	L200
L2000		0.287 (0.394)	5.597* (0.003)	1.330 (0.127)	4.020* (0.008)	4.577* (0.005)	-7.200* (0.000)
L1600	-0.287 (0.394)		1.577* (0.096)	1.772* (0.075)	0.874 (0.216)	0.938 (0.216)	-2.298* (0.042)
L1300	-5.597* (0.003)	-1.577* (0.096)		-0.446 (0.339)	-0.964 (0.195)	-1.556* (0.097)	-7.333* (0.001)
L1000	-1.330 (0.127)	-1.772* (0.075)	0.446 (0.339)		-0.031 (0.488)	-0.101 (0.462)	-2.945* (0.021)
L800	-4.020* (0.008)	-0.874 (0.216)	0.964 (0.195)	0.031 (0.488)		-0.199 (0.426)	-12.611* (0.000)
L500	-4.577* (0.005)	-0.938 (0.216)	1.556 (0.097)	0.101 (0.462)	0.199 (0.426)		-7.337* (0.001)
L200	7.200* (0.000)	2.298* (0.042)	7.333* (0.001)	2.945* (0.021)	12.611* (0.000)	7.337* (0.001)	

Note: * represents the significance at a 0.1 confidence level.

For the traffic conflicts, as assessed using the SSAM tool, the one-tailed test critical value of 1.533 at the 0.1 confidence level is also utilized. Figure 7-15 shows a portion of the results. Table 7-14 presents the comparison of t statistics among seven groups. It should be noted that group L3000 has the least number of conflicts and is significantly lower than in groups L2000, L1600, L500 and L200. The number of conflicts for group L1000 is significantly lower than in group L200. The number of conflicts for group L800 is significantly lower than in group L200. Thus, the lane-changing distance ranging from 1300 to 800 produces better traffic conflict performance.

<i>t-Test: Paired Two Sample for Number of conflicts</i>	L2000	L1300	<i>t-Test: Paired Two Sample for Number of conflicts</i>	L1300	L500
Mean	26264.6	25224.6	Mean	25224.6	25957.2
Variance	1746323	4681785	Variance	4681785	2264561
Observations	5	5	Observations	5	5
Pearson Correlation	0.926503		Pearson Correlation	0.92074	
Hypothesized Mean Difference	0		Hypothesized Mean Difference	0	
df	4		df	4	
t Stat	2.187941		t Stat	-1.68043	
P(T<=t) one-tail	0.046954		P(T<=t) one-tail	0.084085	
t Critical one-tail	1.533206		t Critical one-tail	1.533206	
P(T<=t) two-tail	0.093908		P(T<=t) two-tail	0.16817	
t Critical two-tail	2.131847		t Critical two-tail	2.131847	

Figure 7-15 Parts of the T-test Results

Table 7-14 T Statistics and P-value for Number of Conflicts

T Statistics and P-value	L2000	L1600	L1300	L1000	L800	L500	L200
L2000		-0.106 (0.460)	2.188* (0.046)	0.940 (0.200)	1.321 (0.129)	0.880 (0.214)	-11.882* (0.000)
L1600	0.106 (0.460)		1.888* (0.066)	1.433 (0.112)	0.735 (0.252)	0.487 (0.326)	-4.028* (0.007)
L1300	-2.188* (0.046)	-1.888* (0.066)		-0.071 (0.473)	-1.091 (0.168)	-1.681* (0.084)	-6.495* (0.001)
L1000	0.940 (0.200)	-1.433 (0.112)	0.071 (0.473)		-0.397 (0.356)	-0.665 (0.271)	-3.098* (0.018)
L800	1.321 (0.129)	-0.735 (0.252)	1.091 (0.168)	0.397 (0.356)		-0.604 (0.289)	-7.911* (0.001)
L500	-0.880 (0.214)	-0.487 (0.326)	1.681* (0.084)	0.665 (0.271)	0.604 (0.289)		-6.464* (0.001)
L200	11.882* (0.000)	4.028* (0.007)	6.495* (0.001)	3.098* (0.018)	7.911* (0.001)	6.464* (0.001)	

Note: * represents the significance at a 0.1 confidence level.

For the work zone throughputs, a one-tailed test critical value of 1.533 at a 0.1 confidence level is utilized. Figure 7-16 shows a sample of the results. Table 7-15 presents the comparison of t statistics among seven groups. The work zone throughputs considered two lanes. It should be noted that group L3000 has the highest work zone throughputs and is significantly lower than in groups L2000, L1600, L800, L500 and L200. The work zone throughputs for group L1600 is significantly lower than that in groups L500 and L200. Thus, the lane-changing distance ranging from 1300 to 1600 produces better traffic conflict performance.

<i>t-Test: Paired Two Sample for Work Zone Throughputs</i>			<i>t-Test: Paired Two Sample for Work Zone Throughputs</i>		
	L2000	L1300		L1300	L800
Mean	2366.6	2410.6	Mean	2410.6	2368.8
Variance	1256.3	1462.3	Variance	1462.3	1665.7
Observations	5	5	Observations	5	5
Pearson Correlation	0.326511		Pearson Correlation	-0.14151	
Hypothesized Mean Difference	0		Hypothesized Mean Difference	0	
df	4		df	4	
t Stat	-2.29772		t Stat	1.564391	
P(T<=t) one-tail	0.041574		P(T<=t) one-tail	0.096387	
t Critical one-tail	1.533206		t Critical one-tail	1.533206	
P(T<=t) two-tail	0.083147		P(T<=t) two-tail	0.192773	
t Critical two-tail	2.131847		t Critical two-tail	2.131847	

Figure 7-16 Parts of the T-test Results

Table 7-15 T Statistics and P-value for Work Zone Throughputs

T Statistics and P-value	L2000	L1600	L1300	L1000	L800	L500	L200
L2000		-0.420 (0.348)	-2.298* (0.042)	-1.225 (0.144)	-0.087 (0.467)	1.873* (0.067)	6.127* (0.002)
L1600	0.420 (0.348)		-1.071 (0.172)	-0.009 (0.496)	0.134 (0.449)	2.378* (0.038)	5.732* (0.002)
L1300	2.298* (0.042)	1.071 (0.172)		2.093* (0.052)	1.564* (0.096)	2.254* (0.043)	6.273* (0.003)
L1000	1.225 (0.144)	0.009 (0.496)	-2.093* (0.052)		0.193 (0.428)	2.091* (0.052)	5.327* (0.003)
L800	0.087 (0.467)	-0.134 (0.449)	-1.564* (0.096)	-0.193 (0.428)		1.187 (0.150)	2.942* (0.021)
L500	-1.873* (0.067)	-2.378* (0.038)	-2.254* (0.043)	-2.091* (0.052)	-1.187 (0.150)		0.984 (0.190)
L200	-6.127* (0.002)	-5.732* (0.002)	-6.273* (0.003)	-5.327* (0.003)	-2.942* (0.021)	-0.984 (0.190)	

To summarize the results above, multiple comparisons of means of each group were conducted in Figure 7-17. It can be seen that only groups L1300 produced better performance in all of the four performance measures. The lane-changing distance parameter has an optimal value ranging from 1,300 ft to produce better performance in terms of both mobility and safety impacts at work zones.

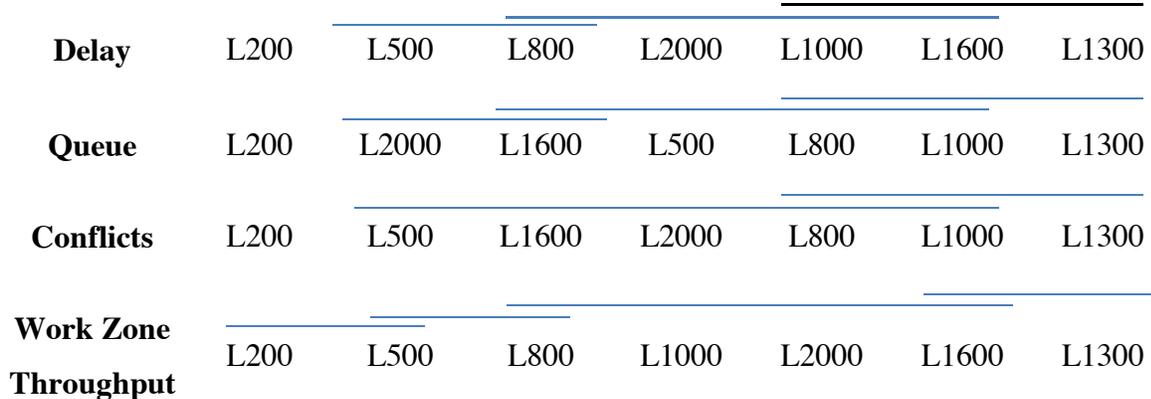


Figure 7-17 Ranking of Group Means

The resultant traffic distribution for each 200 ft ahead of the work zone were extracted for the L1300 and L500 groups, shown in Figure 7-18. For the L1300 group, it can be seen that the drivers make dramatic lane changes, from 1,300 ft to 1,000 ft. About 15% of drivers merge at this area. On the other hand, the drivers make dramatic lane changes, from 500 ft to 200 ft in the L500 group. The drivers make smooth lane change in other areas. Such distributions can be used to inform connected and automated vehicle applications to optimize lane changing ahead of work zones.

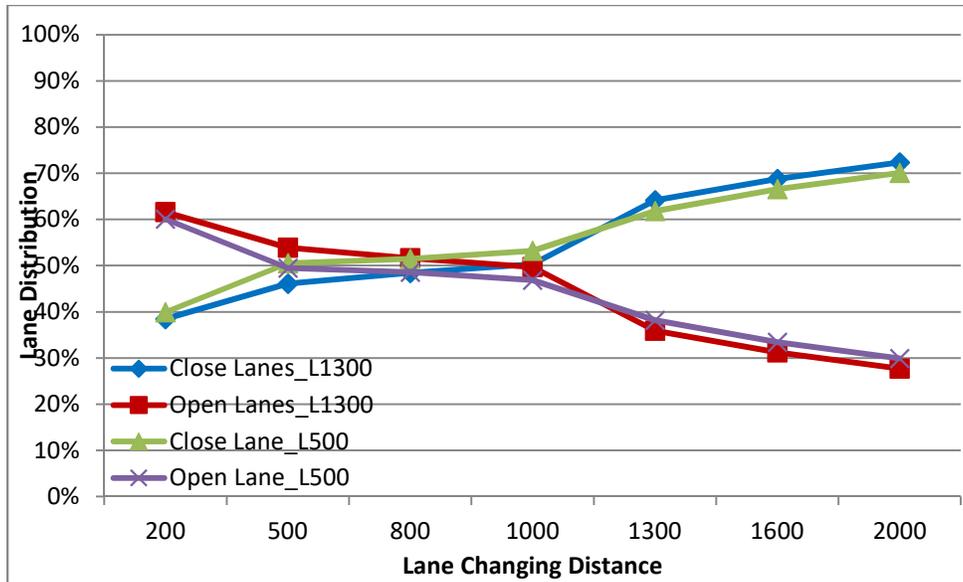


Figure 7-18 Lane Distribution Ahead of Work Zone

7.2.3. Implementation of Evaluation Framework

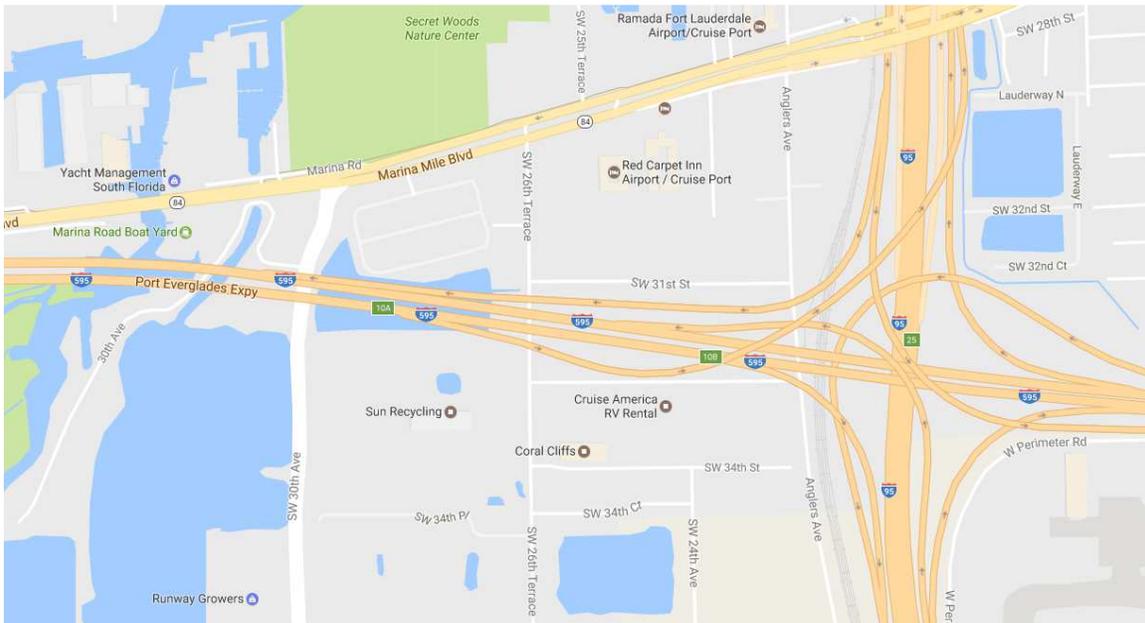


Figure 7-19 Case Study Corridor

Figure 7-19 shows the location of the case study corridor. The I-595 work zone has a 4-to-2 lane configuration. This section demonstrates the use of the framework developed in this study with the selection of construction and operational scenarios. The four investigated alternatives are: conventional work zone with and without intelligent transportation systems (smart work zones)

and ABC construction with and without work zones. The smart work zone includes a traveler information system that influences traveler diversion behaviors and a lane merging optimization system. The following is a description of construction activity and traffic management strategy.

- **Conventional Construction Method without Smart Work Zones (A1):** The construction activities require two out of four lanes to be closed from 3:30 PM to 6:30 PM for 30 days. Conventional construction methods are utilized. No detour information is provided, and the travel demand driving through the work zone remains the same as a normal condition without a work zone. No optimal merging strategy is implemented, and the drivers conduct lane-changing behavior as usual.
- **Conventional Construction Method with Smart Work Zones (A2):** The construction activities require two out of four lanes to be closed from 3:30 PM to 6:30 PM for 30 days. Conventional construction methods are utilized. A traveler information system is provided, and a specific percentage of drivers select the detour route. The diversion percentage is determined through the logit model and DTALite for the planning level and operation level, respectively. The lane merging optimization system provides guidance for drivers' lane-changing behaviors.
- **ABC Method without Smart Work Zone (A3):** The construction activities require two out of four lanes to be closed from 3:30 PM to 6:30 PM for 4 days. The ABC methods are utilized, and the smart work zone is not implemented, as described earlier.
- **ABC Method with Smart Work Zone (A4):** The construction activities require two out of four lanes to be closed from 3:30 PM to 6:30 PM for 4 days. The ABC methods are utilized and the smart work zone is implemented, as described earlier.

Both the present worth (dollar value) and the MCDM approaches are used and compared. The inputs to these two approaches were estimated using the planning level and the operation level approaches. The planning level approach uses a sketch planning tool (QuickZone). The operation approach includes the utilization of a combination of the mesoscopic simulation-based DTA tool, DTALite, and a microscopic simulation tool, VISSIM. Estimation of the work zone capacity is necessary for traffic analysis tools to produce accurate results. The HCM 2010 methodology and NCHRP project 03-107 report were utilized to estimate capacity for both planning and operation approaches. The work zone capacity for the 4-to-2 lane configuration was found to range from 1200 vphpl to 1500 vphpl, depending on the utilized analysis method. As described earlier, the capacity value used in all evaluation tools was 1880 vphpl for a normal freeway condition without a work zone, and 1,290 vphpl for a 4-to-2 lane work zone.

Another important issue is route diversion due to construction zones. The planning level analysis used the logit regression model developed by Song et al. (2008), while the diversion was estimated in the operation level analysis using the day-to-day learning approach of DTALite. As shown in Figure 7-20, the work zone link demands come from three upstream links: I-595 WB, I-95 NB and

I-95 SB. The corresponding demand values with and without diversion generated by DTALite are listed in Table 7-16. It can be seen from this table that the travel demand driving through the work zone area decreases for both short-term and long-term lane closures due to diversion. However, the diversion for the short-term construction is greater, which is mainly due to driver overreaction to the existence of a work zone. The total percentage diversion with short-term and long-term work zones are 62.7% percent and 48.5% percent, respectively. The logit model estimates a 21.3% percent diversion and a 21.4% percent diversion for short-term and long-term respectively. Based on the construction strategy described above, the conventional construction technology creates a long-term work zone, while the ABC construction technology creates a short-term work zone. The drivers' diversion results from the day-to-day learning and the logit model were implemented into the work zone, respectively.

Table 7-16 Travel Demand with and without Traffic Diversion Obtained from DTALite

Travel Demand (vph)	Without Diversion	With Diversion Short-Term (10 days)	With Diversion Long-Term (50-100 days)
I-595 WB	2478	1292	1480
I-95 SB Ramp	1210	114	320
I-95 NB Ramp	2728	987	1508
Total	6416	2393	3308

As described earlier, the optimal lane-changing distance of 1,300 feet was used as lane merging guidance and was simulated in VISSIM for smart work zones. The VISSIM work zone mobility impact results are presented in Figure 7-20. As shown in this figure, the travel delay is much higher without route diversion and optimal lane merging due to smart work zones not considered in the analysis. Table 7-17 presents the simulated queue length and number of stops with and without the consideration of route diversion and optimal lane merging. Again, the queue length and number of stops without the smart work zone control strategy is significantly larger than those with the smart work zone control. The above results also indicate that the delay due to the work zone can be reduced significantly if route diversion information and optimal lane merging area are provided to drivers to encourage diversion.

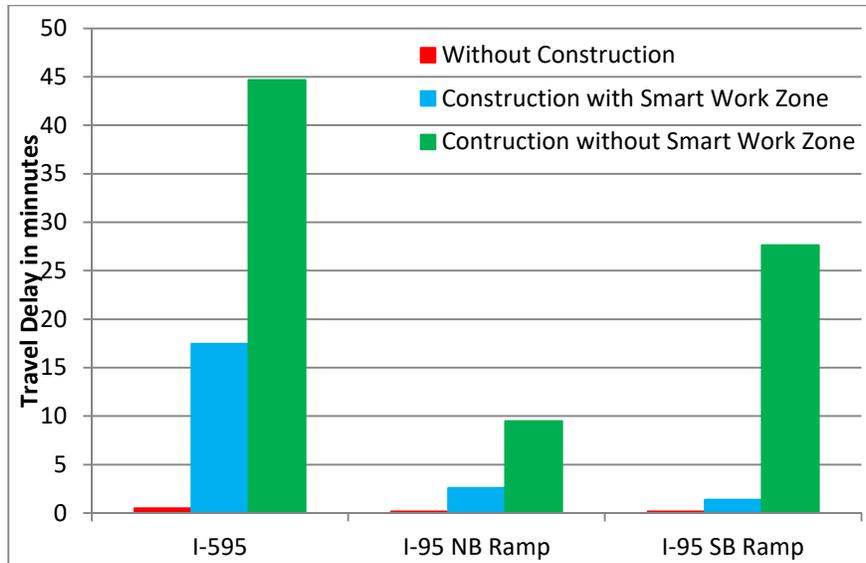


Figure 7-20 VISSIM Mobility Estimation Results

Table 7-17 VISSIM Queue Length and Number of Stops Results

Queue Estimation	Queue Length (Maximum)	Queue Length (Average)	Number of Stops
Without Construction	2,636 ft	34 ft	95
Construction with Smart Work Zone	25,918 ft	11,979 ft	37,598
Construction without Smart Work Zone	58,330 ft	40,812 ft	160,394

Using the models and procedures described in the previous methodology section, the operation level analysis of the road user costs and construction costs with different alternatives are shown in Table 7-18. As expected, the mobility impact cost of the alternative with smart work zones is lower. Travel time reliability estimated using the SHRP 2 L03 project procedures indicates similar improvements with the smart work zone deployment, as shown in Table 7-18. The safety impacts as measured by traffic conflicts using the SSAM and the emission estimation using the EPA model also show significant improvement. The construction costs estimation using the ABC and conventional technologies were based on the method developed by Jia et al. (2016). The bridge is assumed to be 1 mile long, while the work zone is assumed to be 1.5-miles. The implementation of considered smart work zone costs includes those of a traveler information system and a lane merging optimization system. The implementation cost of a traveler system is \$4,000,000, while the implementation cost of a lane merging optimization system is \$300,000, according to the research from Hadi et al. (2008). Based on the fuzzy evaluation approach described in the previous section, the performance measures were converted to linguistic variables according to the rating principle of the expert survey, as shown in Table 7-19.

Table 7-18 Performance Measures Assessment of Construction Alternatives Utilizing the Operation Level of Analysis

Alternative Description	Mobility Impacts (in veh-hr)	Reliability Impacts (in veh-hr)	Safety Impacts (Million Conflicts)	Emission (In ton)	Agency Costs	Construction Costs
A1(Conventional Construction without Smart Work Zone)	402,030	394,294	6.031	150.71	4,956,188	45,828,748
A2(Conventional Construction with Smart Work zone)	240,750	90,879	1.835	124.75	4,956,188	45,828,748
A3(ABC Construction without Smart Work Zone)	57,540	53,486	1.937	57.81	6,531,487	63,634,767
A4(ABC Construction with Smart Workzone)	36,000	13,030	1.377	54.35	6,531,487	63,634,767
Without Work Zone	4,500	1,054	0.131	43.52	0	0

Table 7-19 linguistic Ratings for Alternatives Utilizing the Operation Level of Analysis

Ratings	Mobility	Reliability	Safety	Emission	Construction	
Expert 1	A1	VP	VP	VP	VP	VG
	A2	MP	P	F	P	VG
	A3	G	G	F	G	F
	A4	G	VG	G	G	F
Expert 2	A1	VP	VP	VP	VP	G
	A2	P	P	MP	VP	G
	A3	VG	G	G	VG	VP
	A4	VG	G	G	VG	VP
Expert 3	A1	VP	VP	VP	VP	VG
	A2	F	MF	MF	P	VG
	A3	VG	VG	MF	G	VP
	A4	VG	VG	G	G	VP
Expert 4	A1	MP	MP	MP	MP	VG
	A2	MF	F	G	MP	VG
	A3	VG	VG	G	G	P
	A4	VG	VG	VG	G	P

Using the criteria importance presented in Table 6-9, the fuzzy evaluation results are listed in Table 7-20. D(max) represents the distance between the alternative to the best alternative, while D(min) represents the distance between the alternative to the worst alternative. CC indicates the ranking of the alternatives. It can be seen from these results that the ABC alternative with the smart work zone strategy is the preferred alternative according to the TOPSIS MCDM analysis results.

Table 7-20 Fuzzy Evaluation Results Utilizing the Operation Level of Analysis

Alternative	D(max)	D(min)	CC
A1(Conventional construction without Smart Work zone)	6.694	2.274	0.254
A2(Conventional Construction with Smart Work Zone)	5.832	3.205	0.355
A3(ABC Construction without Smart Workzone)	4.278	4.846	0.531
A4(ABC Construction with Smart Work zone)	3.800	5.395	0.587

To compare the above results to the results obtained when using the present worth analysis, the performance measure values were converted to dollar values. The total cost results are shown in Table 7-21 and Figure 7-21. These results indicate that based on the present worth analysis, the conventional construction alternative using the smart work zone strategy is the best alternative. The construction cost difference between the conventional method and ABC method is large in this project, and the consideration of the road user costs do not make the ABC alternative competitive when compared with the conventional construction method, based on the present worth method.

Table 7-21 Present Worth of Construction Alternatives Utilizing the Operation Level of Analysis

Alternative Description	Mobility Costs	Reliability Costs	Safety Costs	Emission Costs	Agency Costs	Construction Costs	Total Costs
A1(Conventional construction without Smart Work Zone)	6,689,779	8,871,615	381,437	358,219	4,956,188	45,828,748	67,085,986
A2(Conventional Construction with Smart Work Zone)	4,006,080	2,044,777	331,221	289,318	4,956,188	45,828,748	57,456,332
A3(ABC Construction without Smart Work Zone)	957,465	1,203,435	302,011	72,342	6,531,487	63,634,767	72,701,507

A4(ABC Construction with Smart Work Zone)	599,040	293,175	295,316	63,155	6,531,487	63,634,767	71,416,940
Without Work Zone	74,880	23,715	289,792	28,361	0	0	416,748

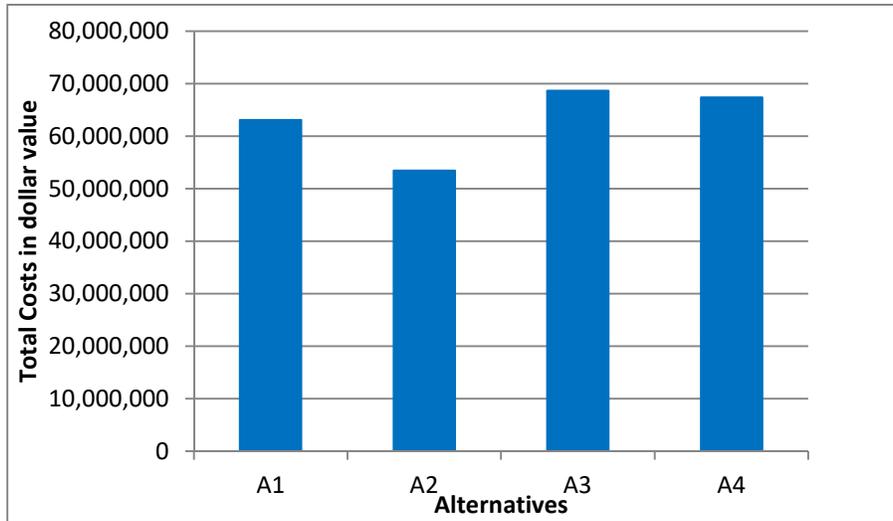


Figure 7-21 Total Costs Comparison Utilizing the Operation Level of Analysis

The planning level analysis approach was also conducted for the I-595 construction project, and the performance measure assessment results are shown in Table 7-22. Instead of utilizing simulation tools, the QuickZone tool was used to perform the mobility analysis. When the results are compared in Tables 7-18 and 7-22, the mobility impacts of the work zone and the improvement due to the ABC approach assessed using the planning approach is about half when using the operation approach.

Table 7-22 Performance Measures Comparison of Construction Alternatives Utilizing the Planning Level of Analysis

Alternative Description	Mobility Impacts (in veh-hr)	Reliability Impacts (in veh-hr)	Safety Impacts (Crashes)	Emission (In ton)	Agency Costs	Construction Costs
A1(Conventional construction without Smart Work Zone)	229,500	226,697	9.26	196.96	4,956,188	45,828,748
A2(Conventional Construction with Smart Work Zone)	136,800	51,639	8.27	121.37	4,956,188	45,828,748
A3(ABC Construction without Smart Work Zone)	31,380	30,408	5.94	63.98	6,531,487	63,634,767

A4(ABC Construction with Smart Work Zone)	19,020	7,068	5.81	53.90	6,531,487	63,634,767
Without Work Zone	0	211	5.43	43.52	0	0

Table 7-23 shows the linguistic rating of the results of Table 7-22.

Table 7-23 linguistic Ratings for Alternatives in Planning Level

Ratings		Mobility	Reliability	Safety	Emission	Construction
Expert 1	A1	VP	VP	VP	VP	VG
	A2	F	G	P	P	VG
	A3	G	G	F	G	F
	A4	VG	VG	F	G	F
Expert 2	A1	VP	VP	VP	VP	G
	A2	G	G	F	F	G
	A3	VG	VG	F	G	VP
	A4	VG	VG	F	G	VP
Expert 3	A1	VP	VP	VP	VP	VG
	A2	F	G	P	MP	VG
	A3	G	G	MP	G	VP
	A4	VG	VG	MP	G	VP
Expert 4	A1	MP	MP	MP	MP	VG
	A2	G	F	G	MP	VG
	A3	G	G	G	G	P
	A4	VG	VG	G	G	P

Combined with the criteria importance in Table 6-9, the fuzzy evaluation results are listed in Table 7-24. As with the operation level analysis, it can be seen that the ABC alternative with the smart work zone strategy is the best alternative according to the fuzzy logic approach. However, the evaluation scores of the ABC and conventional construction methods are closer than those using is obtained using the operation level analysis, presented earlier in Table 7-20.

Table 7-24 Fuzzy Evaluation Results Utilizing the Planning Level of Analysis

Alternative	D(max)	D(min)	CC
A1(Conventional construction without Smart Work Zone)	6.635	2.355	0.262
A2(Conventional Construction with Smart Work Zone)	4.179	5.078	0.549

A3(ABC Construction without Smart Work Zone)	4.229	5.111	0.547
A4(ABC Construction with Smart Work Zone)	4.000	5.270	0.568

The total cost present values are shown in Table 7-25 and Figure 7-22. The results show that the conventional construction alternative using the smart work zone strategy is the best alternative.

Table 7-25 Present Worth of Construction Alternatives Utilizing the Planning Level of Analysis

Scenario Description	Mobility Costs	Reliability Costs	Safety Costs	Emission Costs	Agency Costs	Construction Costs	Total Costs
A1(Conventional construction without Smart Work Zone)	3,818,880	5,100,682	495,868	484,606	4,956,188	45,828,748	61,043,524
A2(Conventional Construction with Smart Work Zone)	2,276,352	1,161,877	458,376	280,272	4,956,188	45,828,748	55,245,373
A3(ABC Construction without Smart Work Zone)	522,163	684,180	337,103	89,193	6,531,487	63,634,767	72,138,296
A4(ABC Construction with Smart Work Zone)	316,492	159,030	330,604	61,949	6,531,487	63,634,767	71,365,233
Without Work Zone	0	4,747	289,792	28,361	0	0	682,243

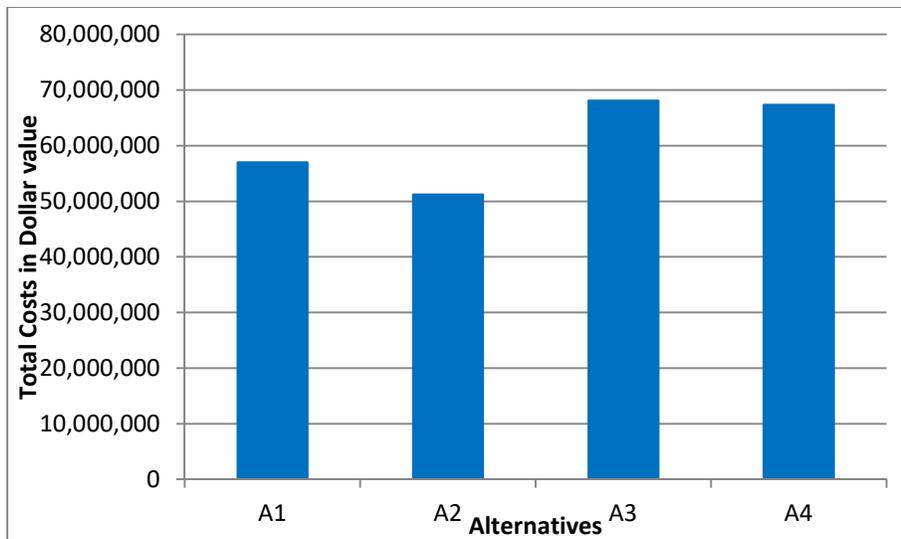


Figure 7-22 Total Costs Comparison Utilizing the Planning Level of Analysis

In both operation and planning level analyses, the combination of ABC technology and smart work zone strategies produced better performance when using the fuzzy evaluation approach, while combining the conventional construction methods and smart work zone strategies showed better performance when using the present worth analysis approach. This is due to the large construction cost difference between the ABC and conventional methods for long structure spans. When compared with the present worth analysis approach, the fuzzy evaluation method is able to consider a user's preference and combine the quantitative and qualitative performance measures in the decision-making process in construction projects.

7.3. Summary

In this section, a multi-criteria evaluation framework, including a planning and operation level of analysis, was implemented in the case studies. Since there is no detailed traffic network data for the I-4 case study, only planning level analyses were conducted. Based on the results from the I-595 case study, the planning level analysis underestimated the performance measures, compared to using the operation level approach. In particular, the QuickZone mobility impact estimates are lower than those produced by DTALite and VISSIM in the operation analyses. However, the utilized decision-making method, including the present worth analysis and fuzzy evaluation, produced the same decision results. The results indicate that the ABC technology with the smart work zone technology is the best alternative when analyzed using the fuzzy TOPSIS evaluation. The conventional method with the smart work zone technology is the best alternative when using the present worth analysis. Since the best alternative conclusions of the planning and operation level approach correspond to each other, the planning level analyses can be used as an effective and quick approach in the decision-making process when there are no detailed traffic and network data provided to select a better construction alternative.

The case study indicates that the best alternative based on the present worth analysis and fuzzy TOPSIS evaluation is the same in the I-4 case study and different in the I-595 case study. The present worth analysis is able to quantify the performance measures based on dollar value, while the fuzzy TOPSIS evaluation is able to solve the multi-criteria decision-making problem with user preference.

In addition, driver behavior in a work zone area was also investigated based on this study. A logit traffic diversion model based on the travel demand forecasting using DTALite was developed with consideration of the demand/capacity ratio and number of days. The new model and the DTA results estimate a higher diversion when compared with a previous diversion estimation model. It seems that the day-to-day learning module overestimates the traffic diversion, particularly for short-term work zones, and its use should be considered with caution. Another traffic diversion regression model was developed based on the DTALite MSA user equilibrium assignment results. This model produces better results but does not account for the duration of the work zone.

Therefore, this model can be applied to long-term work zone when the traffic reaches equilibrium. The results from the analysis of the microscopic simulation in this section also indicates that there is an optimal distance between early merge and late merge that produces the least number of conflicts and highest throughput. This distance produces a 3-6% percent higher work zone throughput than the default lane-changing distance.

8. CONCLUSIONS

The current practice of the decision-making process for utilizing accelerated bridge construction (ABC) in some cases is incomplete and mainly focuses on the construction and mobility costs. Also, there is not a systematic and effective evaluation approach that combines the multiple factors involved in the decision between using the ABC or conventional method. To address such gap, this research developed a multi-criteria multi-level evaluation framework to support the decision-making process of ABC construction projects.

One of the most common decision parameters considered by the majority of tools is the construction cost associated with ABC. However, none of the available tools provide a way to estimate this cost as they depend on the engineer's input. Therefore, the need to provide decision makers with tools to estimate the construction cost associated with ABC is a vital task to improve the decision making process. In this research projects, two attempts were made with regards to this objective.

First a parametric cost estimation tool was developed to estimate a range to the construction cost per feet associated with different bridges' types and locations. Through this tool, the decision maker can input some bridge characteristics, namely: location, type, number of spans; and AADT, and the tool will estimate a range of the predictable cost per square feet for that particular bridge. Moreover, an analysis of the difference between the cost per square feet for ABC vs. conventional bridges was performed. From this analysis it was deduced that there is a significant difference between the cost associated with ABC and conventional construction, with ABC being higher.

Second, an attempt to develop a tool to provide a detailed cost estimation for ABC projects was performed. This attempt was conducted for the three most-widely used ABC methods, namely: modular, SPMT, and lateral sliding. Nevertheless, this was a preliminary attempt and further refinements for the tool are needed. Lastly, a comparison between the construction cost of different activities between ABC and conventional bridges was performed. From this comparison, it is proved that the ABC bridges had lower total cost than the conventional bridges which was mainly a result of lower indirect cost and general conditions.

In addition to the construction direct and indirect costs, the developed framework provides the option to assess mobility, reliability, safety and emission impacts at the operation and planning levels. The analyses at both levels utilize the return on investment analysis (present worth of dollar values) and fuzzy TOPSIS MCDM evaluation. The two analysis levels (planning and operation levels) utilize different tools and methods to estimate the required inputs for the evaluation.

The planning level analysis provides a quick assessment utilizing the spreadsheet and analytical tool. The analysis requires simple inputs, such as daily traffic volume and project schedule. The

operational level analysis is based on simulation and dynamic traffic assignment, and requires more detailed inputs that produce more accurate results. The impacts of the work zone and the associated strategic behavior (e.g., diversion) and microscopic traveler behaviors (e.g., lane-changing) can be better estimated using this approach. Based on the results, the planning level analysis underestimated the performance measures, compared to using the operation level approach. In particular, the QuickZone mobility impact estimates are lower than those produced by DTALite and VISSIM in the operation analyzes. However, the utilized decision-making method, including the present worth analysis and fuzzy evaluation, produced the same decision results. The results indicate that the ABC technology with the smart work zone technology is the best alternative when analyzed using the fuzzy TOPSIS evaluation. The conventional method with the smart work zone technology is the best alternative when using the present worth analysis. Since the best alternative conclusions of the planning and operation level approach correspond to each other, the planning level analyses can be used as an effective and quick approach in the decision-making process when there are no detailed traffic and network data provided to select a better construction alternative.

Traffic diversion due to work zone activities is also investigated in this research. A logit model, which considers travel time on both the original and alternative routes, can be applied to produce estimates of the diversion percentage of drivers. For a more detailed analysis, a day-to-day learning dynamic traffic assignment (DTA) approach and a MSA traffic assignment approach were investigated for use in estimating diversion. Two regression models were developed based on the results. However, it was found that both the day-to-day learning dynamic traffic assignment and the corresponding model may overestimate diversion, particularly for short-term work zones. Another traffic diversion regression model was developed based on the DTALite MSA user equilibrium assignment results. Further analysis of this issue is needed.

Another important issue is driver lane merging behavior at work zones. With regard to the current lane merging strategies at lane closure areas, this research found that there is an optimal lane merging strategy that produces better results than current strategies, such as early merge and late merge, can be implemented utilizing connected and/or automated vehicles.

Two case studies were conducted to implement the multi-criteria evaluation framework: The I-4/Graves Avenue work zone case study in Orlando, Florida, and the I-595 corridor in Broward County. The present worth and the MCDM approaches were implemented successfully into both approaches to select between construction and operation alternatives. The I-4/Graves Interchange was analyzed at the planning level, while the I-595 corridor in Broward County was analyzed at both the planning and operational levels. The results from the different approaches are compared. The case study results indicate that the best alternative based on the present worth analysis and fuzzy TOPSIS evaluation is the same in the I-4 case study and different in the I-595 case study. The present worth analysis is able to quantify the performance measures based on dollar value,

while the fuzzy TOPSIS evaluation is able to solve the multi-criteria decision-making problem with user preference.

Finally, future research tasks for this project are recommended as follows:

- Construction and indirect cost activities checklists associated with conventional construction can be developed in a future study. Based on this, a comparison chart between the total cost of each of the ABC construction methods and the conventional bridge construction method can also be compared and the difference can be related to the different project characteristics.
- More comparable data need to be collected in order to perform further statistical analysis to identify the cost items that contribute to the difference between ABC and conventional construction.
- More data about the activities involved in both types of bridge construction can be collected to construct a broader list of activities and categories.
- Traffic diversion behavior is influenced by many factors, aside from travel times on the original and alternative routes. For example, drivers are more likely to use original routes when they are not familiar with work zone areas. Time of day (day/night) also affects a driver's choice of diversion. The day-to-day learning DTA and the derived logit regression model based on results appear to be overestimating traffic diversion. Therefore, additional work zone information needs to be collected to build and verify a proper estimation equation in the future.
- The conflict analysis based on the SSAM utilizes vehicle trajectories from the VISSIM microscopic model. The ability of VISSIM to produce trajectories that are similar to what is expected in real-world conditions will need to be examined.
- There is a need for the assessment of the importance of the utilization of a more microscopic analysis to assess reliability (such as that of the SHRP2 L04 project) and emission (such as utilizing the microscopic module of the EPA MOVES model).
- The optimal lane-changing location proposed in this research can be implemented using connected and automated vehicles. The assumption is that 100% of the vehicles are equipped with this technology. The impact of the market penetration of the technologies would have to be investigated in a future study.

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APPENDIX A SURVEY

Survey of the States of Knowledge and Practice of Accelerated Bridge Construction in State Transportation Agencies

Florida International University

This survey is administered as part of a research project conducted by a team from the Accelerated Bridge Construction University Transportation Center (ABC-UTC) AT Florida International University. The objective of this project is to develop a framework for evaluating and utilizing public costs as an integral part of the decision-making processes associated with accelerated bridge construction. The framework will include several tools for estimating and analyzing public costs.

In this survey, the objective is to identify the important aspects related to the decision making processes related to the use of Accelerated Bridge Construction (ABC) versus conventional bridge construction methods in State Transportation Agencies. The survey is composed of six main sections covering questions on: general information; current state-of-practice; barriers and drivers to ABC implementation; experience with ABC decision support tools; cost evaluation for bridge construction; and other considerations. By participating in this survey, you will be contributing to the improvement of this process, which will in return improve bridge design, construction, and management.

For questions and comments, please contact the principal investigators of this study: Dr. Mohammed Hadi (hadim@fiu.edu); Dr. Albert Gan (gana@fiu.edu), Dr. Wallied Orabi (worabi@fiu.edu), and Dr. Ali Mostafavi (almostaf@fiu.edu).

A. General Information:

Name: _____	Title: _____
Agency: _____	Department: _____
Email: _____	Phone: _____
May we contact you with follow-up questions?	<input type="checkbox"/> Yes <input type="checkbox"/> No

B. Current ABC State-of-Practice:

1. What is your agency's past experience with ABC?
 No experience Have a policy but do not implement it
 In the process of developing a policy Have a policy and implementing it
 Other (please specify) _____

2. For how long have your agency been using ABC for bridge projects?
- Less than 2 years
 - 2-5 years
 - 5-10 years
 - More than 10 years
3. Approximately how many bridge projects have been completed using ABC in your agency in the past 5 years?
- 1 - 5
 - 6 - 10
 - 11-15
 - 16 - 20
 - More than 20
4. Which of the following ABC methods does your agency use?
 [1- Never Used 2- Used Once 3- Used but Not Our Major Approach
 4- Used in the Majority of our Projects]
- | | | | | |
|--|---|---|---|---|
| a. Prefabricated Bridge Elements and Systems (PBES) | 1 | 2 | 3 | 4 |
| b. Geosynthetic Reinforced Soil – Integrated Bridge System (GRS-IBS) | 1 | 2 | 3 | 4 |
| c. Self Propelled Modular Transporters (SPMT) | 1 | 2 | 3 | 4 |
| d. Lateral Sliding | 1 | 2 | 3 | 4 |
| e. Other (please specify)_____ | 1 | 2 | 3 | 4 |
5. Please provide the reasons behind using certain ABC methods?
-
-
6. At which stage(s) of the business process is your agency's ABC decision making policy been applied? [\[pop-up window with the definition of each stage\]](#)
- Long Range Planning
 - Programming
 - Corridor Planning and Preliminary Design & Engineering (PD&E)
 - Congestion Management Process
 - Operations Planning
 - Design
 - Implementation
 - Other (please specify)_____
7. In your agency's current practice, what are the ABC-related decisions made during the following business processes? [\[please select all that apply\]](#)
[\[pop-up window with the explanation of each decision\]](#)

Decision	Initial List of Candidate ABC Projects	Initial Project Prioritization	ABC Utilization	Selection of ABC Method	Selection of Contracting Method	ABC Staging
Business Processes						
Long Range Planning						
Programming						
Corridor Planning and Preliminary Design & Engineering						
Congestion Management Process						
Operations Planning						
Design						
Implementation						
Other (please specify)						

7a. If a policy is available, in your opinion, what ABC decisions should be made during the following business processes? (please select all that apply)
(pop-up window with the explanation of each decision)

Decision	Initial List of Candidate ABC Projects	Initial Project Prioritization	ABC Utilization	Selection of ABC Method	Selection of Contracting Method	ABC Staging
Business Processes						
Long Range Planning						
Programming						
Corridor Planning and Preliminary Design & Engineering						
Congestion Management Process						
Operations Planning						
Design						
Implementation						
Other (please specify)						

C. *Barriers & Drivers:*

8. What are the barriers to a wider implementation of ABC in your agency?

- Lack of support for innovation
- High initial construction costs
- Lack of qualified contractors & suppliers
- The benefits do not offset the costs incurred
- Limited in-house expertise
- Other (please specify) _____

9. What are the drivers for wider implementation of ABC in your agency?

- Savings in user costs
- Accelerate project completion
- Public convenience
- Safety
- Other (please specify) _____

10. What are the pursued organizational benefits of a wider implementation of ABC?

- Better use of the agency's personal resource (e.g. inspection staff) Time saving
- Better portfolio planning Cost savings
- Other (please specify) _____

11. Does the implementation of ABC affect your agency's process of prioritizing projects?

- Yes No

Please explain _____

12. What are the criteria used by your agency when prioritizing a project from a set of projects?

(please rank from 1 to 7 with 1 being the most important)

- Construction cost Time Bridge importance AADT User costs
- In-house staff resources Other (please specify) _____

D. *Decision Support Tools:*

14. Which of the following decision making tools do you use for ABC decision making? (mark all that apply)

(Each tool will be displayed as a link that takes the user to a webpage with a brief description about the tool)

[1- Never Used 2- Used Once 3- Used but Not Our Major Approach

4- Used in the Majority of our Projects]

- | | | | | |
|---------------------------------------|---|---|---|---|
| a. FHWA Flowchart | 1 | 2 | 3 | 4 |
| b. ABC AHP Decision Making Tool | 1 | 2 | 3 | 4 |
| c. Spreadsheet (please specify) _____ | 1 | 2 | 3 | 4 |
| d. FHWA Matrix | 2 | 2 | 3 | 4 |

e. Other (please specify) _____ 2 2 3 4

15. On what basis does your agency determine the importance of different decision making factors in evaluating ABC for projects? (e.g. cost, detour time, AADT, economy of scale, safety...etc)

16. Which of the following factors affect your agency's decision in using the tool(s) listed in question 14?

(please rank from 1 to 6 with 1 being the most important)

- User friendliness Reliability of results Familiarity with the procedure
 Ability to consider project specific attributes
 Ability to be used in different decision-making steps throughout different business processes
 Other (please specify) _____

17. Please indicate the reason(s), if any, for not adopting any of the following decision support tools? (mark all that apply)

	Not User Friendly	Subjective	Not Inclusive	Inaccurate Results	Other (Please Specify)
FHWA Flow Chart					
FHWA Matrix					
ODOT AHP					
Spreadsheet					

E. Cost Evaluation:

18. What are the types of costs considered by your agency when comparing ABC versus conventional bridge construction methods?

- Construction costs Right-of-Way costs Design & pre-engineering costs
 User costs Other (please specify) _____

18a. If you choose construction costs, what are the major components in your agency's consideration?

- Construction Detour Inspection Maintenance of traffic
 Other (please specify) _____

18b. If you choose user costs, what are the major components in your agency's consideration?

- Safety Mobility Reliability Fuel consumption Environmental impacts
 Other (please specify) _____

19. How does your agency compare the relative importance of agency costs to user costs?

- Agency costs are as important as user costs
- Agency costs are more important than user costs by 20% or less
- Agency costs are more important than user costs by 20% – 40%
- Agency costs are more important than user costs by more than 40%
- Other (please specify) _____

20. Does your agency have a cost database for ABC projects? Yes No

21. Does your agency collect real-world data to quantify user costs? Yes No

21a. If yes, what are the data resources and which method is used in data collection?

22. What is the tool/method used in cost evaluation?

Construction Cost _____

User Cost _____

23. Does your agency use weights for determining the importance of each component of costs? Yes No

23a. If yes, what method is used to assign the weights?

24. Based on your agency's past experience, rank the following ABC methods based on their potential to improve the total cost of the project (agency & user costs)? (please rank from 1 to 5 with 1 being the most important)

- Prefabricated Bridge Elements and Systems (PBES)
- Geosynthetic Reinforced Soil – Integrated Bridge System (GRS-IBS)
- Self Propelled Modular Transporters (SPMT)
- Lateral Sliding
- Other (please specify) _____

F. Other Considerations:

25. In addition to the factors that are currently considered by the majority of State Transportation Agencies for ABC decision-making, there are other factors that can be considered. In your opinion, what is the level of importance for the following factors when considering ABC for a project?

[1- Not Important 2- Somehow Important 3- Important 4- Very Important
5- Extremely Important]

- | | | | | | |
|--------------------------------|---|---|---|---|---|
| a. Economic Impact | 1 | 2 | 3 | 4 | 5 |
| b. Bridge Geometry | 1 | 2 | 3 | 4 | 5 |
| c. Railroad Impact | 1 | 2 | 3 | 4 | 5 |
| d. Maintenance of Traffic Cost | 1 | 2 | 3 | 4 | 5 |

APPENDIX B ABC METHODS' ACTIVITIES LISTS

Table B-1 Modular Construction Activities Checklist

Construction Activities	
Level 1	Level 2
Site Preparation	Erosion Control
	Demolition Debris Protection
	Mobilization
	Install Temporary Fences
	Set-up Crane
	Install Traffic Control Signs
Demolition	Clear & Grub
	Demolition
	Disassembly of Beams
	Excavation
	Install Temporary Sheeting
	Install Cofferdam
	Mill Existing Asphalt
	Remove existing Element
	Remove Cofferdam
Construction	Backfill
	Compact Backfill
	Install Precast Abutment
	Post-tension
	Place Geotextile & Riprap
	Curing
	Install Panels
	Install Diaphragms
	Install Folded Plates
	Set Rebar
	F/R/P & Grout
	Install MSE Retaining Walls
	Backfill
	Move Bridge
	Remove Rollers & Channel
	Set Grout Bearing Pads for Bridge
	Lower Bridge onto Bents
	Install Precast Approach Slab
	F/R/P Closure Pours
	F/R/P End Posts
Construct Sidewalks	

Paving	
	Sub-base
	Apply Membrane Waterproof
	Install Railings
	Cure Membrane Waterproofing
	Base Paving
	Top Paving
	Stripping & Signage
Demobilization	
	Restore landscape
	Demobilize

Table B-2 SPMT Construction Activities Checklists

Construction Activities	
Level 1	Level 2
Site Preparation	
	Erosion Control
	Demolition Debris Protection
	Mobilize SPMT Equipm
	Install Temporary Fences
	Install Temp Concrete Barriers
	Prepare Area for Bridge Frame
	Construct Shoring for Bridge Frame
	Install Traffic Control Signs
	Bridge Deck Waterproofing
	Utility Relocation
Construction Preparation	
	Widen Routes
	Prepare Pre-Fab Area
	Shoring Towers Foundation
	Fabricate & Deliver Structural Elements
	Erect Shoring Towers
	Erect Structural Beam on Shoring Towers
	Form Bridge Deck
	Construct Parapets on Deck
	Fabricate Structural Element
	Pour & Cure Bridge Deck
	Install Traffic Signals
	Install Protective Screen
	Demolition
Clear & Grub	
Demolition	
Remove Guardrail	
Excavation	
Form Wingwall Barrier	
Pour & Cure Wingwall Barrier	
Remove Existing Spans	
Sawcut Abutments	
Install Embankment	
Install Guardrail	
Install Precast Approach Slab	
F/R/P Closure Pours	
F/R/P End Posts	
Construct Sidewalks	
Construction	
	Backfill
	Place Embankment

	Place Gravel & Fine-Grade
	Install Precast Abutment
	Install Precast Approach Slabs
	Install New Spans
	Move Equipment into position
	Fabricate & Deliver Retaining Walls
	Move Binder Course
	Set Superstructure in Place
	Membrane new Deck
Paving	
	Sub-base
	Base Paving
	Top Paving
	Install Guardrail
	Stripping & Signage
Demobilization	
	Remove Signage
	Restore landscape
	Demobilize

Table B-3 Lateral Sliding Construction Activities Checklist

Construction Activities	
Level 1	Level 2
Site Preparation	
	Install Traffic Control Signs
	Move Crane
	Mobilization
	Install Temporary Fences
Construction Preparation	Stage Equipment & Material
	P/C Support Beam Relief
	Remove P/C Slabs
	Sheet Pile Relief
	Remove Sheet Pile
	Install Drainage Pipe
	Install Bearing Pads
	Lay Sand Bedding for Precast End panels
	Set Precast End Panels
	Core Drill & Install Dowels End Panels
	Grout Precast End Panels
	Grout Cure
	Install Permanent Asphalt on End Panels
Demolition	
	Remove P/C Slab & Support Beans
	Mill Existing Asphalt
	Remove Asphalt at End Panels
Construction	
	Backfill
	Install Drainage Pipe
	Move Bridge
	Set Grout Bearing Pads for Bridge
Paving	Lower Bridge onto Bents
	Sub-base
	Base Paving
	Top Paving
Demobilization	Stripping & Signage
	Remove Signage
	Restore landscape
	Demobilize